

UPDATED
FOUNDATION INVESTIGATION AND DESIGN REPORT
BERNARD CREEK BRIDGE SBL
HIGHWAY 11, BURK'S FALLS TO SOUTH RIVER
G.W.P. 742-93-00, W.P. 756-93-01, SITE 44-99

Geocres Number: 31E-206

Report to

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PART 1: FACTUAL INFORMATION

1 INTRODUCTION

This report presents the factual findings obtained from a foundation investigation conducted at the site of a proposed bridge to carry the proposed Southbound Lane (SBL) of Highway 11 over the Bernard Creek. No preliminary foundations data was available for this site.

The purpose of the investigation was to explore the subsurface conditions at the site and, based on the data obtained, to provide a borehole location plan, borehole logs, stratigraphic profile and cross-sections and a written description of the subsurface conditions. A model of the subsurface conditions was developed based on the data obtained in the course of the present investigation. This model describes the geotechnical conditions influencing design and construction of the foundations and approach embankments for the bridge.

Thurber carried out the investigation as a sub-consultant to Marshall Macklin Monaghan, under the Ministry of Transportation Ontario (MTO) Agreement Number 5005-A-000188.

2 SITE DESCRIPTION

The centreline of the proposed bridge site lies approximately 40m to the west of the centreline of an existing bridge that carries Highway 11 over Bernard Creek. The site lies in Strong Township, approximately 500 m south of the intersection of Highway 11 with Robins Road and Black Creek Road, and approximately 8km southwest of Sundridge.

The site is drained by the Bernard Creek, which locally flows westward towards Stirling Creek, approximately 500m west of the bridge site. The creek channel is shallow, apparently less than 1m deep, approximately 8 m wide and the flood plain is broad and indistinct, merging into a wide, low-lying plain.

The general site area is located within the physiographic region known as the Canadian Shield, characterized by Pre-Cambrian bedrock typically occurring as rounded knobs and ridges where

exposed. Locally, however, the site lies in a comparatively flat area, with land rising and bedrock outcropping a few hundred metres to the east. The site is mapped by Chapman and Putnam¹ as lying at the south end of an area of clay plain, but generally within an area of discontinuous outwash plain that characterizes much of the Highway 11 corridor south of North Bay.

The site is mostly surrounded by farmland. Wooded areas, typically consisting of spruce and cedar, are present to the south of Bernard Creek. Near Bernard Creek the land is covered by thick bush. There is a seasonal trailer park and associated buildings approximately 50m south of the creek and east of existing Highway 11.

3 SITE INVESTIGATION AND FIELD TESTING

Site investigation and field testing was carried out for the SBL structure between January 8 and 12, 2004, and for the adjacent NBL structure between February 17 and March 10, 2004. Due to the proximity of the structures, all boreholes drilled for these two structures have been taken into account in the preparation of this report.

The positions of the boreholes most relevant to this structure site and their depths and elevations are as shown in Table 3.1.

Table 3.1 – Borehole Locations Relative to Structure

| Location on Structure | Relevant Boreholes | Borehole Depth (m) | Elevation | |
|-----------------------|--------------------|--------------------|-----------|-------|
| | | | OG | EOH |
| South Approach | BH 99S-1 | 8.2 | 312.6 | 304.4 |
| | BH 99N-1 | 8.2 | 312.2 | 304.0 |
| South Abutment | BH 99S-2 | 38.2 | 312.2 | 274.0 |
| | BH 99N-2 | 40.2 | 312.0 | 271.8 |
| North Abutment | BH 99S-5 | 38.2 | 312.2 | 274.0 |
| North Approach | BH 99S-6 | 8.2 | 312.9 | 304.7 |

OG=Original Ground

EOH=End of Hole

From the east shoulder of the existing highway westward, the site access is restricted by the presence of constantly inundated ditches and by the widespread and poorly defined creek margins. On account of these difficulties encountered in accessing the originally planned drilling sites, several of the boreholes were relocated further from the anticipated structure than originally planned. The locations of the boreholes, as actually drilled, are shown on the attached Borehole Locations and Soil Strata Drawing in Appendix F.

¹ L.J. Chapman and D.F. Putnam "The Physiography of Southern Ontario, Third Edition", Ontario Geological Survey Special Volume 2, 1984.

Surveyors from Marshall Macklin Monaghan Ltd. marked the borehole locations in the field and utility clearances were obtained by Thurber prior to any drilling being carried out.

George Downing Estate Drilling and All-Terrain Drilling both supplied and operated the drilling and sampling equipment used for investigation program at Bernard Creek. Both companies supplied track mounted CME-75 drill rigs equipped with the necessary drilling and sampling tools. A combination of hollow stem auger, wash boring and rotary drilling techniques were used to advance the boreholes. Samples were obtained using a split spoon sampler in conjunction with Standard Penetration Testing (SPT), thin wall Shelby tubes and diamond core barrels. The consistency of cohesive soils was inferred from a combination of SPT and in situ MTO vane tests. Bedrock was not encountered under the SBL structure site within the depths investigated and the deeper boreholes were extended to a minimum depth of 3m below refusal as defined by material for which Standard Penetration Tests exceeding 100 blows per 0.3m. Bedrock was encountered under the adjacent NBL structure and was proved by diamond coring for depths of 3m.

The coordinates and elevations of the boreholes are given on the Borehole Locations and Soil Strata Drawing in Appendix F and on the individual Record of Borehole Sheets in Appendix A.

Standpipe piezometers, consisting of 19 mm PVC pipe with slotted tips, were installed in selected boreholes to monitor the groundwater levels. The locations and completion details for the piezometers are shown in Table 3.2.

Table 3.2 – Piezometer Details

| Piezometer Location | Piezometer Details | |
|---------------------|-------------------------|---|
| | Tip Depth/ Elevation | Completion Details |
| BH99S-2 | 38.2m/274.0 | 19mm standpipe piezometer with 1.5m slotted tip installed at bottom of borehole; filter sand from 38.2m to 36.3m; the borehole walls collapsed around the standpipe to 10m depth prior to placement of bentonite seal above the sand filter. Bentonite seal from 10m to 8.2m and from 4.3 to ground surface. Clay cuttings from 8.2m to 4.3m. |
| BH99S-5 | 4.3m/307.9 | 19mm standpipe piezometer with 1.5 m slotted tip installed at 4.3m. Sand backfill from 4.3m to 2.4m; bentonite plug from 2.4m to 1.8m and from 0.6m to ground surface; clay cuttings from 1.8m to 0.6m. |

Members of Thurber's technical staff supervised the drilling and sampling operations on a full time basis. The supervisors logged the boreholes and the recovered samples and processed them for transport to Thurber's Oakville office.

4 LABORATORY TESTING

All recovered soil samples were subjected to visual identification and to natural moisture content determination. The results of this testing are shown on the Record of Borehole sheets in Appendix A.

Selected samples were subjected to gradation analysis (sieve and hydrometer) Atterberg Limit and Oedometer testing. A total of eighteen samples were selected for these tests.

The test results are shown on the Record of Borehole sheets in Appendix A and on the charts in Appendix B.

5 DESCRIPTION OF SUBSURFACE CONDITIONS

5.1 General

Reference is made to the Record of Borehole sheets in Appendix A and to the Borehole Locations and Soil Strata Drawings in Appendix F. Details of the encountered soil stratigraphy are presented in these appendices. An overall description of the stratigraphy is given in the following paragraphs however the factual data presented in the borehole logs governs any interpretation of the site conditions.

The site of the proposed SBL structure lies in the Bernard Creek flood plain with original ground elevations ranging from 312.0 to 312.9.

The subsoil stratigraphy at the site is governed by the physiography and glacial history of the area. The recent geological history of the site is interpreted to consist of:

- Glaciation and scouring of the bedrock
- Glacial deposition of a sand (till) with cobbles and boulders
- Deposition of a layer of sandy silt to clayey silt, and a thick layer of silty clay, possibly in a glacial lake environment
- Subsequent deposition of silt and sand, possibly in a glacial/post-glacial outwash environment, with recent modification of the near surface soils by Bernard Creek

In general terms the site was found to be mantled by a layer of topsoil up to 0.8m thick which is underlain by sand, silt, a thick deposit of silty clay and a lower layer of silt. This sequence is, in turn, underlain by sand (till) and then by bedrock.

More detailed descriptions of the individual strata are presented below.

5.2 Topsoil

Topsoil was encountered in all boreholes drilled for the SBL Bridge, with depths ranging from 0.2 to 0.8m. Topsoil thicknesses were established only at borehole locations. The thickness may vary between and beyond the borehole locations and the data is not intended for the purpose of estimating quantities.

The topsoil was generally soft, brown and visually assessed to have a high organic content.

5.3 Silt and Sand

A geologically-recent deposit consisting of silt and sand lies immediately below the topsoil layer and was identified across the entire site. This soil was probably deposited in a glacial lake environment and is characterized by the interbedding of sand and silt layers and intermittent clay seams. The variability of the sequence is consistent with the changing depositional environments understood to occur in glacial and post-glacial lakes. The clay-size content is generally greater toward the base of the layer and the sand content and occurrences of sand seams are more frequent towards the top. The base of the silt and sand layer extended to depths of 7.9 m (Elevation 304.3) at the south abutment to 8.8 m (Elevation 303.4) at the north abutment. The silt and sand was not fully penetrated at the approaches.

The silt and sand is classified as very loose to loose, based on SPT values ranging from generally from 2 to 9 blows for 0.3 m of penetration. Where cohesive seams were observed within the silt during visual identification, they were described as soft.

The deposit is brown at the top, tending to grey with increasing depth. The measured natural moisture contents ranged from 20 to 30% and the soil is described as saturated.

Typical grain size distributions for this soil are shown in Figures B2-S and B2-N in Appendix B. The grain size distributions of selected, sandier seams are shown in Figures B1-S and B1-N. The results of Atterberg limit tests on the more cohesive seams identified during visual identification are shown in Figure B5-S in Appendix B.

5.4 Silty Clay

A thick silty clay deposit was encountered in the deeper boreholes drilled at the anticipated abutment locations. The clay was grey in colour and contained occasional silt and sand lenses. The underside of the silty clay dips slightly from northeast to southwest, based on review of data, including that from the adjacent structure site. Within the footprint of the SBL structure the base of the silty clay varies from a depth of 29.0m (Elevation 283.2) at the south abutment to 26.2m (Elevation 286.0) at the north abutment. The thickness of the clay layer varies from 17.4m close to the north abutment to 21.0m at the south abutment.

Hydrometer test results showed that the silty clay consists typically of 35% to 64% of silt and 32% to 65% clay. Typical grain size distributions for this silty clay are shown in Figures B3-S and B3-N in Appendix B.

The natural water content in the top portion of the silty clay, above approximate Elevation 299, was in the order of 30%. Below Elevation 299 the water content ranged from 45% to 75%, with values lower than 45% encountered in sand and silt lenses.

Liquid Limit values ranged from 33% to 41% and were typically higher than the natural moisture content. Plastic Limit values ranged from 23% to 24%. According to the Modified Unified Soil Classification System and the Plasticity Chart in Figure B6-S and B4-N, Appendix B, the silty clay is classified as CL to CI.

Attached Figure 1 shows a detailed summary of the SPT and undrained shear strength (S_u) values obtained in the silty clay at the SBL structure. Figure 2 shows the same parameters for the silty clay at the adjacent NBL structure. An analysis of Figures 1 indicates that the S_u values ranged from 30 kPa to 60 kPa with average value in the order of 50 kPa. Figure 2 also shows values of S_u ranging from 30 to 60 kPa, with some higher values at greater depth. The higher values of S_u are probably related to sand and silt lenses. Based on the undrained shear strength values from in situ vane tests, the silty clay can be described as firm to stiff.

Oedometer tests carried out on silty clay samples collected from Elevation 293.53m and Elevation 295, at Boreholes 99S-2 and 99S-5, respectively, are summarized in Appendix B and in the Table 5.1.

Table 5.1 – Oedometer Test Results

| Borehole log/Sample Depth | BH 99S-2 EL.294.0 / 18.2m depth South Abutment | BH 99S-5 EL.295.1/ 17.1m depth North Abutment |
|---|---|--|
| Initial Void Ratio | 1.573 | 1.165 |
| Pre-consolidation Pressure (p' - kPa) | 117 | 103 |
| In situ vertical Effective stress (σ_v' – kPa) | 117 | 118 |
| Over Consolidation Ratio (OCR) | 1 | <1 |
| Compression Index – Virgin Curve (C_c) | 0.74 | 0.33 |
| Compression Index – Rebound Curve (C_r) | 0.15 | 0.05 |

The oedometer test results indicate that the samples collected from Boreholes BH 99S-2 and BH 99S-5, at 18.2m (EL.294.0) and 17.1m (EL.295.1) depth, respectively, were normally consolidated.

5.5 Clayey Silt

A stratum of clayey silt underlies the silty clay. The silt contains clay content ranging from clayey to some clay. The thickness of this layer diminishes 3.4 m at the south abutment to 1.7 m at the north abutment. The underside of the clayey silt layer occurred at depths of 32.4 m (Elevation 279.8) at the south abutment and 27.9 m (Elevation 284.1) at the north abutment.

Based on SPT values ranging from 3 to 9, the clayey silt is described as soft to stiff.

The clayey silt is grey in colour and the measured natural moisture contents ranged from 26% to 43%.

A grain size distribution curve for this soil is shown in Figure B4-S, in Appendix B.

5.6 Sand Till

A layer of glacial till described as sand, trace gravel, trace silt and occasional cobbles and boulders underlies the silt deposit. Boulders were encountered near the top of the sand layer at Elevation 278.3 at the south abutment and Elevation 284.3 at the north. The thicknesses of these boulders, measured along the axis of the borehole, were 0.8 and 0.3m, respectively.

Additional cobbles and boulders were inferred in this deposit from the behaviour of the response of the drill string as it advanced. Boulders and boulders were penetrated by coring between depths of 37.1 and 38.0m (Elevation 275.1 to 274.0) at the south abutment.

This layer should be assumed to contain many more cobbles and boulders than what was positively identified in the course of drilling.

Augering was not possible in this stratum due to the presence of boulders and the boreholes were advanced using tri-cone and diamond coring techniques in order to penetrate the boulders.

The SPT values in the sand till were in excess of 50 for 100 mm penetration, with the exception of one SPT value of 21 at the north abutment at Elevation 281.5. This indicates that the sand is generally very dense.

The measured moisture contents ranged from 11% to 28%.

The deep boreholes drilled along or to the west of centreline of structure terminated in this deposit after proving 3 m of soil with SPT values exceeding 100 blows for 0.3 m of penetration.

5.7 Bedrock

Bedrock was encountered underlying the sand till only in one borehole drilled about the centreline of the proposed highway close to the south abutment but east of the SBL structure.

The bedrock is described as slightly weathered, granitic gneiss, laminated to thinly banded, pale pink with sub-vertical dark banding. Rough, sub-planar joints were noted, generally with a sub-horizontal orientation. Clayey infilling was noted in some joints.

Both total core recovery (TCR) and solid core recovery (SCR) were 100% at this site. The rock quality designation (RQD) ranged from 74% to 100%.

The compressive strength of the bedrock, assessed by means of point load testing, ranged from 87 to 153 MPa. Based on this range of strengths, the rock is classified as strong to very strong.

5.8 Depths to Refusal

Effective refusal, defined as the equivalent of SPT values exceeding 100 blows for 0.3 m of penetration, was first encountered in the abutment boreholes at a depth of 34.7 m (Elevation 277.5) at the south abutment and 35.2 (Elevation 277.0) at the north abutment.

5.9 Water Levels

Groundwater levels at this site were measured within standpipe piezometers in the winter of 2003/2004 as summarized in Table 5.2. The piezometers were sealed in the sand till at the south abutment and in the silty sand layer at the north abutment.

Table 5.2 – Groundwater Depths (in metres) and Elevations

| Date | 99N-2 | | 99N-5 | | 99S-2 | | 99S-5 | |
|--------------|-------|-------|-------|-------|-------|--------|-------|--------|
| | Depth | Elev. | Depth | Elev. | Depth | Elev. | Depth | Elev. |
| Feb 26, 2004 | - | - | 2.2 | 310.3 | - | - | - | - |
| Mar 4, 2004 | - | - | +0.9 | 313.4 | +1.5 | 313.7 | 0.1 | 312.1 |
| Mar 10, 2004 | +1.2 | 313.2 | - | - | - | - | - | - |
| Mar 11, 2004 | +1.2 | 313.2 | +1.1 | 313.6 | +1.5 | 313.7 | 0.1 | 312.1 |
| Feb 23, 2005 | +0.8 | 312.8 | +1.1 | 313.6 | +0.45 | 312.65 | -0.45 | 311.55 |

The deep piezometers sealed in the sand till layer indicate the presence of artesian piezometric head approximately 1.5m above ground surface. This measurement confirmed the observations of artesian conditions encountered during drilling, when the boreholes were advanced into the sand till. The water level in the shallower piezometer (in the silty sand) was 0.1m below ground surface.

The above values are short-term readings and seasonal fluctuations of the groundwater level are to be expected. In particular, the groundwater level may be at a higher elevation after the spring snowmelt or after periods of heavy rainfall. The level of Bernard Creek will also vary seasonally and after severe weather events, leading to flooding of the area around the proposed structure.

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PART 2: ENGINEERING DISCUSSION AND RECOMMENDATIONS

6 INTRODUCTION

This part of the report presents interpretation of the geotechnical data in the factual report and presents geotechnical design recommendations to assist the design team to select and design a suitable foundation system and approach fills for the proposed structure.

The proposed structure will consist of a single-span structure, approximately 26m long, with two foundation elements: one at each abutment. The approaches to the bridge will consist of embankments up to 4m high to the top of pavement, founded on loose non-plastic sediments underlain by compressible silty clay soils.

The stability and time-dependent settlements are also analysed in this section of the report and an assessment of the impact of the construction schedule is presented.

The discussion and recommendations presented in this report are based on our understanding of the project and on the factual data obtained in the course of the investigation.

7 STRUCTURE FOUNDATIONS

7.1 Foundation Alternatives

A comparison of foundation alternatives is presented in Table 7.1. As shown in this comparison, analysis of the subsurface conditions indicates that the bridge support should be provided by deep foundation elements.

Spread footings founded at shallow depths are not considered a suitable alternative due to the presence of deep compressible cohesive soils and associated potential for long-term time-dependent settlements. Drilled shafts (also referred to as cast-in-place piles or caissons) are also not considered feasible due to the difficulties associated with installation through relatively soft soils into water bearing cohesionless soils containing cobbles and

boulders. Therefore it is recommended that the bridge abutments be supported on steel H-piles driven into the very dense sand till.

7.2 Pile Resistance

Steel piles should be founded the very dense sand till. The piles should be designed on the basis of the concentric, axial geotechnical resistances given in Table 7.2.

Table 7.2 – Pile Geotechnical Resistance

| Pile | Piles Driven to Refusal in Very Dense Sand and Gravel | |
|--------------|---|---------------------------|
| | ULS (Factored) | SLS (25 mm Settlement) |
| HP 310 X 110 | 1,800 kN | 1,600 kN |
| HP 310 X 132 | 1,800 kN | 1,600 kN |
| HP 310 X 152 | 1,800 kN | 1,600 kN |
| HP 360 X 132 | 2,100 kN | 1,800 kN |

Effective stress analysis indicates that higher values of the axial geotechnical resistance should be available, but the recommended values have been reduced to more closely match those historically used by MTO.

The pile tip elevations shown in Table 7.3 should be used for cost estimating purposes.

Table 7.3 Anticipated Pile Tip Elevations

| Foundation Element | Anticipated Pile Tip Elevation (m) |
|--------------------|------------------------------------|
| South Abutment | 276.5 |
| North Abutment | 280.0 |

7.3 Pile Tips

Due to the presence of cobbles and boulders in the sand till layer, the tips of all piles should be fitted with H-section rock points from approved manufacturers such as Titus Steel (Standard H-Point) of Associated Pile & Fitting Corp. (APF Hard Bite).

Table 7.1 – Comparison of Foundation Types

| | Spread Footings | Driven Steel Piles | Drilled Shafts |
|----------------------|--|--|--|
| Advantages | Ease of construction | Easy to install and commonly available and used in Ontario Permits integral abutments. | High capacity |
| Disadvantages | High potential for long term settlements. Precludes use of integral abutments. | Relatively high downdrag forces. Piles can only be installed after most lateral ground displacement due to consolidation has been completed. Artesian conditions pose a risk of erosion around the shafts. | Very difficult installation through soft soils into cohesionless, water bearing soils under artesian conditions. Very difficult to effect quality control for verification of end bearing capacity. Relatively high downdrag forces. Drilled shafts can only be installed after most lateral ground displacement due to consolidation has been completed. Precludes use of integral abutments. |
| Risks | High | Medium | High |
| Costs | Low | Low to medium | Medium to high |

7.4 Pile Installation

Pile installation should be in accordance with Special Provision No. 903S01.

The Contract Documents should contain a NSSP alerting the Contractor to the presence of cobbles and boulders, particularly in the sand till stratum at this site and to the possibility of piles reaching apparent refusal at higher elevations than anticipated. The NSSP should require the QVE to terminate driving before the pile is damaged by overdriving.

7.5 Pile Driving

Pile driving should be controlled by the Hiley Formula and an ultimate pile resistance to be specified by the designer in accordance with Clause 3.3.2 (b) Construction Stage of the Structural Manual. The appropriate note is No. 2, i.e. "Piles to be driven in accordance with Standard SS 103-11 using an ultimate resistance of "R" kN per pile but piles must be driven below Elevation 278 at the south abutment and below Elevation 281 at the north abutment".

"R" must have the minimum values shown in Table 7.4.

Table 7.4 – Ultimate geotechnical Resistance of Piles

| File | Ultimate Resistance (R) (kN) |
|------------|------------------------------|
| HP 310X110 | 3,600 kN |
| HP 310X132 | 3,600 kN |
| HP 310X152 | 3,600 kN |
| HP360X132 | 4,200 kN |

In addition to Note No. 2 above, the following should be included in an NSSP:

"However, in any group of piles, if the required resistance has not been achieved after driving 2 m beyond the specified elevation the Contractor shall:

- Advise the Contact Administrator
- Suspend driving operations on that pile and other piles within 5 m of the pile for a period not less than 48 hours
- Following the 48 hour wait period, retap the pile and determine the resistance in accordance with the method used in the initial driving
- Advise the Contract Administrator of the results and keep the pile driving equipment available for further work on the pile until the Contract Administrator advises that it is no longer required.

While waiting for direction from the Contract Administrator, the Contractor may continue driving any pile not within 5 m of a pile affected by this NSSP.”

The Contractor should be alerted to the fact that the piles may penetrate sufficiently far into the till to contact bedrock. If this happens, the Hiley formula is not applicable and a site decision must be made that bedrock has been encountered and pile driving may be stopped. The geotechnical resistances given in Table 7.2 remain valid in this situation.

7.6 Downdrag

As discussed later in this report, within 60m of the bridge abutments the approach embankments will consist of EPS lightweight fill. Therefore the abutment piles will not be subjected to downdrag forces.

7.7 Shaft Erosion

The presence of water under artesian pressure in the founding stratum presents a risk of erosion of fine soil particles around the pile shaft if flow develops.

At this specific site, very loose to loose silt and sand strata near the original ground surface will collapse around the pile shaft and provide a filtering effect that should be sufficient to prevent loss of fines. The filtering will be further augmented if an integral abutment design is selected and the upper 3 m length of the pile shaft is surrounded by sand inside a CSP.

7.8 Lateral Resistance of Piles

The lateral resistance of the piles should be calculated based on the following horizontal coefficients of subgrade reaction (k_s) and ultimate lateral resistance (p_{ult}):

- Sand and silt deposit between EL.312 and EL305:
 - $k_s = f \cdot z / D$ (MN/m³)
Where $f = 2.5 \text{ MN/m}^3$
 $z =$ depth below ground surface
 $D =$ pile diameter or width in a direction perpendicular to the pile movement
 - $p_{ult} = \gamma \cdot z^3 \cdot K_p$ (kPa)
Where $\gamma = 20 \text{ kN/m}^2$
 $z =$ depth below ground surface (m)
 $K_p = 3.5$ (passive earth pressure coefficient)
- Silty Clay between EL305 and EL.280:
 - $k_s = 5 / D$ (MN/m³)

Where D = pile diameter or width in a direction perpendicular to the pile movement (m)

$$p_{ult} = 9 \cdot C_u = 9 \cdot 40 \text{ kPa} = 360 \text{ kPa}$$

- Assume pile fixity for rotation below EL. 280

Spring constant (K_s) and ultimate spring load (P_{ult}) values for numerical analysis of the integral abutment piles can be obtained by multiplying the k_s and p_{ult} values above, respectively, by the pile diameter or width (in a direction perpendicular to the pile movement) and the vertical distance between nodal points of the numerical model mesh along the pile.

7.9 Frost Protection

The depth of earth cover required to provide frost protection for footings and pile caps at this site is 1.8 m.

It is recommended that the full depth of soil cover be provided (and not be reduced) at this site, due to the nature of the native soils and the high groundwater table.

It should be noted that rock fill does not provide the insulation value of soil cover. Where rock fill is used as backfill or for the construction of forward slopes in frost sensitive locations, consideration should be given to incorporating synthetic insulation.

Rigid Extruded Polystyrene insulation may be used and it may be assumed that 25 mm of this insulation provide protection equivalent to 600 mm of soil cover.

7.10 Abutment Type

From a geotechnical perspective, the subsurface conditions at this site are considered to be suitable for the construction of conventional, semi-integral or integral abutments. However, the recommended foundation system consists of H-piles driven to refusal, making integral abutments a feasible option from the geotechnical viewpoint.

The integral abutment design requires that the piles possess flexibility in the upper 3 m of the pile length. At this site, the upper 3 m of the pile length will lie in the very loose to loose sand. However, construction may densify this sand and accordingly it is recommended that the upper 3 m of the piles should be surrounded by a 600 mm diameter CSP filled with sand or concentric CSPs in accordance with standard integral abutment design procedures.

As discussed later in this report, the approach embankments to the bridge will consist of EPS lightweight fill. It is understood from conversations with MTO that the use of EPS may preclude the use of integral abutments.

8 EXCAVATION

All excavation must be carried out in accordance with the Occupational Health and Safety Act (OHSA). For the purposes of the OHSA, the native soils at this site and any earth fill are classed as Type 4 soils. If the soils are effectively unwatered and the free groundwater surface is drawn down and maintained at least 1 m below the level of excavation, the soils may be treated as Type 3.

Unwatering and/or groundwater control will be required prior to excavation below the existing ground surface. The design of the unwatering system or groundwater control system is the responsibility of the Contractor.

For the purpose of assessing constructability, it is considered feasible to unwater the sand layer near the surface using vacuum well-points. The underlying silt or silty clay is not likely to respond to well-points and groundwater control in these layers, if required, will probably have to be achieved through the use of steel sheet pile cut-offs.

9 APPROACH EMBANKMENTS

9.1 General

The approach embankments to the proposed structure are up to 4m high and will be founded on loose cohesionless deposits underlain by silty clay. The following materials were considered for the construction of the approach embankments:

- Earth Fill
- Rock Fill
- Lightweight Fill (EPS)

The geotechnical issues associated with the approach embankments are:

- Stability of the embankments, particularly during construction and during a seismic event
- Long-term settlements due to primary and secondary consolidation
- Lateral deflections or spreading of the underlying soils in the area of the abutment piles associated with settlements due to consolidation and during a seismic event

The stability, settlement and lateral displacement associated with seismic events are addressed in a separate section of this report.

An engineering analysis was carried out in order to address the issues above associated with static loading conditions as follows:

- Stability analysis of embankment cross sections behind the abutments and through the forward slope
- Consolidation settlement of the approach fills

9.2 Stability Analysis

9.2.1 General

Simplified stratigraphic profiles were selected for the subsurface conditions and embankment geometries behind the abutment locations in order to analyse the embankment stability. Table 9.1 presents simplified subsurface conditions for the south and north approach embankments.

The stability analysis was carried out with the following initial assumptions:

- Embankment Side Slopes:
 - Earth Fill: 2H:1V
 - Rock Fill: 1.25H:1V
- Embankment Forward Slopes
 - Earth Fill: 2H:1V
 - Rock Fill: 1.5H:1V
 - Vertical abutment wall for long-term stability
- Site Preparation:
 - All organic soils will be removed within the footprint of the embankment
- Maximum height of embankment = 6 m (to account for 2m surcharge)
- Rate of Construction
 - Not restricted, full embankment loading assumed to be applied “instantaneously”
- Limit Equilibrium Analysis:
 - Bishop Modified using G-Slope, developed by Mitre Software

Table 9.1 – Soil properties Used in Analysis

Highway 11 – Bernard Creek – SBL Structure

| Soil Layer | Rock or Earth Fill | Sand and Silt | Silty Clay | Silt | Sand Till |
|--|-----------------------|---------------|------------|------|-----------|
| Depth Interval South Approach (m) | Top of fill | 1 | 6 | 29 | 34 |
| From | 1 | 6 | 29 | 34 | 38 |
| To | | | | | |
| Depth Interval North Approach (m) | Top of fill | 1 | 6 | 26 | 28 |
| From | 1 | 6 | 26 | 28 | 38 |
| To | | | | | |
| Unit Weight | 20/22 | 20 | 18 | 18 | 21 |
| γ (kN/m ³) | | | | | |
| Undrained Shear Strength | - | - | 40 | - | - |
| C_u (kPa) | | | | | |
| Drained Shear Strength | 0 | 0 | 0 | 0 | 0 |
| c' (kPa) | | | | | |
| Shaft adhesion/friction | 42/30 | 29 | 28 | 29 | 32 |
| ϕ' (degrees) | | | | | |
| α | - | - | 0.8 | - | - |
| β | 1 | 1 | 0.25 | 0.4 | 0.5 |
| Poisson's Ratio | | | | | |
| μ | 0.3 | 0.35 | 0.45 | 0.35 | 0.3 |
| Young's Modulus | 150 | 15 | 12 | 15 | 30 |
| E (MPa) | | | | | |
| Compression Ratio | - | - | 0.25 | - | - |
| $C_c/(1+e_0)$ | | | | | |
| Pre-Consolidation Pressure | - | - | 0.025 | - | - |
| p'_o (kPa) | | | | | |
| Coefficient of Consolidation | - | - | 100 | - | - |
| C_v (m ² /y) N/C | | | | | |
| Coefficient of Secondary Consolidation | - | - | 31.1 | - | - |
| $C_{\alpha'}/(1+e_0)$ | | | | | |
| | | | 0.02 | | |

Note: N/C = Normally Consolidated Soil

O/C = Over consolidated Soil

- Shear Strength of Native Soils:
 - Undrained shear strength (S_u) for cohesive soils as shown in Table 9.1. For vertical effective stresses (σ'_v) larger than the pre-consolidation pressure (p'), S_u was assumed equal to $0.25 \cdot \sigma'_v$.
 - Drained shear strength (ϕ') as shown in Table 9.1
- Pore pressure generation:
 - Generation of excess pore pressures (EPP) upon undrained loading of the compressible and cohesive deposits is calculated assuming a B_{bar} (ratio of EPP over vertical total stress) of 0.9
- Piezometric Head:
 - 1.5 m artesian at the underside of the silty clay

9.2.2 Stability Analysis Results

The global stability of the embankment is governed by the sand and silt layer and not by the deeper deposit of silty clay. Since the thickness and characteristics of the sand and silt deposit are similar for both approaches, the stability analysis was carried out only for the subsurface model associated with the South Approach Embankment, as shown on Figures C1 through C6 in Appendix C.

The following presents a summary of the results of the stability analysis.

Earth Fill

The results of the analysis showed that an earth fill embankment to a maximum height of 6 m and constructed with 2H: 1V slopes is stable and has a factor of safety of 1.35, short term and long term.

An analysis was run for a forward slope constructed at 1.5H: 1V and produced a factor of safety of 1.15, which is not considered to be adequate.

Rock Fill

The results of the analysis showed that a rock fill embankment to a maximum height of 6 m and constructed with 1.25H: 1V slopes is stable and has a factor of safety of 1.35, short term and long term.

9.3 Settlement Analysis

A summary of the results of the analysis of settlements due to primary consolidation, secondary consolidation and required depth of fill replacement with EPS is presented in

Tables 3.22, 3.30 and 3.38, respectively. These tables were extracted from a report ² prepared for the Robins Road/Black Creek Interchange embankments, including the approaches to the Bernard Creek Bridges.

Settlements due to primary consolidation in the order of 650mm (without surcharge) over a period of more than six years were predicted for the SBL Bridge approach embankments. It is anticipated that the magnitude of settlement adjacent to the structure and time for stabilization will not permit construction to proceed on an acceptable schedule. Two alternate construction methodologies to control post-construction settlement and construction time to acceptable levels include:

- Construction of the embankment higher than the proposed top-of-pavement elevation (surcharge) and installation of wick drains to over-consolidate foundation soils and to accelerate the rate of settlement, respectively. Depending on the amount of surcharge and the anticipated settlements due to secondary consolidation, the surcharge and a portion of the fill below the top-of-pavement may be replaced with lightweight fill. In this case a geotechnical monitoring program is required to track the performance of the embankment and control the construction schedule.
- Construction the embankment using EPS, without the use of surcharge or wick drains

Based on the results of the settlement analysis and on discussions with MTO, a decision was made by MTO to construct the approach embankments using EPS lightweight fill within 20m of the bridge abutments and a combination of wick drains, surcharge and fill replacement with EPS beyond 20m. However, due to the fact that the required depth of fill replacement with EPS beyond 20m from the abutments is very close to the embankment height to the top of the pavement, it is more economical to extend the use of EPS from 20m to 60m behind the abutments, eliminating the need for wick drains and surcharging within this area. With the use of EPS, stability, settlements and lateral displacement of the piles associated with the embankment static and dynamic loading of the foundation soils are not an issue in the proximity of the bridge.

10 RETAINED SOIL SYSTEMS

Retained Soil System (RSS) walls are not considered suitable for abutments at this site due to the potential for relatively large settlement during construction and long-term settlements due to

² Supplementary Design Report – Embankments along Highway 11 – Sta.13+260 to Sta.14+600 – Robins Road/Black Creek Road I/C Underpass Structure – Approach Embankments and Access Ramps – Highway 11, Burk's Falls to South River, Ontario. G.W.P. 5079-06-00; W.P. 742-93-00 – Geocross Number: 31E-234 – January 3, 2007

secondary consolidation. Furthermore, RSS systems in the DSM are based on conventional granular backfill and are not compatible with lightweight fill.

11 ABUTMENT DRAINAGE

A geosynthetic sheet drain, not natural granular materials, should be installed behind the abutment wall, at the contact between the concrete and the EPS fill to reduce the vertical and lateral earth pressure on the abutment and to facilitate construction. The sheet drain should be able to maintain its drainage capacity under the horizontal pressures discussed below.

12 STATIC LATERAL PRESSURES AND RESISTANCE

EPS blocks should be continued up to the drainage sheet that is placed along the back of the abutment wall.

The gravity load of the pavement structure and of EPS blocks will result in negligible horizontal active horizontal loading of the abutment wall.

The horizontal coefficient of subgrade reaction of the EPS fill should be calculated based on the following equation:

$$K'_{\text{EPS}} = 0.14 * E_{\text{EPS}} / \{H * (1 - \nu_{\text{EPS}}^2)\} \text{ (units: kN/m}^3\text{)}$$

Where: E_{EPS} = Young's Modulus of EPS Blocks

ν_{EPS} = Poisson's Ratio of EPS Blocks

H = Abutment Wall or Abutment Stem height

The horizontal pressure applied by the abutment wall to the EPS fill must be smaller than the Elastic Limit Stress of the EPS. Typical design parameters and methodology for the design of bridge abutments and EPS backfill are provided in NCHRP's Report 529³.

13 SEISMIC CONSIDERATIONS

13.1 Seismic Hazard Design Values

For design purposes, the site is treated as lying in Seismic Zone 2.

³ NCHRP Report 529 - Guideline and Recommended Standard for Geofoam Applications in Highway Embankments – Transportation Research Board on the National Academies - 2004

13.2 Seismic Design Parameters

The following seismic parameters should be used for design:

- Velocity Related Seismic Zone (Z_v) 1
- Zonal Velocity Ratio (V) 0.05
- Acceleration Related Seismic Zone (Z_a) 2
- Zonal Acceleration Ratio (A) 0.10
- Peak Horizontal Acceleration (PHA) 0.08 to 0.11

The Soil Profile Type at this site has been classified as Type IV. Thus, according to Table 4.4.6.1 of the CHBDC, a Site Coefficient “S” of 2.0 should be used in seismic design.

13.3 Liquefaction Potential

The potential for liquefaction of the cohesionless foundation soils has been assessed using the method recommended by Youd et al (2001)⁴. Using this method, it was determined that the sand and silt deposits up to 9m depth at the bridge abutments are in danger of liquefaction under earthquake loading under in situ conditions.

The cohesionless deposit consists of interbedded sand and silt with intermittent clay seams. and the base of the deposit was encountered at 7.9 m to 8.8 m depth near the SBL structure location. Additional subsurface information is available from the site investigation for the Robin’s Road Interchange, where a CPTU sounding (CPTU-09) was carried out approximately 100 m south of the proposed structure location.

A review of the particle size analysis on selected samples from the sand and silt unit indicates that some portions of the deposit have a high fines content which may reduce the potential for liquefaction in these zones. The particle size data were compared to the Chinese criteria (Marcuson et al , 1990)⁵ to evaluate the liquefaction potential of the deposit. A comparison of the particle size data and the criteria are included in the table below. The available subsurface investigation data indicates that the silt and clay layers which comprise approximately 70% of the deposit are not considered susceptible to liquefaction. Although liquefaction in the silt layers is not likely to occur, loss of strength

⁴ Youd, T.L. et al. (2001). “Liquefaction resistance of soils: summary report from the 1996 NCEER and 1998 NCEER/NSF workshops on evaluation of liquefaction resistance of soils”. *J. Geotech. Geoenv Eng.* 127(1), 817-833.

⁵ Marcuson III, W.E., Hynes, M.E. and Franklin, A.G. 1990. “Evaluation and Use of Residual Shear Strength in Seismic Safety Analysis of Dams.” *Earthquake Spectra*, Vol. 6, No. 3 August.

and decreasing stiffness is expected because of cyclic mobility. However, the sand layers which comprise the remaining 30% are expected to be susceptible to liquefaction.

TABLE 13.1: COMPARISON OF PARTICLE SIZE DATA AND CHINESE CRITERIA

| Borehole | Depth (m) | portion finer than 0.005 mm size | Chinese Criteria Indicating Potential Liquefaction |
|----------|-----------|----------------------------------|--|
| 99N-2 | 2.29 | <13%* | <15% |
| 99S-1 | 6.4 | 41% | <15% |
| 99S-2 | 4.88 | 22% | <15% |
| 99S-2 | 7.77 | <8%* | <15% |
| 99S-5 | 3.35 | 16% | <15% |
| 99S-5 | 6.4 | 26% | <15% |
| 99S-6 | 1.83 | 31% | <15% |
| 99S-6 | 4.88 | 23% | <15% |

* Deposit may be susceptible to liquefaction

The analysis indicates that the majority of the sand layers will liquefy under the design ground accelerations. Considering the interbedded nature of the deposit, the entire sand and silt unit is therefore expected to exhibit significantly reduced shear strength and stiffness following the design seismic event. Consequently, lateral support of the abutment piles within the sand and silt layer during seismic loading should be disregarded or reduced significantly for the structural analysis of the piles. Alternately, ground improvement may be required to mitigate the potential for liquefaction and allow higher resistance to be utilized

Reduced strength parameters for foundation design under seismic conditions and options for soil improvement are provided in the following section.

13.3.1 Pile Reaction

If soil improvement is not carried out, the available soil resistance following liquefaction for the design seismic event can be calculated based on the method of Olson and Stark (2002). This method results in an average liquefied soil shear strength of 5.5 kPa within the sand and silt deposit over a depth of 0 to 9 m.

The available horizontal subgrade reaction for vertical piles under these conditions should be calculated using the following values for the sand and silt deposit:

- $K_s = 1250/D$ (kN/ m³)
- $P_{ult} = 50$ kPa
- $\gamma = 20$ kN/m³

If the available lateral capacity is not sufficient, changes in the structural design such as pile batter and abutment type should be considered. If structural options are not considered feasible then soil improvement will be required to reduce the likelihood of liquefaction in the soil surrounding the foundation.

13.3.2 Improvement of Silt and Sand Unit

To increase the soil resistance under seismic loading, ground improvement can be carried out in a zone surrounding the proposed foundation to provide higher resistance to liquefaction in the sand and silt unit. Treatment methods that increase the density of the deposit (reducing the void ratio) or improve drainage (to reduce high pore water pressures) are considered effective for reducing the likelihood of liquefaction.

The following design parameters are recommended for the zone of treatment:

- Horizontal extent of treatment should extend a minimum 6 m in front and behind the structure foundation.
- The horizontal extent transverse to the bridge axis for treatment should extend a minimum 3 m beyond the foundation.
- Depth of treatment should extend to base of silt and sand unit or a minimum 9 m depth.
- Grout or stone columns should be installed no closer than 1.5 m from the abutment piles.

The options for treatment and the feasibility of each option are presented below:

Wick Drains

Installation of wick drains is considered a viable option for improving drainage and reducing the potential for liquefaction at this site. Equipment for installation of wicks will be available onsite because of requirements at the adjacent approach fills. A maximum horizontal spacing of 1.0 m in a triangular array is recommended between wicks for this application.

Compaction Grouting:

Compaction grouting is considered a viable option for the soil conditions at this site. Grouting contractors with suitable experience in southern Ontario are readily available near the project area. The soil improvement criteria should be developed by the grouting contractor to provide adequate resistance to liquefaction under the design loading conditions.

Rammed aggregate columns

It is expected that compacted stone columns such as a GeoPier or an equivalent rod installed system may be feasible provided a liner is utilized to control sloughing and water inflow. However, the practical depth of treatment for this method is limited to about 6 m depth. Considering the potential construction difficulties and limited depth of treatment this method is not recommended.

Vibro-stone columns:

Stone columns installed using vibro-flotation equipment are used to improved fine-grained cohesionless deposits. However, the fines content at the site is higher than that required for effective vibro-flotation installation. Also, this method is not commonly employed in the local construction market and experienced contractors and equipment for this method may not be available at reasonable cost.

Removal and Replacement

Excavation of the very loose silt and sand and replacement with compacted granular backfill may be feasible at this site. This method would require a temporary sheet pile enclosure for lateral support of the excavation and seepage control during excavation. The maximum practical depth of treatment will depend on the design of the retaining system and is expected be limited to about 4 m for cantilevered systems. Backfill material shall be OPS Gran B compacted as per OPS 501.

13.3.3 Pile Design for Improved Soil

Installation of wick drains or compaction grouting are considered the most feasible options for soil improvement at the Hwy 11 SBL structure.

For piles installed within the treated zones described above, the horizontal soil reaction parameters for pile design will be as provided in Section 7.8 of this report.

13.4 Dynamic Lateral Pressures and Resistance

Inertia forces from seismic excitation of the pavement system and the EPS blocks are very small and should be disregarded in the structural design of the abutment walls. Horizontal reaction to the lateral movements of the abutment wall should be calculated according to Section 12 above.

14 CONSTRUCTION CONCERNS

During construction, the Contract Administrator should employ experienced geotechnical staff to implement the geotechnical monitoring program and to observe construction activities related to foundation construction.

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Appendix A

Record of Borehole Sheets

SYMBOLS, ABBREVIATIONS AND TERMS USED ON RECORDS OF BOREHOLES

1. TEXTURAL CLASSIFICATION OF SOILS

| CLASSIFICATION | PARTICLE SIZE | VISUAL IDENTIFICATION |
|----------------|--------------------|---|
| Boulders | Greater than 200mm | same |
| Cobbles | 75 to 200mm | same |
| Gravel | 4.75 to 75mm | 5 to 75mm |
| Sand | 0.075 to 4.75mm | Not visible particles to 5mm |
| Silt | 0.002 to 0.075mm | Non-plastic particles, not visible to the naked eye |
| Clay | Less than 0.002mm | Plastic particles, not visible to the naked eye |

2. COARSE GRAIN SOIL DESCRIPTION (50% greater than 0.075mm)

| TERMINOLOGY | PROPORTION |
|---------------------------------|---------------|
| Trace or Occasional | Less than 10% |
| Some | 10 to 20% |
| Adjective (e.g. silty or sandy) | 20 to 35% |
| And (e.g. sand and gravel) | 35 to 50% |

3. TERMS DESCRIBING CONSISTENCY (COHESIVE SOILS ONLY)

| DESCRIPTIVE TERM | UNDRAINED SHEAR STRENGTH (kPa) | APPROXIMATE SPT ⁽¹⁾ 'N' VALUE |
|------------------|--------------------------------|--|
| Very Soft | 12 or less | Less than 2 |
| Soft | 12 to 25 | 2 to 4 |
| Firm | 25 to 50 | 4 to 8 |
| Stiff | 50 to 100 | 8 to 15 |
| Very Stiff | 100 to 200 | 15 to 30 |
| Hard | Greater than 200 | Greater than 30 |

NOTE: Hierarchy of Soil Strength Prediction

- 1) Laboratory Triaxial Testing
- 2) Field Insitu Vane Testing
- 3) Laboratory Vane Testing
- 4) SPT value
- 5) Pocket Penetrometer

4. TERMS DESCRIBING DENSITY (COHESIONLESS SOILS ONLY)

| DESCRIPTIVE TERM | SPT "N" VALUE |
|------------------|-----------------|
| Very Loose | Less than 4 |
| Loose | 4 to 10 |
| Compact | 10 to 30 |
| Dense | 30 to 50 |
| Very Dense | Greater than 50 |

5. LEGEND FOR RECORDS OF BOREHOLES

| | | | |
|---|---|--|------------------------|
| SYMBOLS AND ABBREVIATIONS FOR SAMPLE TYPE | SS Split Spoon Sample | WS Wash Sample | AS Auger (Grab) Sample |
| | TW Thin Wall Shelby Tube Sample | TP Thin Wall Piston Sample | |
| | PH Sampler Advanced by Hydraulic Pressure | PM Sampler Advanced by Manual Pressure | |
| | WH Sampler Advanced by Self Static Weight | RC Rock Core | SC Soil Core |

$$\text{Sensitivity} = \frac{\text{Undisturbed Shear Strength}}{\text{Remoulded Shear Strength}}$$

 Water Level

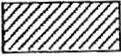
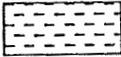
C_{pen} Shear Strength Determination by Pocket Penetrometer

- (1) SPT 'N' Value Standard Penetration Test 'N' Value – refers to the number of blows from a 63.5kg hammer free falling a height of 0.76m to advance a standard 50 mm outside diameter split spoon sampler for 0.3 m depth into undisturbed ground.
- (2) DCPT Dynamic Cone Penetration Test – Continuous penetration of a 50 mm outside diameter, 60° conical steel point attached to "A" size rods driven by a 63.5 kg hammer free falling a height of 0.76 m. The resistance to cone penetration is the number of hammer blows required for each 0.3 m advance of the conical point into undisturbed ground.

UNIFIED SOILS CLASSIFICATION

| MAJOR DIVISIONS | | GROUP SYMBOL | TYPICAL DESCRIPTION |
|----------------------|---------------------------------|--------------------------------------|---|
| COARSE GRAINED SOILS | GRAVEL AND GRAVELLY SOILS | GW | Well-graded gravels or gravel-sand mixtures, little or no fines. |
| | | GP | Poorly-graded gravels or gravel-sand mixtures, little or no fines. |
| | | GM | Silty gravels, gravel-sand-silt mixtures. |
| | | GC | Clayey gravels, gravel-sand-clay mixtures. |
| | SAND AND SANDY SOILS | SW | Well-graded sands or gravelly sands, little or no fines. |
| | | SP | Poorly-graded sands or gravelly sands, little or no fines. |
| | | SM | Silty sands, sand-silt mixtures. |
| | | SC | Clayey sands, sand-clay mixtures. |
| FINE GRAINED SOILS | SILTS AND CLAYS $W_L < 50\%$ | ML | Inorganic silts and very fine sands, rock flour, silty or clayey fine sands or clayey silts with slight plasticity. |
| | | CL | Inorganic clays of low to medium plasticity, gravelly clays, sandy clays, silty clays, lean clays. ($W_L < 30\%$). |
| | | CI | Inorganic clays of medium plasticity, silty clays. ($30\% < W_L < 50\%$). |
| | | OL | Organic silts and organic silty-clays of low plasticity. |
| | SILTS AND CLAYS $W_L > 50\%$ | MH | Inorganic silts, micaceous or diatomaceous fine sandy or silty soils, elastic silts. |
| | | CH | Inorganic clays of high plasticity, fat clays. |
| | | OH | Organic clays of medium to high plasticity, organic silts. |
| HIGHLY ORGANIC SOILS | Pt | Peat and other highly organic soils. | |
| CLAY SHALE | | | |
| SANDSTONE | | | |
| SILTSTONE | | | |
| CLAYSTONE | | | |
| COAL | | | |

EXPLANATION OF ROCK LOGGING TERMS

| <u>ROCK WEATHERING CLASSIFICATION</u> | | <u>SYMBOLS</u> | |
|---------------------------------------|---|---|-----------|
| Fresh (FR) | No visible signs of weathering. | | |
| Fresh Jointed (FJ) | Weathering limited to the surface of major discontinuities. |  | CLAYSTONE |
| Slightly Weathered (SW) | Penetrative weathering developed on open discontinuity surfaces, but only slight weathering of rock material. |  | SILTSTONE |
| Moderately Weathered (MW) | Weathering extends throughout the rock mass, but the rock material is not friable. |  | SANDSTONE |
| Highly Weathered (HW) | Weathering extends throughout the rock mass and the rock is partly friable. |  | COAL |
| Completely Weathered (CW) | Rock is wholly decomposed and in a friable condition, but the rock texture and structure are preserved. |  | BENTONITE |

| <u>DISCONTINUITY SPACING</u> | | <u>STRENGTH CLASSIFICATION</u> | | | |
|---------------------------------|--|--------------------------------|--|-------------------------------|---|
| Bedding | Bedding Plane Spacing | Rock Strength | Approximate Uniaxial Compressive Strength (MPa) (psi) | Field Estimation of Hardness* | |
| Very thickly bedded | Greater than 2m | Extremely Strong | Greater than 200 | Greater than 29,200 | Requires many blows of geological hammer to break. |
| Thickly bedded | 0.6 to 2m | | | | |
| Medium bedded | 0.2 to 0.6m | Very Strong | 100-200 | 14,600 to 29,200 | Requires a few blows of geological hammer to break. |
| Thinly bedded | 60mm to 0.2m | | | | |
| Very thinly bedded | 20 to 60mm | Strong | 50-100 | 7,300 to 14,600 | Breaks under single blow of geological hammer. |
| Laminated | 6 to 20mm | | | | |
| Thinly Laminated | Less than 6mm | Moderately Strong | 12.5 to 50.0 | 1,825 to 7,300 | ¼" indentations with sharp end of geological pick. |
| <u>TERMS</u> | | | | | |
| Total Core Recovery: (TCR) | Core recovered as a percentage of total core run length. | Moderately Weak | 5.0 to 12.5 | 730 to 1,825 | Too hard to cut by hand into triaxial specimen. |
| Solid Core Recovery: (SCR) | Percent Ratio of solid core of full cylindrical shape recovered. Expressed with respect to the total length of core run. | Weak | 1.25 to 5.0 | 182 to 730 | Crumbles under firm blows of geological pick. |
| Rock Quality Designation: (RQD) | Total length of sound core recovered in pieces 0.1m in length or larger as a percentage of total core run length. | Very Weak (Rock) | 0.60 to 1.25 | 85 to 182 | May be broken in the hand with difficulty. |
| Fracture Index: (FI) | Frequency of natural fractures per 0.3m of core run. | | | | |



RECORD OF BOREHOLE No 99N-1

1 OF 1

METRIC

W.P. 755-93-01 LOCATION N 5 062 517.2 E 309 452.6 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers COMPILED BY SS
 DATUM Geodetic DATE 10.03.04 - 10.03.04 CHECKED BY AEG

| SOIL PROFILE | | STRAT PLOT | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | | | PLASTIC LIMIT w _p | NATURAL MOISTURE CONTENT w | LIQUID LIMIT w _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|---|------------|---------|------|------------|-------------------------|-----------------|--|----|----|----|-----|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | | NUMBER | TYPE | "N" VALUES | | | 20 | 40 | 60 | 80 | 100 | | | | | |
| 312.2 | | | | | | | | | | | | | | | | | |
| 312.4 | TOPSOIL | | | | | | | | | | | | | | | | |
| 0.1 | SILT and SAND, trace organics near top of layer Very Loose to Loose Brown Wet (Glacial lake deposit characterized by interbedding of silt and sand and intermittent clay seams. Partially reworked at surface by present stream.) | | 1 | SS | 3 | | | | | | | | | | | | |
| | | | 2 | SS | 2 | | | | | | | | | | | | |
| | | | 3 | SS | 4 | | | | | | | | | | | | |
| | | | 4 | SS | 2 | | | | | | | | | | | | |
| 309.4 | Silty CLAY, occasional sand Soft to Firm Grey Wet (CL) | | 5 | SS | 2 | | | | | | | | | | | | 0 4 75 21 |
| 2.8 | | | 6 | SS | 4 | | | | | | | | | | | | |
| | | | 7 | SS | 4 | | | | | | | | | | | | |
| | | | 8 | SS | 5 | | | | | | | | | | | | |
| 304.0 | END OF BOREHOLE AT 8.23m. WATER LEVEL IN OPEN BOREHOLE AT 0.76m DEPTH UPON COMPLETION. BOREHOLE BACKFILLED WITH DRILL CUTTINGS. | | | | | | | | | | | | | | | | |
| 8.2 | | | | | | | | | | | | | | | | | |

ONTMT4 99NBERNARD-1.GPJ 13/04/04

+ 3, x 3: Numbers refer to Sensitivity 20 15 10 (% STRAIN AT FAILURE

RECORD OF BOREHOLE No 99N-2

2 OF 5

METRIC

W.P. 755-93-01 LOCATION N 5 062 536.0 E 309 447.4 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, Tricone COMPILED BY SS
 DATUM Geodetic DATE 04.03.04 - 05.03.04 CHECKED BY AEG

| SOIL PROFILE | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | PLASTIC LIMIT w _p | NATURAL MOISTURE CONTENT w | LIQUID LIMIT w _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|-------------|---------|------|------------|-------------------------|-----------------|--|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | NUMBER | TYPE | "N" VALUES | | | | | | | | |
| 312.0 | | | | | | | | | | | | |
| | | 1 | TW | PH | | 302 | 3.3 | | | | | |
| | | | | | | 301 | | | | | | |
| | | 9 | SS | 4 | | 300 | 3.3 | | | | | 0 5 56 39 |
| | | | | | | 299 | 2.9 | | | | | |
| | | | | | | 298 | | | | | | |
| | | | | | | 297 | 3.1 | | | | | |
| | | 10 | SS | 2 | | 296 | | | | | | |
| | | | | | | 295 | | | | | | |
| | | 2 | TW | PH | | 294 | 3 | | | | | |
| | | | | | | 293 | | | | | | |
| | | | | | | 292 | 3.5 | | | | | |
| | | 11 | SS | 4 | | 291 | | | | | | |
| | | | | | | 290 | 3 | | | | | |

ONTMT4 99NBERNARD-I.GPJ 10/04/04

becoming firm

Continued Next Page

+ 3 x 3 : Numbers refer to Sensitivity
 20
 15
 10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99N-2 4 OF 5 **METRIC**

W.P. 755-93-01 LOCATION N 5 062 536.0 E 309 447.4 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, Tricone COMPILED BY SS
 DATUM Geodetic DATE 04.03.04 - 05.03.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | UNIT WEIGHT γ kN/m ³ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|---------------|---|------------|---------|------|--------------|-------------------------|--------------------------------|--|--------------------------|--------------|---------------------------------------|---|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | SHEAR STRENGTH kPa | | | | |
| | | | | | | | 20 40 60 80 100 | PLASTIC LIMIT | NATURAL MOISTURE CONTENT | LIQUID LIMIT | | |
| | | | | | | | ○ UNCONFINED + FIELD VANE | W P | W | W L | | |
| | | | | | | | ● QUICK TRIAXIAL × LAB VANE | WATER CONTENT (%) | | | | |
| | | | | | | | 20 40 60 80 100 | 20 | 40 | 60 | | |
| 312.0 29.9 | BOULDER | | | | | | | | | | | GR SA SI CL 29.87m |
| 281.5 30.5 | SAND , trace to some gravel, occasional silt, occasional cobbles or boulders Very Dense Brown Wet (SP) | | 15 | SS | 67 | | 282 | | | | | Tricone casing from 30.48m to 32m |
| | | | | | | | 281 | | | | | |
| | | | | | | | 280 | | | | | |
| | | | | | | | 279 | | | | | |
| | | | | | | | 278 | | | | | |
| | | | | | | | 277 | | | | | |
| | | | 16 | SS | 105/ .254 | | 276 | | | | | |
| | | | | | | | 275 | | | | | |
| 276.1 36.0 | BEDROCK Slightly weathered GRANITIC GNEISS , laminated to thinly banded, pale pink with sub-vertical dark banding, rough sub-planar joints, some clay infilling, strong to very strong | | 1 | RUN | | | 274 | | | | | RUN 1# TCR=100%, SCR=100%, RQD=100%, UCS=135.4MPa |
| | | | 2 | RUN | | | 273 | | | | | RUN 2# TCR=100%, SCR=100%, RQD=90%, UCS=117.2MPa |
| | | | 3 | RUN | | | | | | | | RUN 3# TCR=100%, SCR=100%, RQD=74%, UCS=141.2MPa |

ONTMT4_99NBERNARD-I.GPJ 10/04/04

Continued Next Page

+ 3, x 3, Numbers refer to 20
Sensitivity 15 5 (% STRAIN AT FAILURE
10

RECORD OF BOREHOLE No 99N-2

5 OF 5

METRIC

W.P. 755-93-01 LOCATION N 5 062 536.0 E 309 447.4 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, Tricone COMPILED BY SS
 DATUM Geodetic DATE 04.03.04 - 05.03.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT | NATURAL MOISTURE CONTENT | LIQUID LIMIT | UNIT WEIGHT | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|--|------------|---------|------|------------|-------------------------|-----------------|--|----|----|---------------|--------------------------|--------------|-------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | 20 | 40 | 60 | | | | | |
| 312.0 | | | | | | | | | | | | | | | |
| 271.9 | | | | | | | | | | | | | | | |
| 40.2 | END OF BOREHOLE AT 40.16m. Piezometer installation consists of 19mm diameter Schedule 40 PVC pipe with a 1.52m slotted screen. WATER LEVEL READINGS: DATE DEPTH (m) Mar. 10/ 2004 1.2 above ground surface Mar. 11/ 2004 1.2 above ground surface | | | | | | | | | | | | | | |

ONTMT4 99NBERNARD-LGPJ 10/04/04

+ 3 x 3; Numbers refer to Sensitivity 20 15 10 5 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99N-5

2 OF 3

METRIC

W.P. 755-93-01 LOCATION N 5 062 580.6 E 309 470.0 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, NW Casing COMPILED BY SS
 DATUM Geodetic DATE 17.02.04 - 18.02.04 CHECKED BY AEG

| SOIL PROFILE | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | PLASTIC LIMIT W _p | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ kN/m ³ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|--|------------|--------|------|-------------------------|-----------------|--|--------------------|---------------------------------|-------------------------------|--------------------------------|---------------------------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | | | "N" VALUES | SHEAR STRENGTH kPa | | | | | |
| | | | | | | 20 40 60 80 100 | ○ UNCONFINED | + FIELD VANE | | | | | |
| | | | | | | | ● QUICK TRIAXIAL | × LAB VANE | | | | | |
| | | | | | | 20 40 60 80 100 | | | 20 40 60 | | | | |
| 312.5 | Silty CLAY, occasional sand seams Soft Grey Wet (CL) | | | | | | | | | | | | |
| | | | 8 | SS | 3 | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | 9 | SS | 2 | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | 1 | TW | PH | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | 10 | SS | 4 | | | | | | | | 0 5 78 17 |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | 11 | SS | 4 | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | 2 | TW | PH | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |

ONTMT4_99NBERNARD-1.GPJ 13/04/04

Continued Next Page

+³ × 3³: Numbers refer to Sensitivity 20 15 10 5 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99N-5

3 OF 3

METRIC

W.P. 755-93-01 LOCATION N 5 062 580.6 E 309 470.0 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, NW Casing COMPILED BY SS
 DATUM Geodetic DATE 17.02.04 - 18.02.04 CHECKED BY AEG

| SOIL PROFILE | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | PLASTIC LIMIT NATURAL MOISTURE CONTENT LIQUID LIMIT | UNIT WEIGHT Y | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|---|------------|--------|------|-------------------------|-----------------|--|-----------------|---|------------------|--|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | | | "N" VALUES | 20 40 60 80 100 | | | |
| 312.5 | | | 12 | SS | 8 | | | | | | |
| 292.0 | | | 13 | SS | 50/1000 | | | | | | |
| 20.5 | SAND, some gravel or cobbles Loose Brown Wet (TILL) boulder from 20.57m to 20.88m | | | | | | | | | | |
| 289.0 | | | 14 | SS | 8 | | | | | | |
| | | | 1 | GS | | | | | | | |
| 23.5 | BEDROCK Slightly weathered GRANITIC GNEISS, laminated to thinly banded, pale pink with sub-vertical dark banding, rough sub-planar joints, some clay infilling, strong to very strong | | | | | | | | | | |
| | | | 1 | RUN | | | | | | | RUN 1# TCR=71%, SCR=71%, RQD=71%, UCS=124.3MPa |
| | | | 2 | RUN | | | | | | | RUN 2# TCR=100%, SCR=100%, RQD=100%, UCS=115.24MPa |
| | | | 3 | RUN | | | | | | | RUN 3# TCR=100%, SCR=100%, RQD=95%, UCS=117.13MPa |
| 285.1 | | | | | | | | | | | |
| 27.4 | END OF BOREHOLE AT 27.38m. WATER LEVEL IN OPEN BOREHOLE AT 0.3m DEPTH UPON COMPLETION. Piezometer installation consists of 19mm diameter Schedule 40 PVC pipe with a 1.52m slotted screen. BOREHOLE BACKFILLED AS FOLLOWS: 0 - 19.8m Grout 19.8m - 22.9m Holeplug WATER LEVEL READINGS: DATE DEPTH (m) 26/02/04 2.2 04/03/04 0.9 above ground surface 11/03/04 1.1 above ground surface | | | | | | | | | | |

ONTMT4 99BERNARD-J.GPJ 13/04/04

RECORD OF BOREHOLE No 99N-6

1 OF 1

METRIC

W.P. 755-93-01 LOCATION N 5 062 595.7 E 309 466.7 (Bernard Creek Bridge NBL) ORIGINATED BY GA
 HWY 11 BOREHOLE TYPE Hollow Stem Augers COMPILED BY SS
 DATUM Geodetic DATE 18.02.04 - 18.02.04 CHECKED BY AEG

| ELEV DEPTH | SOIL PROFILE DESCRIPTION | STRAT PLOT | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT | NATURAL MOISTURE CONTENT | LIQUID LIMIT | UNIT WEIGHT Y | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|---------------|---|------------|---------|------|------------|----------------------------|-----------------|---|----|----|------------------|--------------------------------|-----------------|---------------------|---|
| | | | NUMBER | TYPE | "N" VALUES | | | 20 | 40 | 60 | | | | | |
| 312.2 0.0 | SILT and SAND , trace organics near top of layer Very Loose to Loose Brown to Grey Wet (Glacial lake deposit characterized by interbedding of silt and sand and intermittent clay seams. Partially reworked at surface by present stream.) | | 1 | SS | 4 | | 312 | | | | | | | | |
| | | | 2 | SS | 5 | | 311 | | | | | | | | |
| | | | 3 | SS | 6 | | 310 | | | | | | | | |
| | | | 4 | SS | 2 | | 309.3 | | | | | | | | |
| 2.9 | Silty CLAY , occasional sand seams Very Soft Grey Wet (CL) | | 5 | SS | 2 | | 309 | | | | | | | | |
| | | | 6 | SS | 2 | | 308 | | | | | | | | |
| | | | 7 | SS | 2 | | 307 | | | | | | | | |
| | | | 8 | SS | 2 | | 306 | | | | | | | | |
| 304.0 | | | | | | 305 | | | | | | | | | |
| 8.2 | END OF BOREHOLE AT 8.23m. WATER LEVEL IN OPEN BOREHOLE AT 0.1m ABOVE SURFACE. BOREHOLE BACKFILLED WITH DRILL CUTTINGS TO SURFACE. | | | | | | | | | | | | | | |

ONTMT4 99BERNARD-J.GPJ 13/04/04

+ 3, x 3; Numbers refer to Sensitivity 20 15 10 5 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-1

1 OF 1

METRIC

W.P. 756-93-01 LOCATION N 5 092 507.3 E 309 419.1 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HQ Coring COMPILED BY SS
 DATUM Geodetic DATE 10.01.04 - 10.01.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT W _p | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|-----------------------|---|------------|---------|------|------------|-------------------------|-----------------|--|----|----|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | 20 | 40 | 60 | | | | | |
| 312.6 0.0 312.4 | TOPSOIL (250mm) | | | | | | | | | | | | | | |
| 0.3 | SILT and SAND, trace organics near top of layer Very Loose to Loose Brown Wet (Glacial lake deposit characterized by interbedding of silt and sand and intermittent clay seams. Partially reworked at surface by present stream.) | | 1 | SS | 3 | | | | | | | ○ | | | |
| | | | 2 | SS | 4 | | | | | | | ○ | | | |
| | | | 3 | SS | 2 | | | | | | | ○ | | | |
| | | | 4 | SS | 2 | | | | | | | ○ | | | 0 44 56 (SI+CL) |
| | | | 5 | SS | 4 | | | | | | | ○ | | | |
| | | | 6 | SS | 3 | | | | | | | ○ | | | 0 4 72 24 |
| | | | 7 | SS | 5 | | | | | | | ○ | | | |
| 304.4 8.2 | END OF BOREHOLE AT 8.23m. WATER LEVEL IN OPEN BOREHOLE AT 5.33m DEPTH UPON COMPLETION. | | | | | | | | | | | | | | |

ONTMT4_99SBERNARD.GPJ 05/04/04

+³ ×³: Numbers refer to Sensitivity 20
15 5
10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-2

1 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 526.2 E 309 414.7 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 11.01.04 - 12.01.04 CHECKED BY AEG

| SOIL PROFILE | | STRAT PLOT | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT W _P | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) | | | | |
|--------------|---|------------|---------|------|------------|-------------------------|-----------------|--|----|-----|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|-------------------|---------|--|--|
| ELEV DEPTH | DESCRIPTION | | NUMBER | TYPE | "N" VALUES | | | SHEAR STRENGTH kPa | | | | | | | | WATER CONTENT (%) | | | |
| | | | | | | 20 | 40 | 60 | 80 | 100 | 20 | 40 | 60 | GR | SA | SI | CL | | |
| 312.2 0.0 | TOPSOIL (750mm) | | | | | | | | | | | | | | | | | ground water at 1.45m above ground surface | |
| 311.4 0.8 | SILT and SAND, trace organics near top of layer Very Loose to Loose Brown Wet (Glacial lake deposit characterized by interbedding of silt and sand and intermittent clay seams. Partially reworked at surface by present stream.) | | 1 | SS | 2 | | | | | | | | | | | | | | |
| | | | 2 | SS | 2 | | | | | | | | | | | | | | |
| | | | 3 | SS | 2 | | | | | | | | | | | | | | |
| | | | 4 | SS | 2 | | | | | | | | | | | | | | |
| | | | 5 | SS | 3 | | | | | | | | | | 0 | 26 | 60 | 14 | |
| | | | 6 | SS | 3 | | | | | | | | | | | | | | |
| 304.3 7.9 | Silty CLAY, trace sand Soft to Firm Grey Wet occasional silt layers, thin sand seams Soft | | 7 | SS | 4 | | | | | | | | | 0 | 93 | 7 | (SI+CL) | | |
| | | | 8 | SS | 3 | | | | | | | | | | | | | | |

Continued Next Page

+³ × 3: Numbers refer to Sensitivity $\frac{20}{15-5}$ 10 (% STRAIN AT FAILURE)

ONTMT4 99SBERNARD.GPJ 05/04/04

RECORD OF BOREHOLE No 99S-2

2 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 526.2 E 309 414.7 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 11.01.04 - 12.01.04 CHECKED BY PJB

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT w _p | NATURAL MOISTURE CONTENT w | LIQUID LIMIT w _L | UNIT WEIGHT γ kN/m ³ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|---|------------|---------|------|------------|-------------------------|-----------------|--|----|----|---------------------------------|-------------------------------|--------------------------------|--|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | 20 | 40 | 60 | | | | | |
| | occasional silt layers, thin sand seams | | 1 | TW | PH | | | | | | | | | | |
| | (CL) | | 9 | SS | 3 | | | | | | | 1-1 | | 0 2 66 32 | |
| | | | 10 | SS | 3 | | | | | | | | | | |
| | | | 11 | SS | 3 | | | | | | | | | | |
| | | | 12 | SS | 1 | | | | | | | | | | |
| | becoming soft | | 2 | TW | PH | | | | | | | | | 0 0 55 45 OED. TEST e ₀ =1.573 P'=117KPa Cc=0.74 Cr=0.15 G=2.81 | |
| | | | 13 | SS | 1 | | | | | | | | | | |

ONTMT 4 99SBERNARD.GPJ 22/11/04 s

Continued Next Page

+ 3 x 3 Numbers refer to 20
Sensitivity 15 5
10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-2

3 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 526.2 E 309 414.7 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 11.01.04 - 12.01.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT W _p | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|---|------------|---------|------|------------|-------------------------|-----------------|--|-----|----|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | 20 | 40 | 60 | | | | | |
| 312.2 | (Cl) | | 14 | SS | 2 | | | | | | | | | | 0 0 35 65 |
| | | | | | | | | | 1.3 | | | | | | |
| | | | 15 | SS | 2 | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | 16 | SS | 3 | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| 283.2 | Clayey SILT, with thin clay seams Firm to Stiff Grey Wet | | | | | | | | | | | | | | |

ONTMT4 99SBERNARD.GPJ 05/04/04

Continued Next Page

+³ × 3: Numbers refer to Sensitivity
 20
 15 5
 10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-2

4 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 526.2 E 309 414.7 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 11.01.04 - 12.01.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | PLASTIC LIMIT W _p | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ KN/m ³ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|---|------------|---------|------|------------|-------------------------|-----------------|--|--|---------------------------------|-------------------------------|--------------------------------|---------------------------------------|---|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | SHEAR STRENGTH kPa | | | | | | |
| | | | | | | | 20 40 60 80 100 | 20 40 60 | | | | | | |
| 312.2 | | | 17 | SS | 3 | | | | | | | | | 0 0 84 15 |
| 279.8 | | | | | | | | | | | | | | |
| 32.4 | SAND, fine grained, with occasional cobbles and boulders Very Dense Grey Wet | | 18 | SS | 41 | | | | | | | | | |
| 278.3 | | | | | | | | | | | | | | |
| 33.9 | BOULDER | | 1 | RUN | | | | | | | | | | Tricone from 33.91m to 34.44m |
| 277.5 | | | | | | | | | | | | | | |
| 34.7 | SAND, fine grained, with occasional cobbles and boulders Very Dense Grey Wet (TILL) | | 19 | SS | 50/.078 | | | | | | | | | HQ casing to 35.05m 0.5m of sand in HQ casing cleaned out with tricone |
| | cobbles from 37.13m to 37.36m boulder from 37.36m to 38m | | 20 | SS | 50/.102 | | | | | | | | | NQ barrel from 37.13m to 38m broke through boulders |
| 274.0 | | | | | | | | | | | | | | |
| 38.2 | END OF BOREHOLE AT 38.18m. STANDPIPE PLACED IN HOLE. BOREHOLE CAVED TO 10.06m BEFORE SEALING THE STANDPIPE TIP. DATE DEPTH(m) Mar. 4/ 2004 1.5 above ground surface Mar. 11/ 2004 1.45 above ground surface | | 21 | SS | 50/.078 | | | | | | | | | No sample in spoon |

ONTMT4 99SBERNARD.GPJ 05/04/04

+ 3 . x 3 : Numbers refer to Sensitivity 20 15 5 10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-5

1 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 564.3 E 309 429.0 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 08.01.04 - 08.01.04 CHECKED BY AEG

| SOIL PROFILE | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT W _p | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|-----------------------|--|---------|------|------------|-------------------------|-----------------|--|----------|--|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | NUMBER | TYPE | "N" VALUES | | | SHEAR STRENGTH kPa | | | | | | | |
| | | | | | | 20 40 60 80 100 | 20 40 60 80 100 | 20 40 60 | | | | KN/m ³ | GR SA SI CL | |
| 312.2 0.0 312.0 | TOPSOIL | | | | | | | | | | | | | |
| 0.3 | SILT and SAND, trace organics near top of layer Very Loose to Loose Grey Wet (Glacial lake deposit characterized by interbedding of silt and sand and intermittent clay seams. Partially reworked at surface by present stream.) | 1 | SS | 2 | | | | | | | | | | |
| | | 2 | SS | 2 | | | | | | | | | | |
| | | 3 | SS | 2 | | | | | | | | | | |
| | | 4 | SS | 7 | | | | | | | | | 0 46 42 12 | |
| | | 5 | SS | 2 | | | | | | | | | | |
| | | 6 | SS | 2 | | | | | | | | | 0 2 83 16 | |
| | | 7 | SS | 5 | | | | | | | | | | |
| 303.4 8.8 | Silty CLAY, trace sand Soft to Firm Grey | 8 | SS | 4 | | | | | | | | | | |

ONTMT4 99SBERNARD.GPJ 05/04/04

Continued Next Page

+ 3, x 3: Numbers refer to Sensitivity 20
15
10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-5

3 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 564.3 E 309 429.0 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 08.01.04 - 08.01.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | UNIT WEIGHT γ kN/m ³ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|--|------------|---------|------|------------|-------------------------|-----------------|--|---------------|--------------------------|---------------------------------------|---------------------------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | 20 40 60 80 100 | PLASTIC LIMIT | NATURAL MOISTURE CONTENT | | |
| 312.2 | | | | | | | | | | | | |
| | | | 13 | SS | 3 | | | | | | | |
| | | | | | | | | | | | | |
| | | | 14 | SS | 2 | | | | | | | |
| | (Cl) | | | | | | | | | | | |
| 286.0 | | | | | | | | | | | | |
| 26.2 | Clayey SILT, with thin clay seams Firm to Stiff Grey Wet | | 15 | SS | 9 | | | | | | | |
| 284.3 | | | | | | | | | | | | |
| 27.9 | Boulder | | | | | | | | | | | |
| 284.1 | SAND, trace silt, trace gravel, occasional cobbles Compact to Very Dense Brown Moist (TILL) | | 1 | RUN | | | | | | | | |
| 28.1 | | | | | | | | | | | | |
| | | | 2 | RUN | | | | | | | | |

ONTMT4 99SBERNARD.GPJ 05/04/04

Continued Next Page

+³, x³: Numbers refer to Sensitivity
 20
 15 0.5
 10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-5

4 OF 4

METRIC

W.P. 756-93-01 LOCATION N 5 062 564.3 E 309 429.0 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers, HW Casing COMPILED BY SS
 DATUM Geodetic DATE 08.01.04 - 08.01.04 CHECKED BY AEG

| SOIL PROFILE | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT W _p | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) |
|--------------|--|------------|--------|------|-------------------------|-----------------|--|----|----|---------------------------------|-------------------------------|--------------------------------|------------------|--|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | | | "N" VALUES | 20 | 40 | | | | | |
| 312.2 | | | | | | | | | | | | | | |
| | | | 16 | SS | 21 | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | 3 | RUN | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | 4 | RUN | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | 17 | SS | 50/ .076 | | | | | | | | | Sand coming into NQ casing to 32.92m Tricone method to get SPT values at 35.06m |
| | | | | | | | | | | | | | | |
| | | | 18 | SS | 50/ .076 | | | | | | | | | No sand found inside HW casing at 36.58m |
| | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | 19 | SS | 50/ .127 | | | | | | | | | |
| 274.0 | | | | | | | | | | | | | | |
| 38.2 | END OF BOREHOLE AT 38.23m. Piezometer installation consists of 19mm diameter Schedule 40 PVC pipe with a 1.52m slotted screen. WATER LEVEL READINGS: DATE DEPTH (m) Mar. 4/ 2004 0.1 Mar. 11/ 2004 0.12 | | | | | | | | | | | | | |

ONT/MT4 99SBERNARD.GPJ 05/04/04

+³, ×³: Numbers refer to Sensitivity
 20
 15 (5) 10 (%) STRAIN AT FAILURE

RECORD OF BOREHOLE No 99S-6

1 OF 1

METRIC

W.P. 756-93-01 LOCATION N 5 062 582.6 E 309 418.3 (Bernard Creek Bridge SBL) ORIGINATED BY SL
 HWY 11 BOREHOLE TYPE Hollow Stem Augers COMPILED BY SS
 DATUM Geodetic DATE 09.01.04 - 09.01.04 CHECKED BY AEG

| SOIL PROFILE | | | SAMPLES | | | GROUND WATER CONDITIONS | ELEVATION SCALE | DYNAMIC CONE PENETRATION RESISTANCE PLOT | | | PLASTIC LIMIT W _P | NATURAL MOISTURE CONTENT W | LIQUID LIMIT W _L | UNIT WEIGHT γ | REMARKS & GRAIN SIZE DISTRIBUTION (%) | |
|--------------|---|------------|---------|------|------------|-------------------------|-----------------|--|--|--|---------------------------------|-------------------------------|--------------------------------|------------------|---------------------------------------|-------------------|
| ELEV DEPTH | DESCRIPTION | STRAT PLOT | NUMBER | TYPE | "N" VALUES | | | SHEAR STRENGTH kPa | | | | | | | | WATER CONTENT (%) |
| | | | | | | | 20 40 60 80 100 | | | | | | | | | |
| 312.9 | | | | | | | | | | | | | | | | |
| 312.7 | TOPSOIL | | | | | | | | | | | | | | | |
| 0.2 | SILT and SAND, trace organics near top of layer Very Loose to Loose Brown Wet (Glacial lake deposit characterized by interbedding of silt and sand and intermittent clay seams. Partially reworked at surface by present stream.) | | 1 | SS | 8 | | | | | | | | | | | |
| 311.5 | | | 2 | SS | 3 | | | | | | | | | | 0 8 72 20 | |
| 1.5 | | | 3 | SS | | | | | | | | | | | | |
| | | | 4 | SS | 2 | | | | | | | | | | | |
| | | | 5 | SS | 2 | | | | | | | | | | | 0 22 63 15 |
| | | | 6 | SS | 2 | | | | | | | | | | | |
| | | | 7 | SS | 2 | | | | | | | | | | | |
| | END OF BOREHOLE AT 8.23m. WATER LEVEL IN OPEN BOREHOLE AT 3.48m DEPTH UPON COMPLETION. BOREHOLE CAVED TO 5.56m. | | | | | | | | | | | | | | | |

ONTMT4 99SBERNARD.GPJ 05/04/04

+³ × 3: Numbers refer to Sensitivity 20 15 10 5 (%) STRAIN AT FAILURE

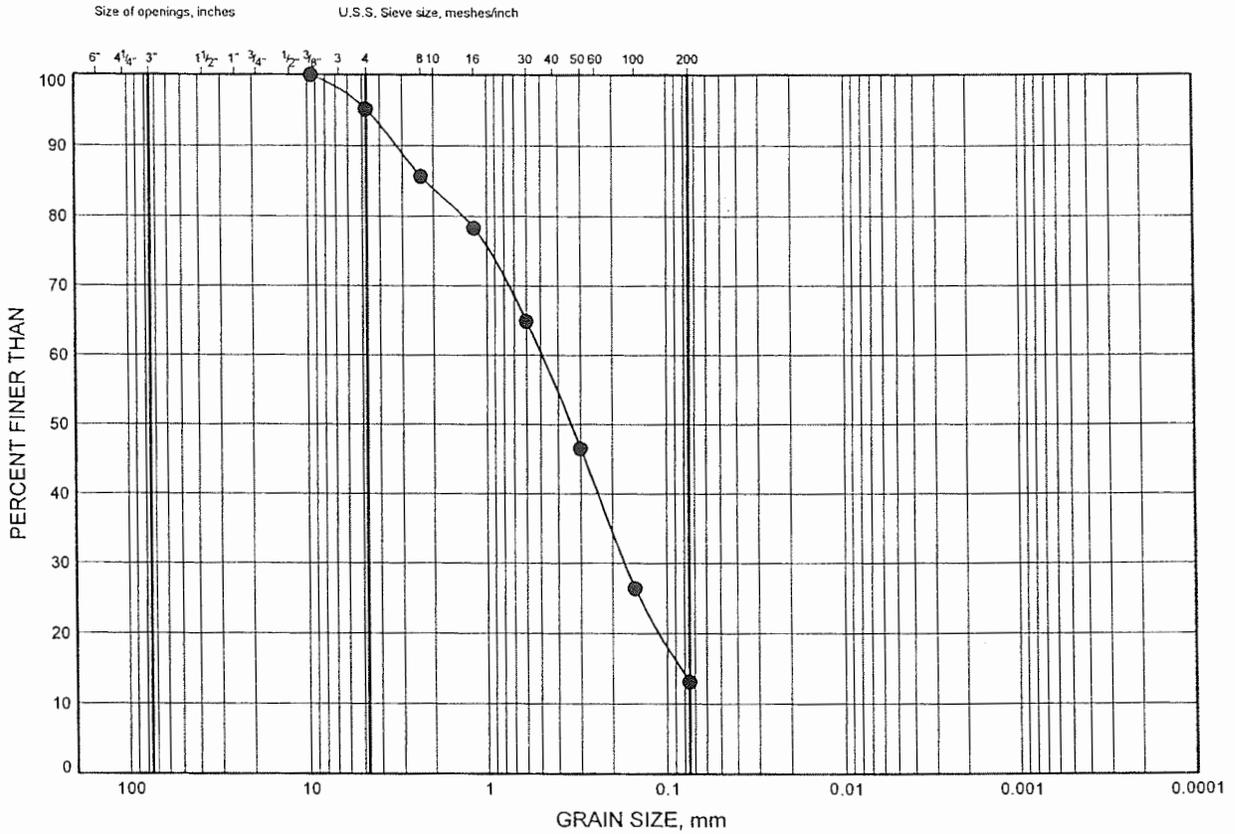
Appendix B

Laboratory Test Results

Hwy 11 Four Laning GRAIN SIZE DISTRIBUTION

FIGURE B1-N

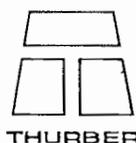
SAND



| | | | | | | |
|----------------|--------|------|--------|--------|------|---------------|
| COBBLE SIZE | COARSE | FINE | COARSE | MEDIUM | FINE | SILT and CLAY |
| | GRAVEL | | SAND | | | FINE GRAINED |

| SYMBOL | BH | DEPTH (m) | ELEV. (m) |
|--------|-------|-----------|-----------|
| ● | 99N-2 | 2.59 | 309.44 |

Date April 2004
Project 755-93-01

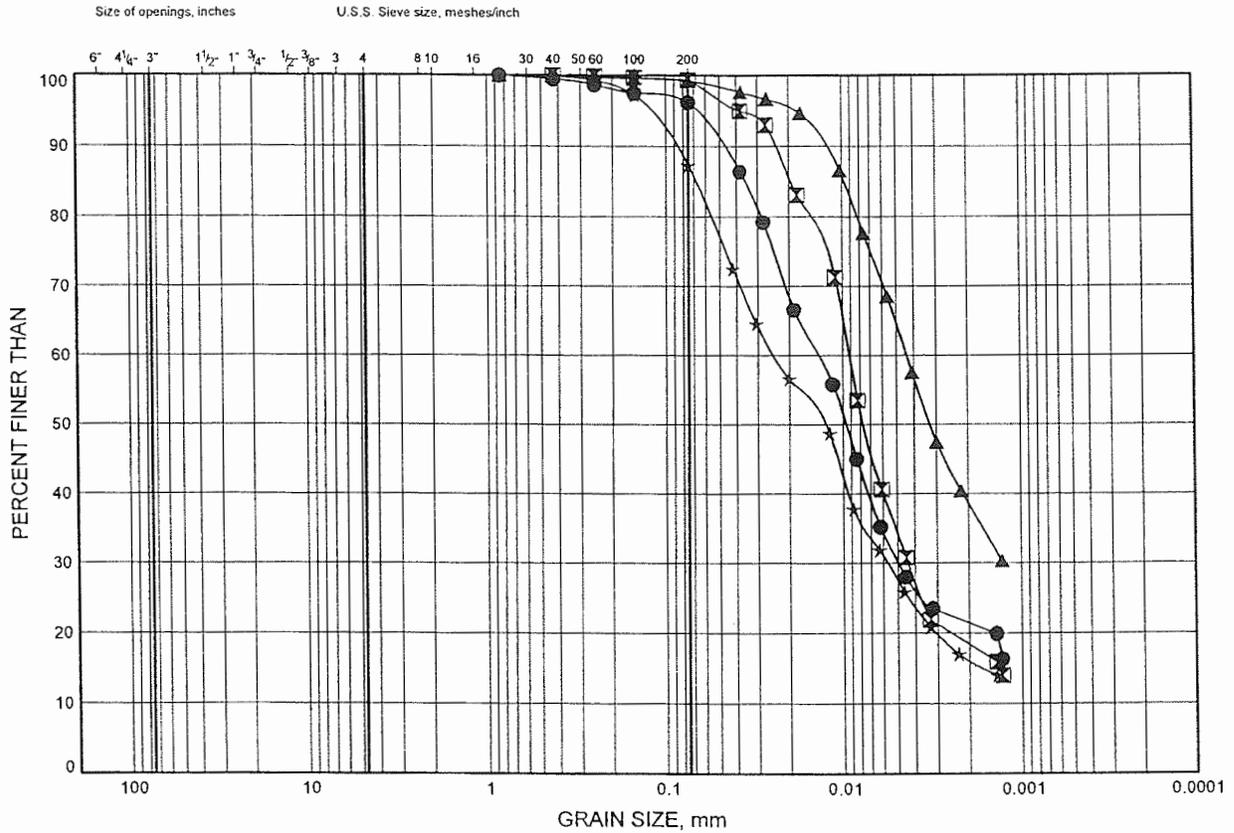


Prep'd SS
Chkd. AEG

Hwy 11 Four Laning GRAIN SIZE DISTRIBUTION

FIGURE B2-N

SILT AND SAND

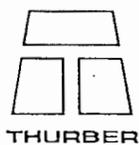


| | | | | | | |
|-------------|--------|------|--------|--------|------|---------------|
| COBBLE SIZE | COARSE | FINE | COARSE | MEDIUM | FINE | SILT and CLAY |
| | GRAVEL | | SAND | | | FINE GRAINED |

| SYMBOL | BH | DEPTH (m) | ELEV. (m) |
|--------|-------|-----------|-----------|
| ● | 99N-1 | 3.35 | 308.86 |
| ⊠ | 99N-2 | 6.40 | 305.63 |
| ▲ | 99N-5 | 3.35 | 309.13 |
| ★ | 99N-6 | 3.35 | 308.84 |

THURBGSD_99NBERNARD-I.GPJ 13/04/04

Date April 2004
Project 755-93-01



Prep'd SS
Chkd. AEG

TABLE B1 Silty Clay

SUMMARY OF WATER CONTENT DETERMINATIONS

| | |
|----------------|------------------------------------|
| PROJECT NUMBER | 04-1116-019 |
| PROJECT NAME | Thurber / Lab Testing / 19-1423-12 |
| DATE TESTED | March, 2004 |

| Borehole No. | Sample No. | Depth (ft) | Depth (m) | Water Content (%) | Atterberg Limits LL, PL, PI |
|-----------------|---------------|---------------|--------------|-------------------------|--------------------------------|
| 99S-2 | ST#2 | 58.0-60.0 | 17.68-18.29 | 55.9% | LL=45.1, PL=25.0, PI=20.1 |
| 99S-5 | ST#2 | 55.0-57.0 | 16.76-17.37 | 41.6% | LL=33.7, PL=23.5, PI=10.2 |

SPECIFIC GRAVITY TEST RESULTS

ASTM D 854-00 TEST METHOD A

| | | | |
|----------------|------------------------------------|----------|--|
| PROJECT NUMBER | 04-1116-019 | | |
| PROJECT NAME | Thurber / Lab Testing / 19-1423-12 | | |
| DATE TESTED | March, 2004 | | |
| Borehole | Sample | Specific | |
| No. | No. | Gravity | |
| 99S-2 | ST#2 | 2.81 | |
| 99S-5 | ST#2 | 2.77 | |

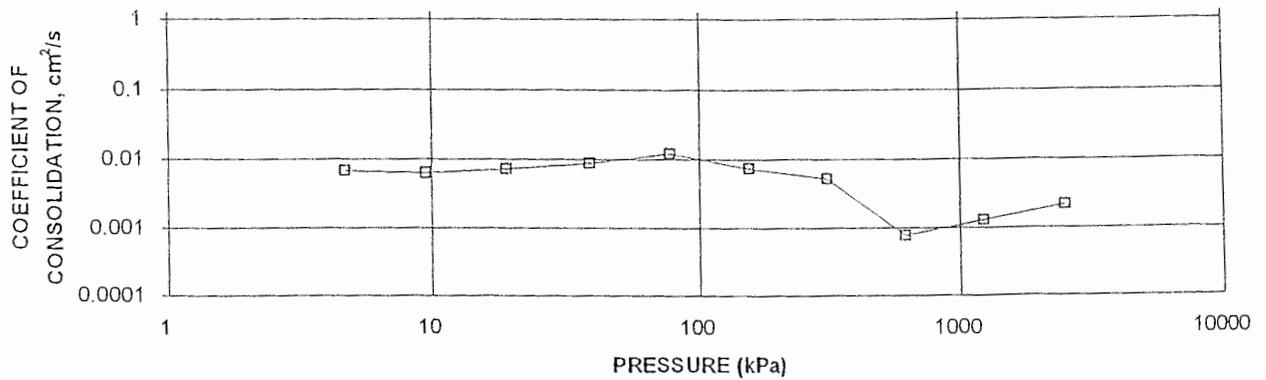
Note: Test carried out on soil particles <4.75mm using distilled water.

TABLE B3

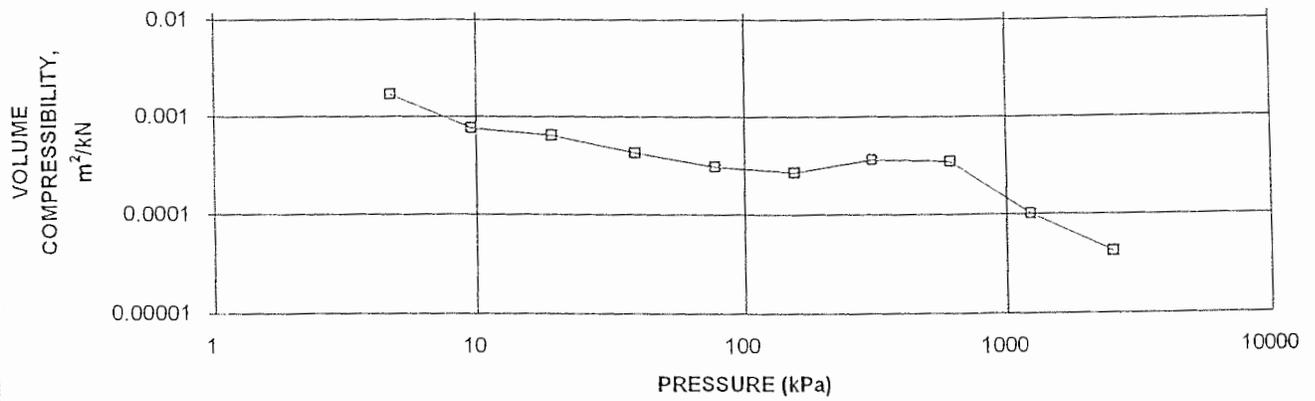
OEDOMETER CONSOLIDATION SUMMARY SILTY CLAY

| SAMPLE IDENTIFICATION | | | | | | | |
|--|-----------------------|------------------------------------|-------------------------|------------------------|---------------------------|--------------------------|-----------|
| Project Number | 04-1116-019 | Sample Number | ST#2 | | | | |
| Borehole Number | 99S-2 | Sample Depth, m | 17.7-18.3 | | | | |
| TEST CONDITIONS | | | | | | | |
| Test Type | Standard | Load Duration, hr | 24-48 | | | | |
| Oedometer Number | 5 | | | | | | |
| Date Started | 3/04/2004 | | | | | | |
| Date Completed | 3/17/2004 | | | | | | |
| SAMPLE DIMENSIONS AND PROPERTIES - INITIAL | | | | | | | |
| Sample Height, cm | 1.91 | Unit Weight, kN/m ³ | 16.70 | | | | |
| Sample Diameter, cm | 6.35 | Dry Unit Weight, kN/m ³ | 10.71 | | | | |
| Area, cm ² | 31.65 | Specific Gravity, measured | 2.81 | | | | |
| Volume, cm ³ | 60.45 | Solids Height, cm | 0.742 | | | | |
| Water Content, % | 55.92 | Volume of Solids, cm ³ | 23.49 | | | | |
| Wet Mass, g | 102.92 | Volume of Voids, cm ³ | 36.96 | | | | |
| Dry Mass, g | 66.01 | Degree of Saturation, % | 99.9 | | | | |
| TEST COMPUTATIONS | | | | | | | |
| Pressure kPa | Corr. Height cm | Void Ratio | Average Height cm | t ₉₀ sec | cv, cm ² /s | mv m ² /kN | k cm/s |
| 0.00 | 1.910 | 1.573 | 1.910 | | | | |
| 4.70 | 1.895 | 1.553 | 1.903 | 113 | 6.79E-03 | 1.67E-03 | 1.11E-06 |
| 9.54 | 1.888 | 1.544 | 1.892 | 119 | 6.37E-03 | 7.58E-04 | 4.73E-07 |
| 19.29 | 1.876 | 1.528 | 1.882 | 103 | 7.29E-03 | 6.44E-04 | 4.60E-07 |
| 38.71 | 1.860 | 1.506 | 1.868 | 85 | 8.70E-03 | 4.31E-04 | 3.68E-07 |
| 77.44 | 1.837 | 1.475 | 1.849 | 60 | 1.21E-02 | 3.11E-04 | 3.68E-07 |
| 154.52 | 1.797 | 1.421 | 1.817 | 94 | 7.45E-03 | 2.72E-04 | 1.98E-07 |
| 309.92 | 1.689 | 1.276 | 1.743 | 124 | 5.19E-03 | 3.64E-04 | 1.85E-07 |
| 619.04 | 1.483 | 0.998 | 1.586 | 696 | 7.66E-04 | 3.49E-04 | 2.62E-08 |
| 1236.79 | 1.363 | 0.836 | 1.423 | 338 | 1.27E-03 | 1.02E-04 | 1.27E-08 |
| 2474.94 | 1.264 | 0.703 | 1.314 | 171 | 2.14E-03 | 4.19E-05 | 8.78E-09 |
| 1236.79 | 1.273 | 0.715 | 1.269 | | | | |
| 309.92 | 1.315 | 0.771 | 1.294 | | | | |
| 154.52 | 1.340 | 0.805 | 1.327 | | | | |
| 38.71 | 1.401 | 0.888 | 1.371 | | | | |
| 9.54 | 1.475 | 0.987 | 1.438 | | | | |
| 4.70 | 1.486 | 1.002 | 1.481 | | | | |
| Notes: | | | | | | | |
| k calculated using cv based on d_v values. | | | | | | | |
| SAMPLE DIMENSIONS AND PROPERTIES - FINAL | | | | | | | |
| Sample Height, cm | 1.49 | Unit Weight, kN/m ³ | 19.43 | | | | |
| Sample Diameter, cm | 6.35 | Dry Unit Weight, kN/m ³ | 13.76 | | | | |
| Area, cm ² | 31.65 | Specific Gravity, measured | 2.81 | | | | |
| Volume, cm ³ | 47.03 | Solids Height, cm | 0.742 | | | | |
| Water Content, % | 41.18 | Volume of Solids, cm ³ | 23.49 | | | | |
| Wet Mass, g | 93.19 | Volume of Voids, cm ³ | 23.54 | | | | |
| Dry Mass, g | 66.01 | | | | | | |

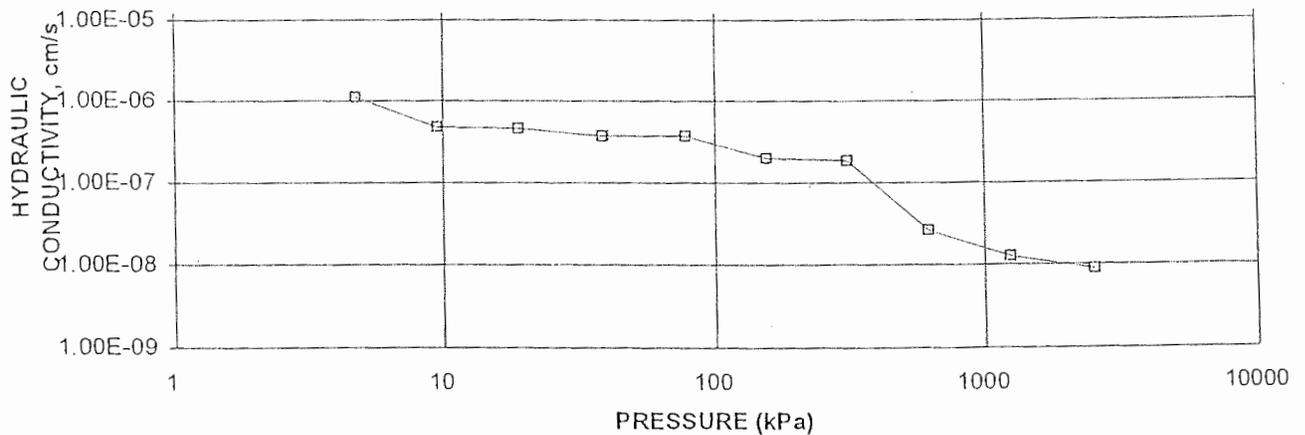
CONSOLIDATION TEST
CV cm²/s VS PRESSURE (kPa)
BH99S-2 ST#2



CONSOLIDATION TEST
MV m²/kN vs PRESSURE (kPa)
BH99S-2 ST#2

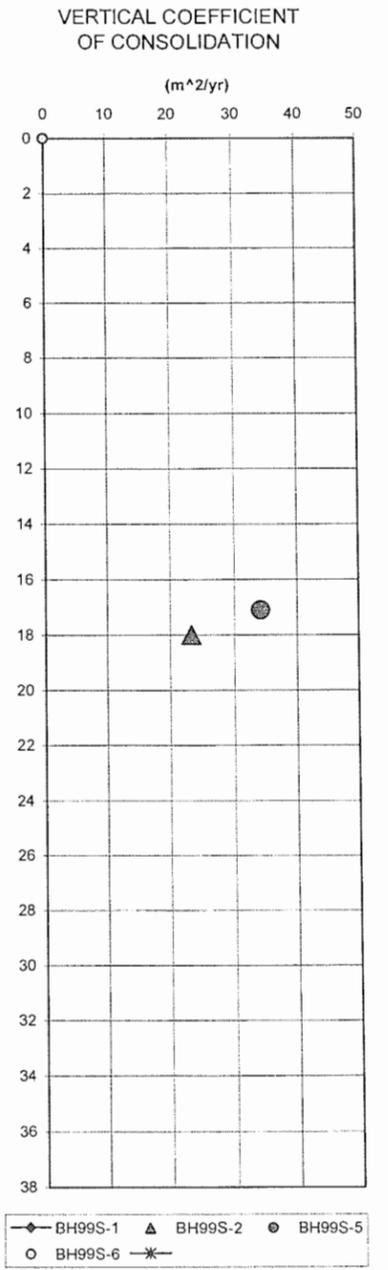
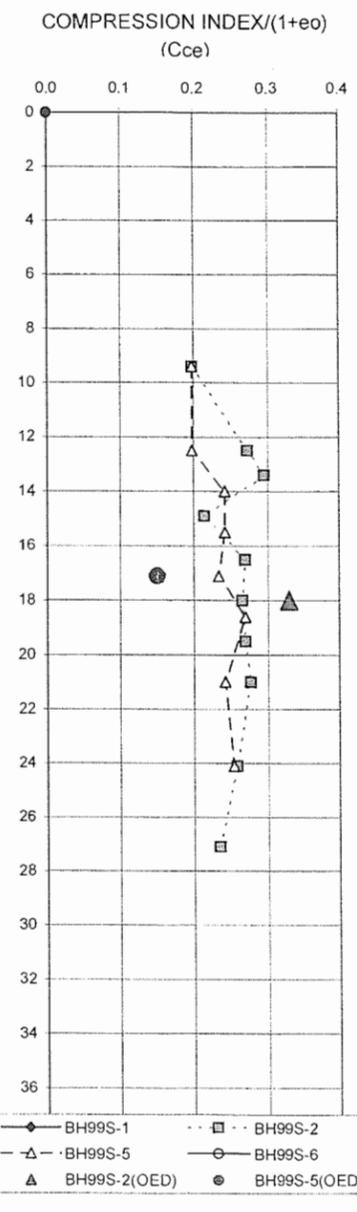
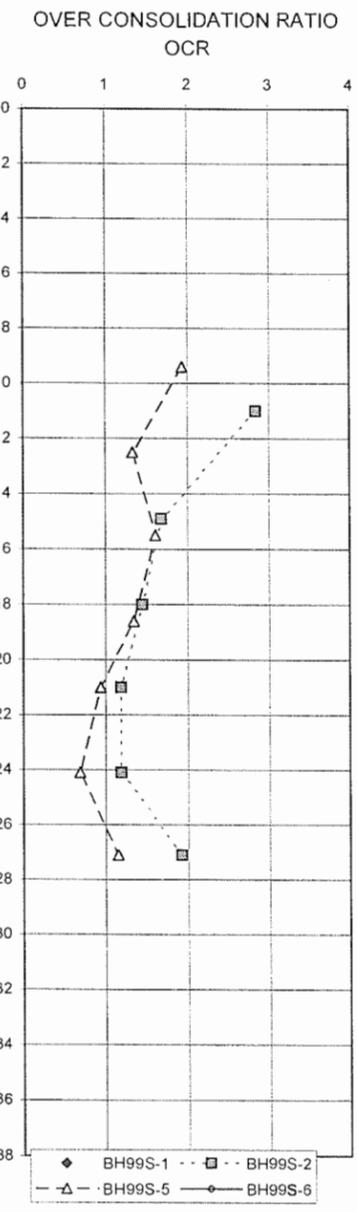
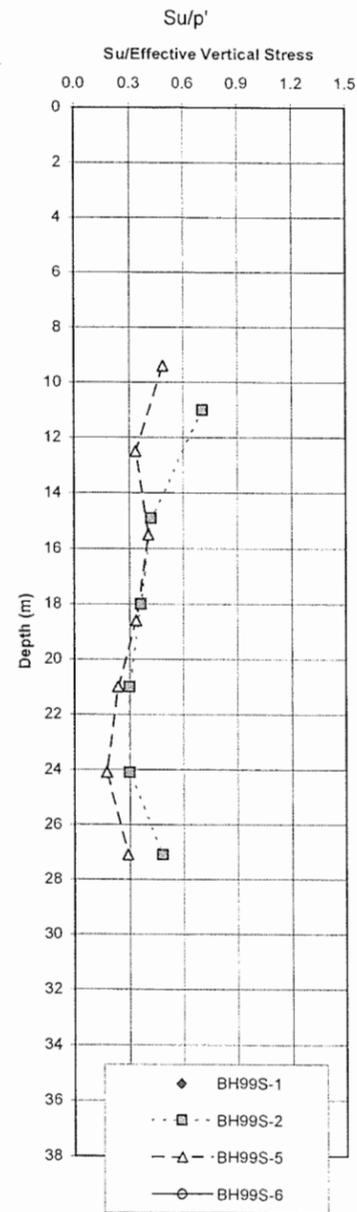
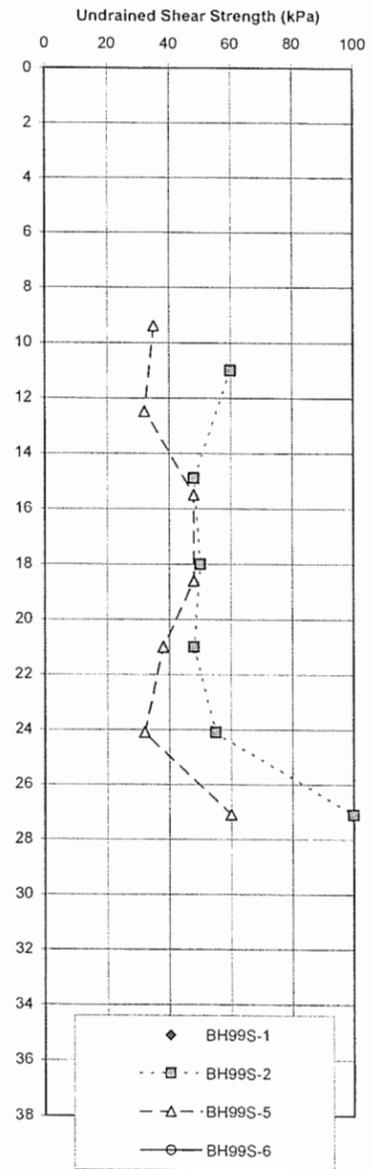
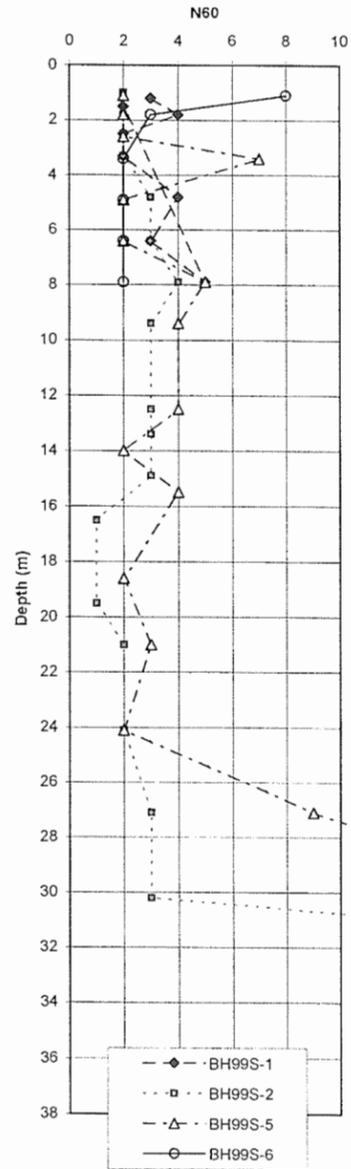
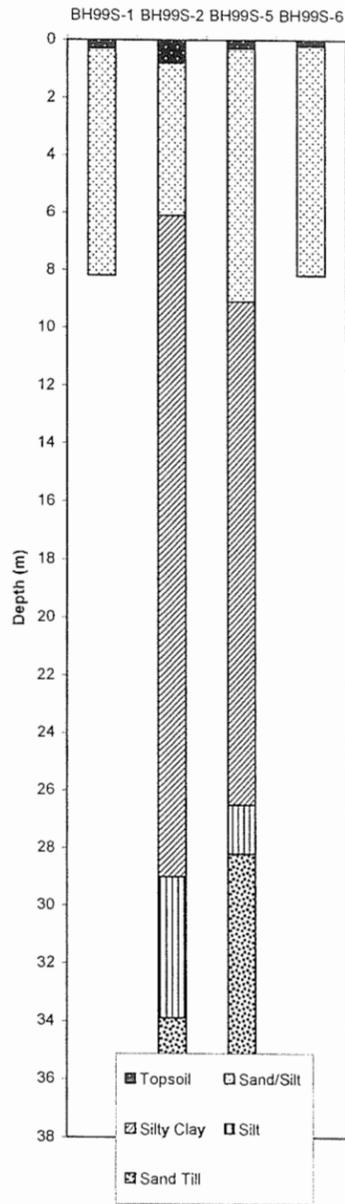


CONSOLIDATION TEST
HYDRAULIC CONDUCTIVITY vs PRESSURE
BH99S-2 ST#2



HIGHWAY 11 - BERNARD CREEK - SBL BRIDGE
SUMMARY OF SUBSURFACE CONDITIONS

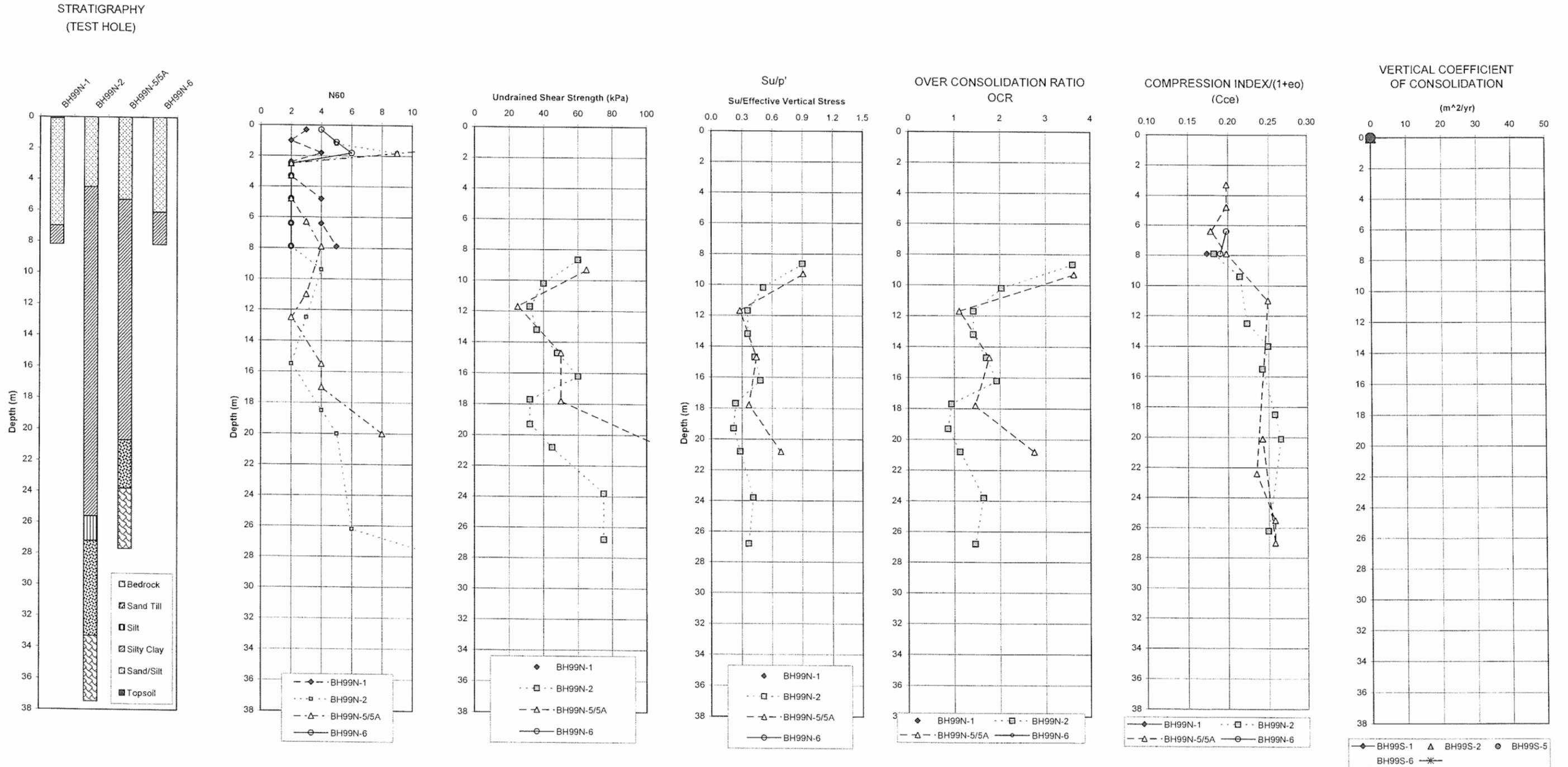
STRATIGRAPHY
(TEST HOLE)



MASTER PLOT

FIGURE 1

HIGHWAY 11 - BERNARD CREEK - NBL BRIDGE
SUMMARY OF SUBSURFACE CONDITIONS



MASTER PLOT

FIGURE 2

CONSOLIDATION TEST
VOID RATIO VS. LOG PRESSURE

FIGURE B2-S

CONSOLIDATION TEST
VOID RATIO vs PRESSURE
BH99S-2 ST#2

Silty Clay

Silty Clay

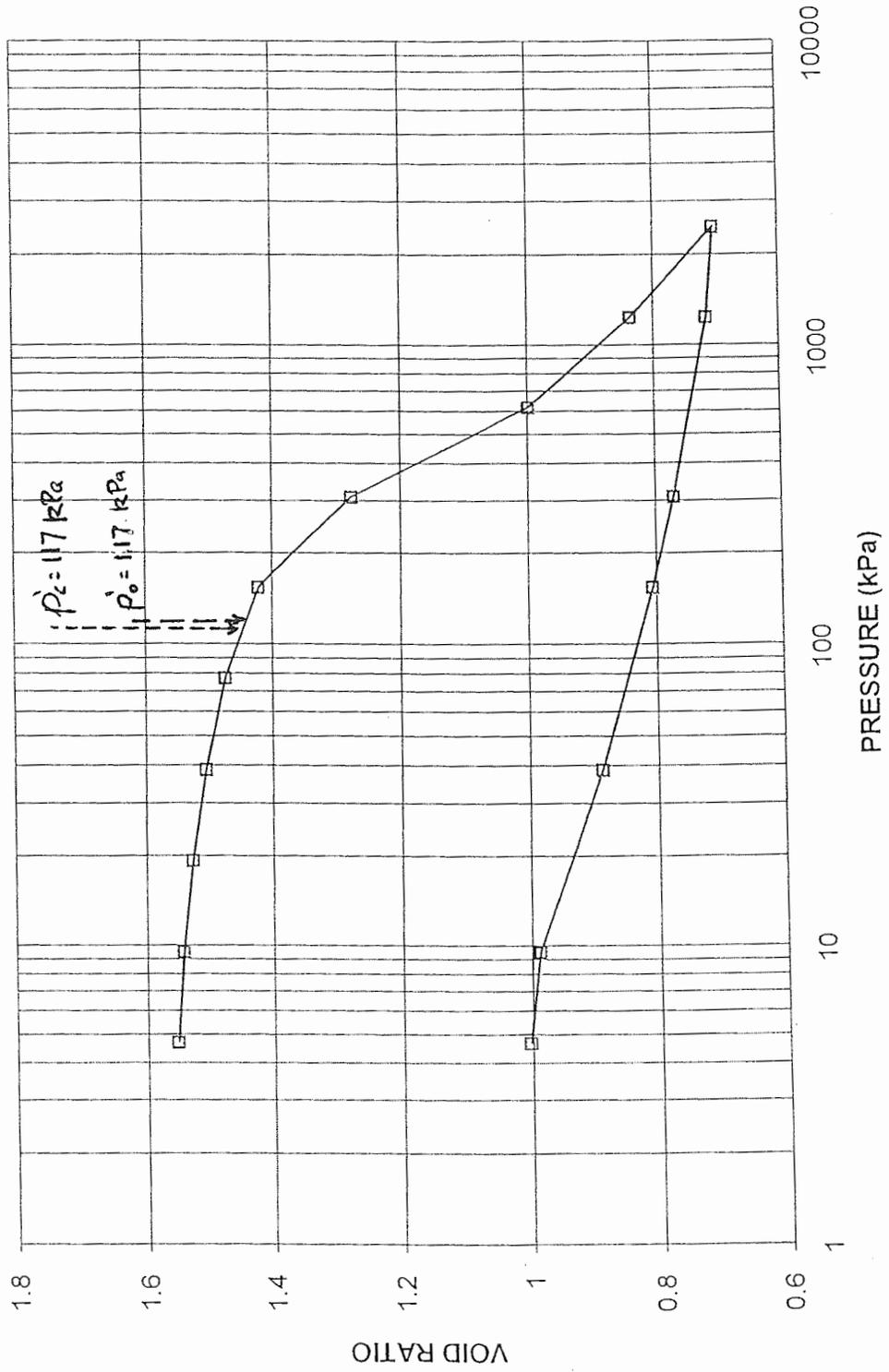


FIGURE B3-S

BOREHOLE 99S-2 ST#2

APPLIED PRESSURE = 154.52 kPa

Silty Clay

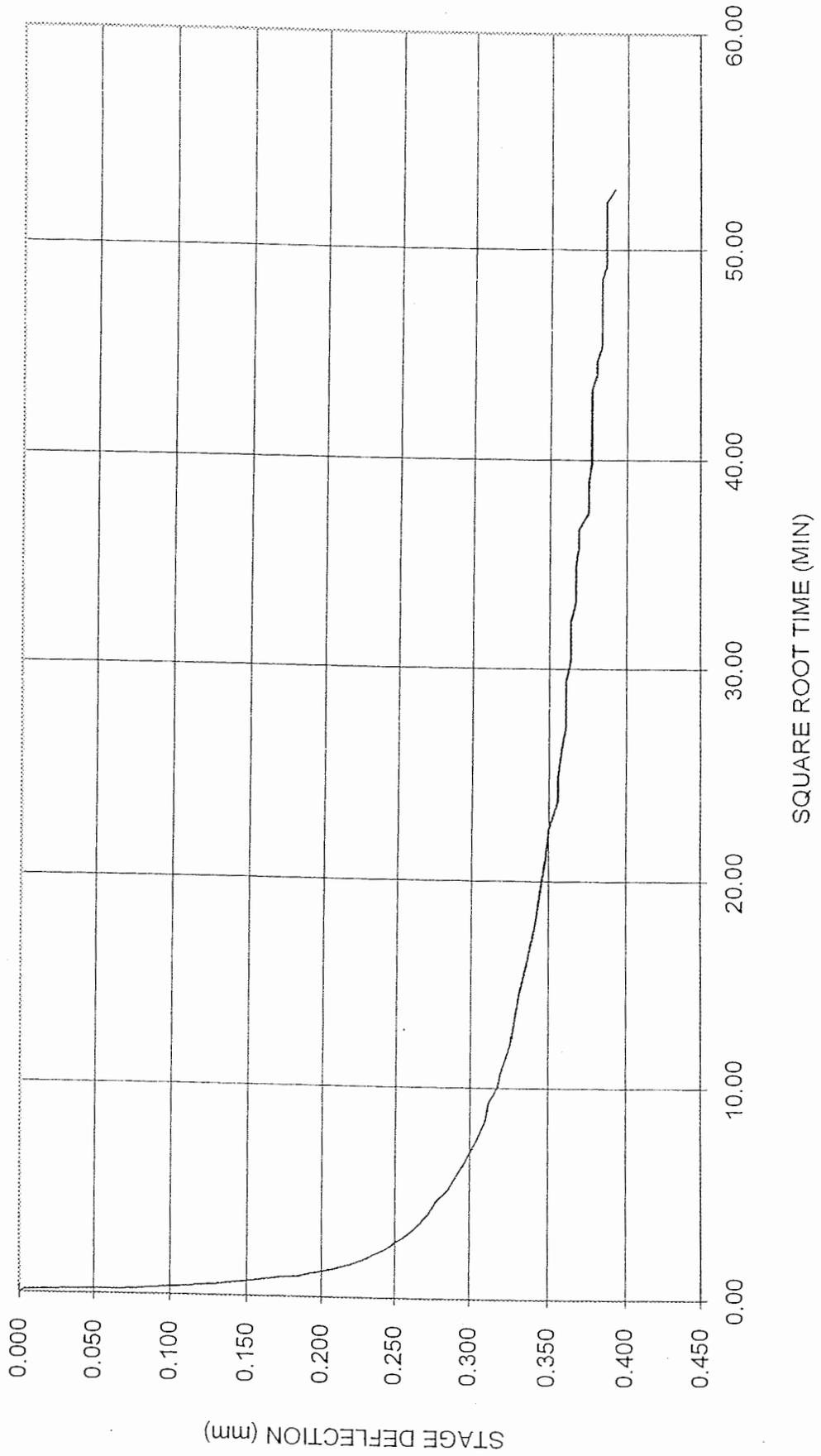


FIGURE B4--S

Silty Clay

BOREHOLE 99S-2 ST#2

APPLIED PRESSURE = 154.52 kPa

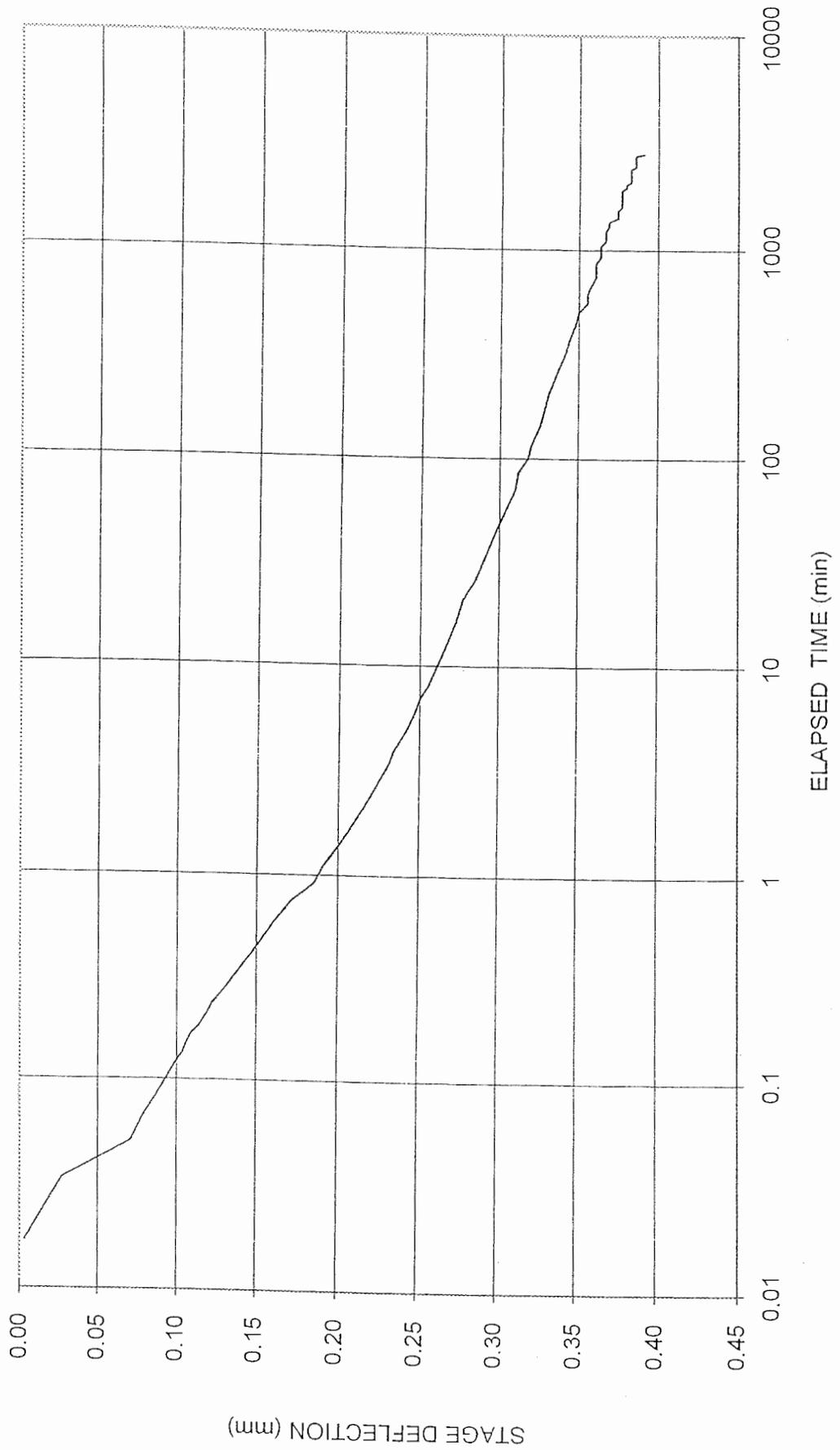


TABLE B4

OEDOMETER CONSOLIDATION SUMMARY

Silty Clay

SAMPLE IDENTIFICATION

| | | | |
|-----------------|-------------|-----------------|-----------|
| Project Number | 04-1116-019 | Sample Number | ST#2 |
| Borehole Number | 99S-5 | Sample Depth, m | 16.8-17.4 |

TEST CONDITIONS

| | | | |
|------------------|-----------|-------------------|-------|
| Test Type | Standard | Load Duration, hr | 24-48 |
| Oedometer Number | 6 | | |
| Date Started | 3/04/2004 | | |
| Date Completed | 3/17/2004 | | |

SAMPLE DIMENSIONS AND PROPERTIES - INITIAL

| | | | |
|-------------------------|--------|------------------------------------|-------|
| Sample Height, cm | 1.91 | Unit Weight, kN/m ³ | 17.77 |
| Sample Diameter, cm | 6.36 | Dry Unit Weight, kN/m ³ | 12.54 |
| Area, cm ² | 31.79 | Specific Gravity, measured | 2.77 |
| Volume, cm ³ | 60.72 | Solids Height, cm | 0.882 |
| Water Content, % | 41.62 | Volume of Solids, cm ³ | 28.04 |
| Wet Mass, g | 110.00 | Volume of Voids, cm ³ | 32.68 |
| Dry Mass, g | 77.67 | Degree of Saturation, % | 98.9 |

TEST COMPUTATIONS

| Pressure kPa | Corr. Height cm | Void Ratio | Average Height cm | t ₉₀ sec | cv, cm ² /s | mv m ² /kN | k cm/s |
|-----------------|-----------------------|---------------|-------------------------|------------------------|---------------------------|--------------------------|-----------|
| 0.00 | 1.910 | 1.165 | 1.910 | | | | |
| 4.70 | 1.902 | 1.156 | 1.906 | 124 | 6.21E-03 | 8.91E-04 | 5.42E-07 |
| 9.55 | 1.894 | 1.147 | 1.898 | 60 | 1.27E-02 | 8.64E-04 | 1.08E-06 |
| 19.30 | 1.882 | 1.134 | 1.888 | 76 | 9.94E-03 | 6.44E-04 | 6.28E-07 |
| 38.70 | 1.865 | 1.114 | 1.874 | 53 | 1.40E-02 | 4.59E-04 | 6.31E-07 |
| 77.43 | 1.841 | 1.087 | 1.853 | 53 | 1.37E-02 | 3.24E-04 | 4.37E-07 |
| 154.78 | 1.799 | 1.040 | 1.820 | 60 | 1.17E-02 | 2.84E-04 | 3.26E-07 |
| 309.24 | 1.718 | 0.948 | 1.759 | 72 | 9.11E-03 | 2.75E-04 | 2.45E-07 |
| 618.72 | 1.637 | 0.856 | 1.678 | 68 | 8.77E-03 | 1.37E-04 | 1.18E-07 |
| 1237.12 | 1.566 | 0.775 | 1.602 | 53 | 1.03E-02 | 6.01E-05 | 6.04E-08 |
| 2476.10 | 1.492 | 0.692 | 1.529 | 49 | 1.01E-02 | 3.13E-05 | 3.10E-08 |
| 1237.12 | 1.506 | 0.707 | 1.499 | | | | |
| 309.24 | 1.524 | 0.728 | 1.515 | | | | |
| 154.78 | 1.535 | 0.740 | 1.530 | | | | |
| 38.70 | 1.561 | 0.770 | 1.548 | | | | |
| 9.55 | 1.593 | 0.806 | 1.577 | | | | |
| 4.76 | 1.615 | 0.831 | 1.604 | | | | |

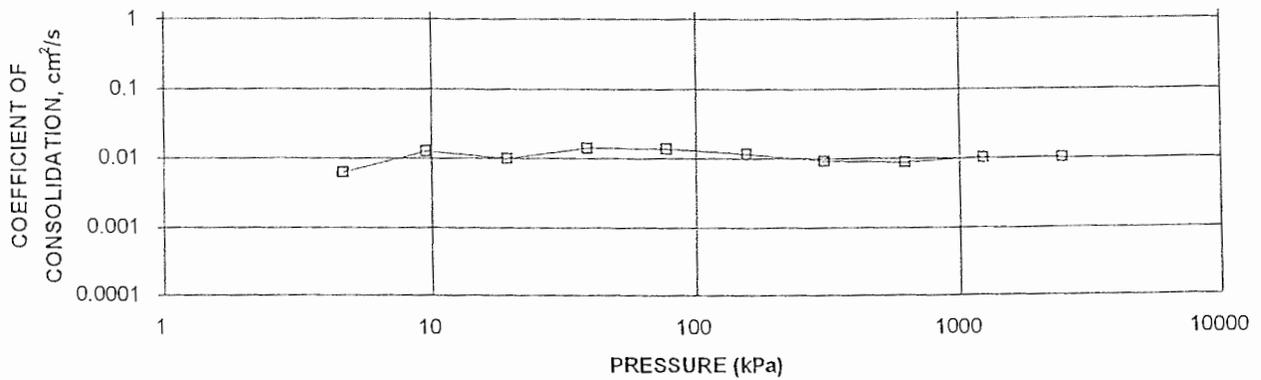
Notes:

k calculated using cv based on ϕ_0 values.

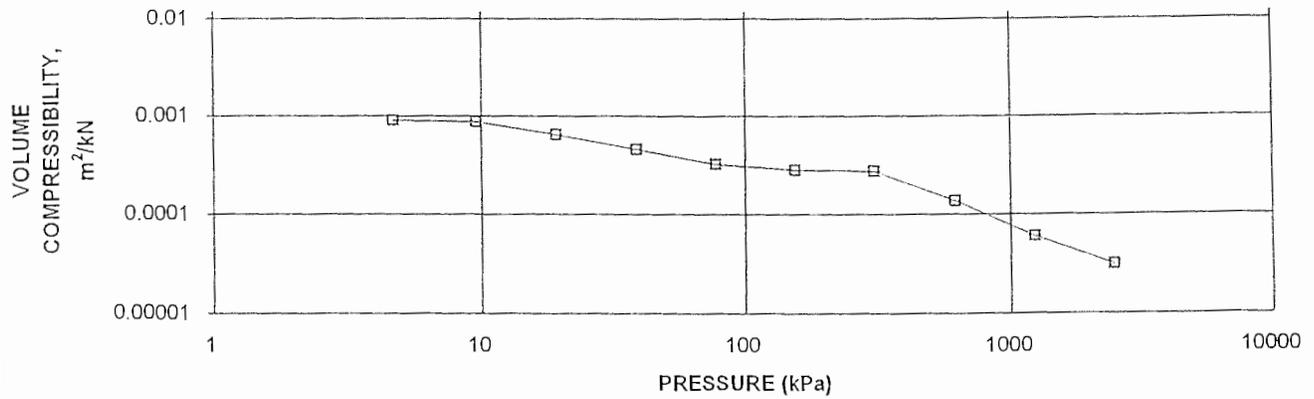
SAMPLE DIMENSIONS AND PROPERTIES - FINAL

| | | | |
|-------------------------|--------|------------------------------------|-------|
| Sample Height, cm | 1.62 | Unit Weight, kN/m ³ | 19.49 |
| Sample Diameter, cm | 6.36 | Dry Unit Weight, kN/m ³ | 14.84 |
| Area, cm ² | 31.79 | Specific Gravity, measured | 2.77 |
| Volume, cm ³ | 51.34 | Solids Height, cm | 0.882 |
| Water Content, % | 31.36 | Volume of Solids, cm ³ | 28.04 |
| Wet Mass, g | 102.03 | Volume of Voids, cm ³ | 23.30 |
| Dry Mass, g | 77.67 | | |

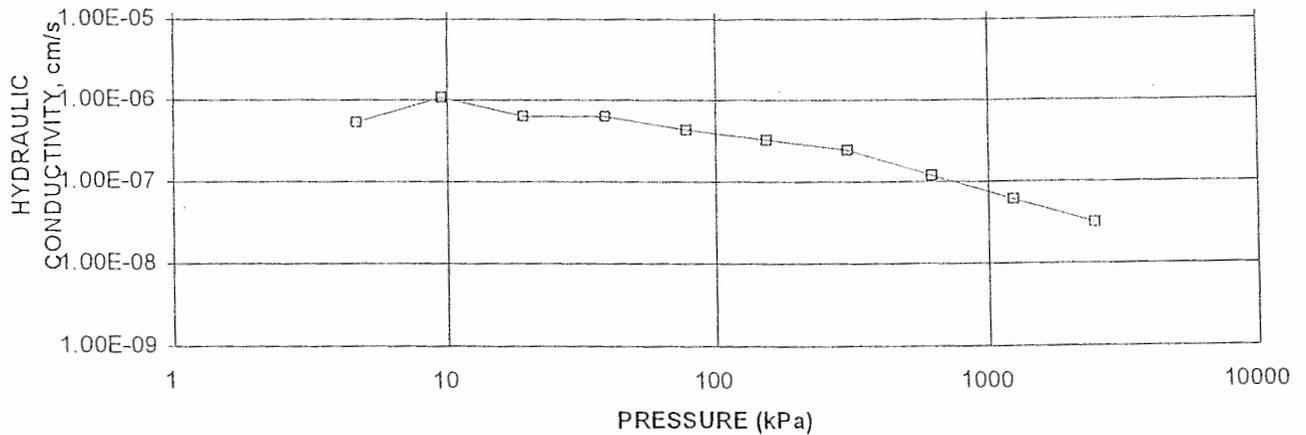
CONSOLIDATION TEST
 CV cm²/s VS PRESSURE (kPa)
 BH99S-5 ST#2



CONSOLIDATION TEST
 MV m²/kN vs PRESSURE (kPa)
 BH99S-5 ST#2



CONSOLIDATION TEST
 HYDRAULIC CONDUCTIVITY vs PRESSURE
 BH99S-5 ST#2

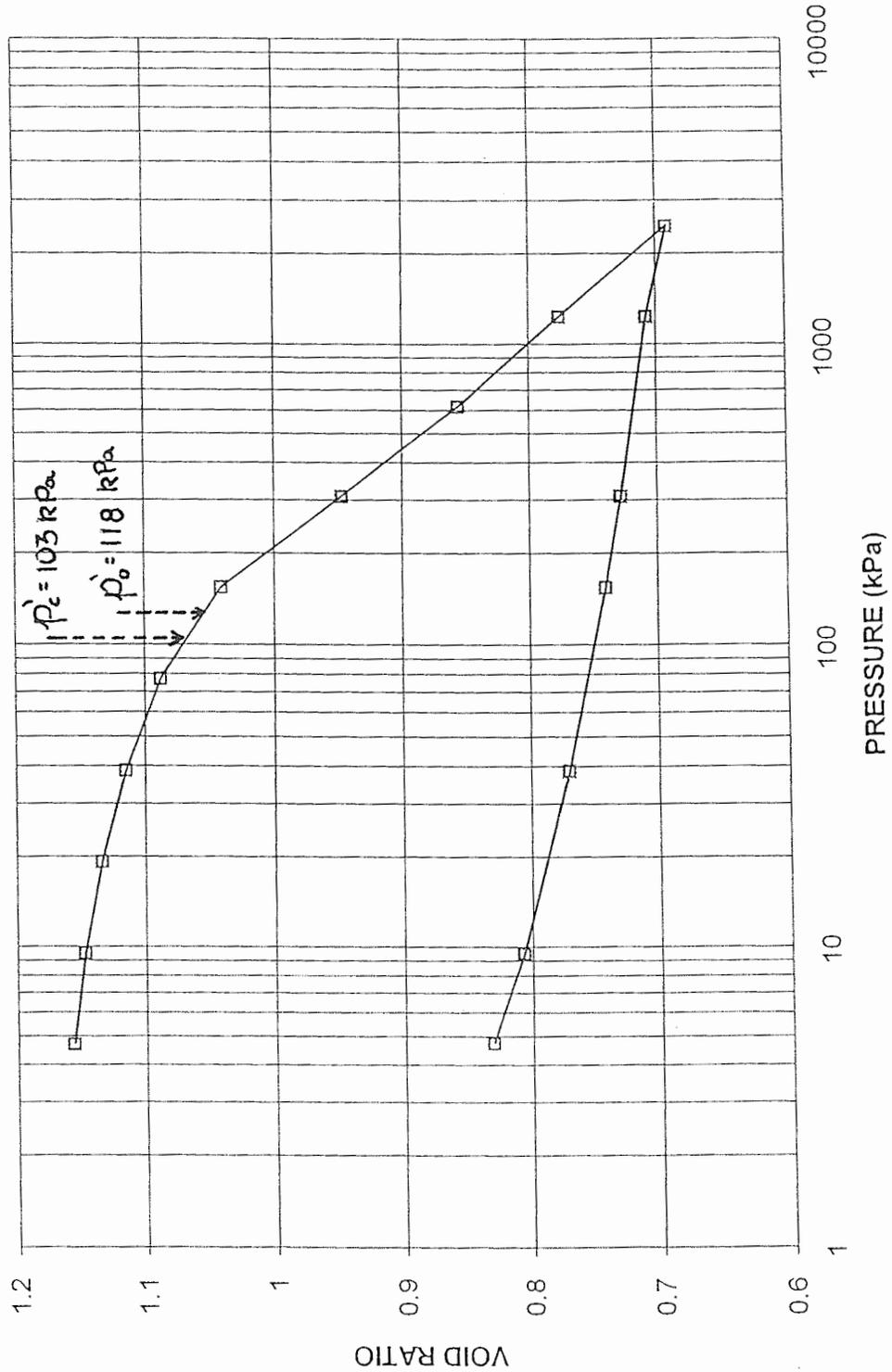


CONSOLIDATION TEST
VOID RATIO VS. LOG PRESSURE

FIGURE B6-S

CONSOLIDATION TEST
VOID RATIO vs PRESSURE
BH99S-5 ST#2

Silty Clay



BOREHOLE 99S-5 ST#2
APPLIED PRESSURE = 154.78 kPa

Silty Clay

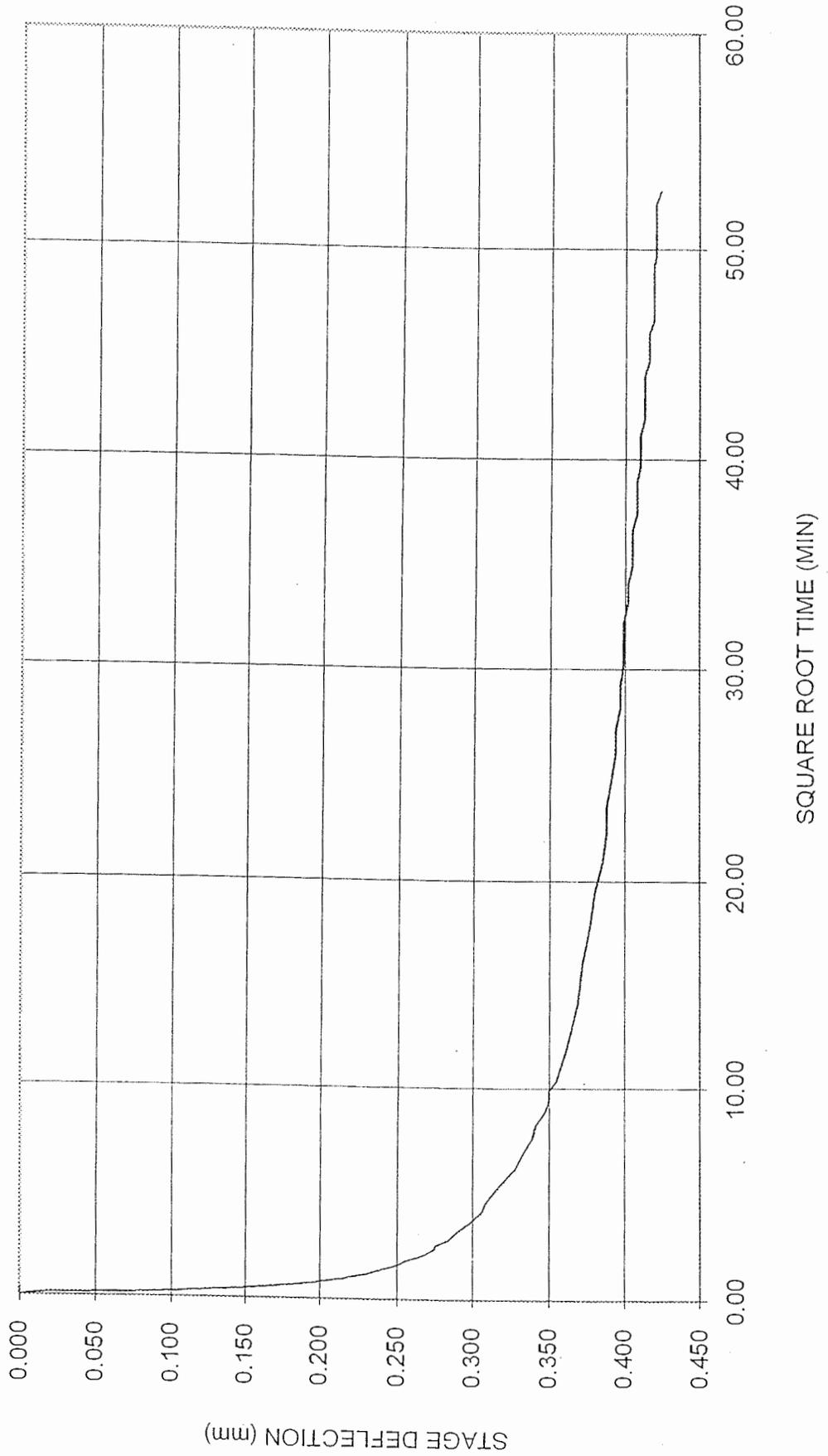
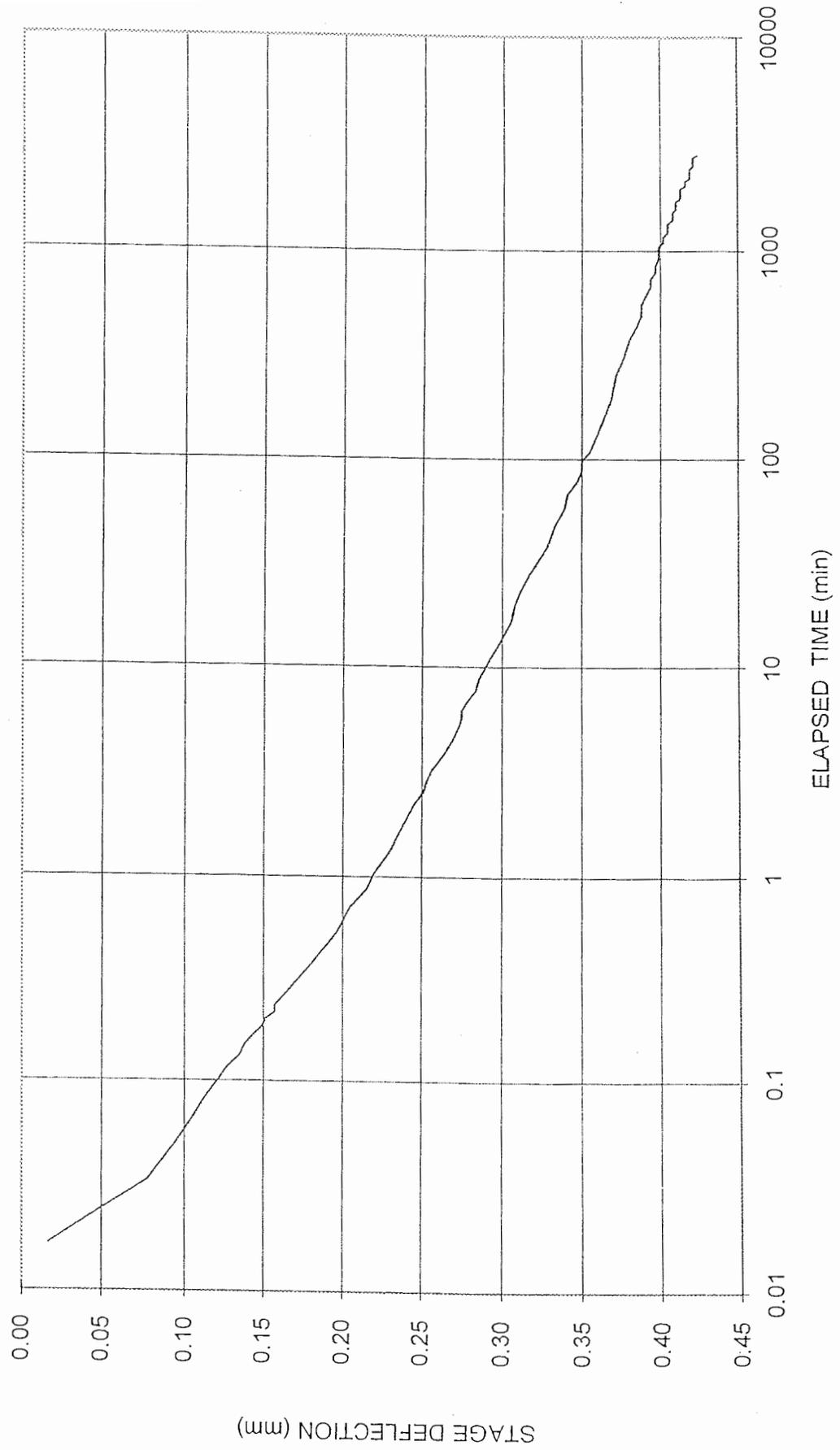


FIGURE B8-S

Silty Clay

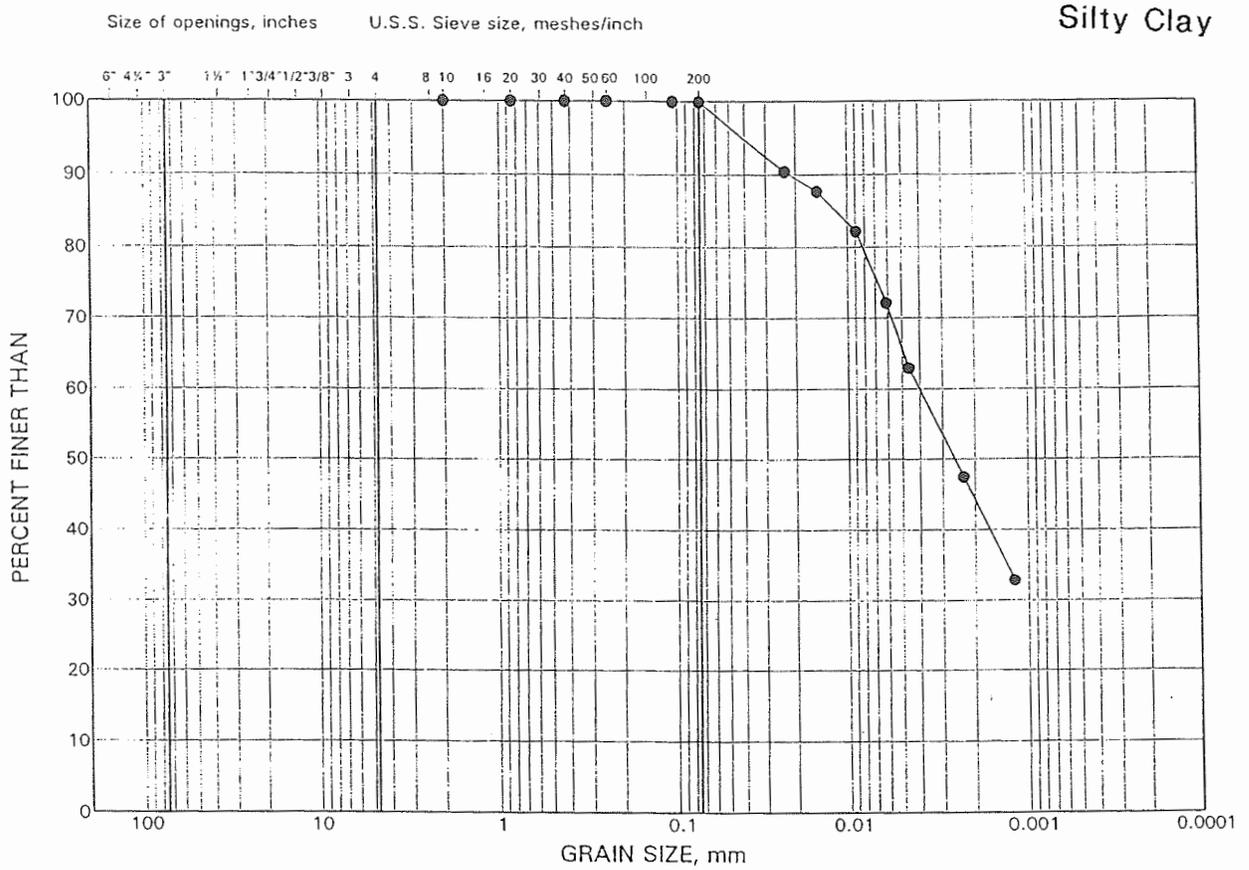
BOREHOLE 99S-5 ST#2

APPLIED PRESSURE = 154.78 kPa



GRAIN SIZE DISTRIBUTION

FIGURE B9-S



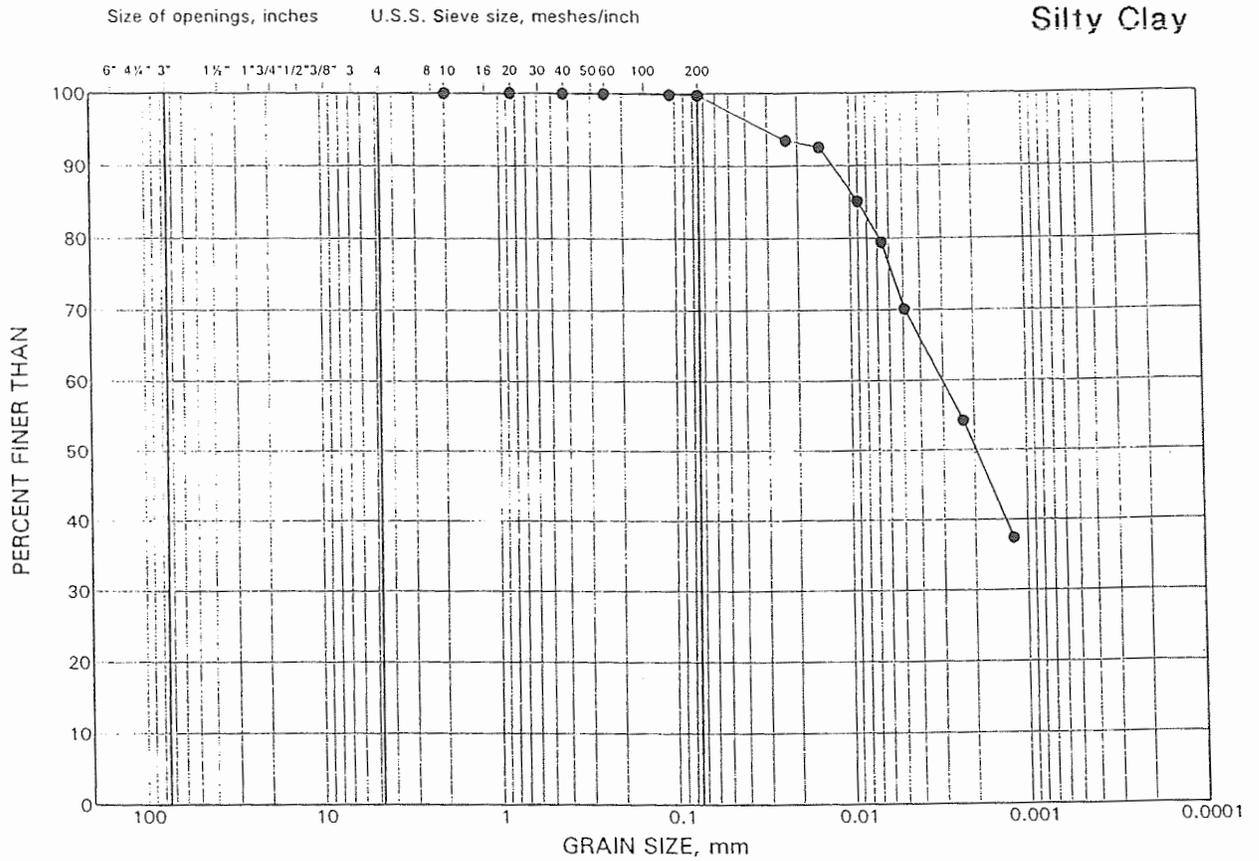
| | | | | | | |
|--------|-------------|------|-----------|--------|------|---------------------|
| COBBLE | COARSE | FINE | COARSE | MEDIUM | FINE | SILT AND CLAY SIZES |
| SIZE | GRAVEL SIZE | | SAND SIZE | | | FINE GRAINED |

LEGEND

| SYMBOL | BOREHOLE | SAMPLE | DEPTH (m) |
|--------|----------|--------|-----------|
| • | 99S-2 | ST#2 | 17.7-18.3 |

GRAIN SIZE DISTRIBUTION

FIGURE B10-S



| | | | | | | |
|--------|-------------|------|-----------|--------|------|---------------------|
| COBBLE | COARSE | FINE | COARSE | MEDIUM | FINE | SILT AND CLAY SIZES |
| SIZE | GRAVEL SIZE | | SAND SIZE | | | FINE GRAINED |

LEGEND

| SYMBOL | BOREHOLE | SAMPLE | DEPTH (m) |
|--------|----------|--------|-----------|
| • | 99S-5 | ST#2 | 16.7-17.4 |

Appendix C

Limit Equilibrium Analysis

Selected Runs

Thurber Engineering Ltd. - Toronto
 19-1423-12
 Hwy11 - Burk's Falls - Bernard Creek - SBL
 March 2004
 Side Slopes
 Short Term - Earth Fill

| | Gamma C | Phi | Min | Piezo |
|---------------|---------------------|-----|-----|-------|
| | kN/m ³ | deg | c/p | Surf. |
| Surcharge | 22 | 30 | 0 | 1 |
| Earth Fill | 22 | 30 | 0 | 1 |
| Sand and Silt | 20 | 29 | 0 | 1 |
| Silty Clay | 18 | 40 | .25 | 3 |
| Silt | 21 | 0 | 0 | 2 |
| Hard Bottom | (Infinitely Strong) | | | |

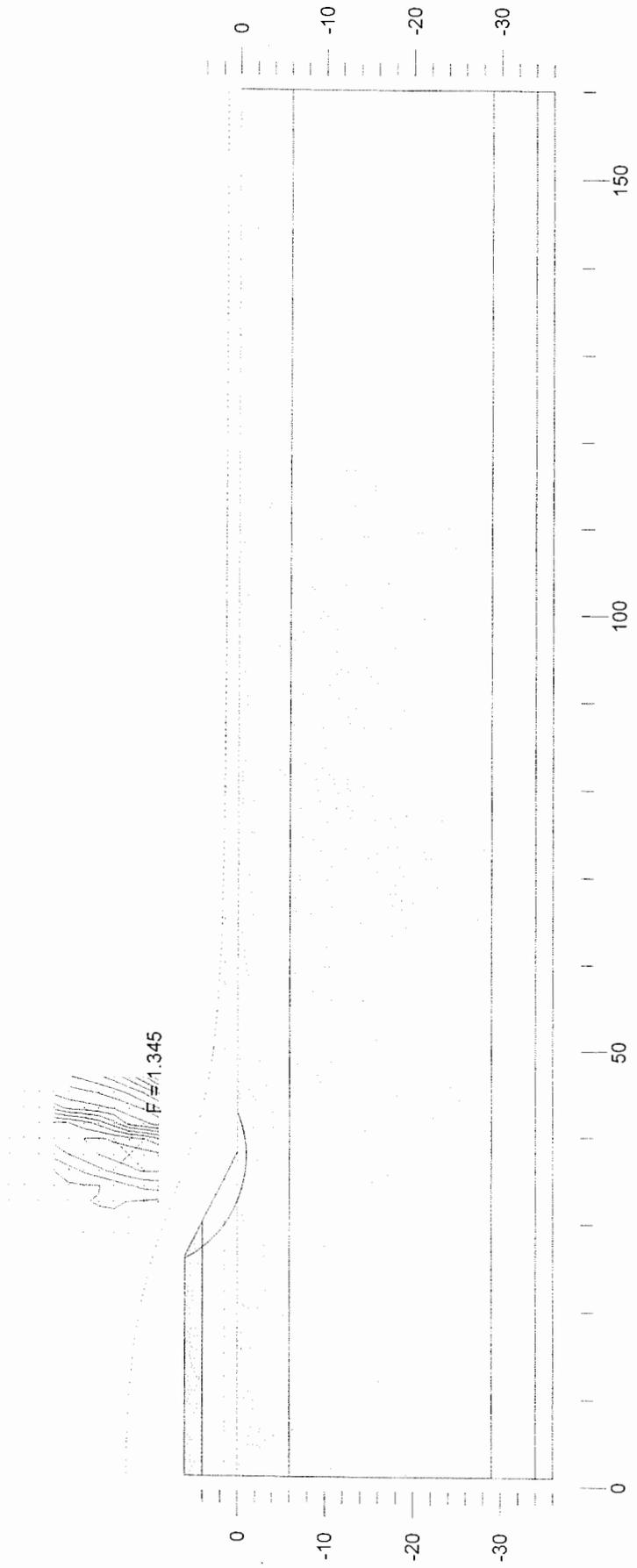
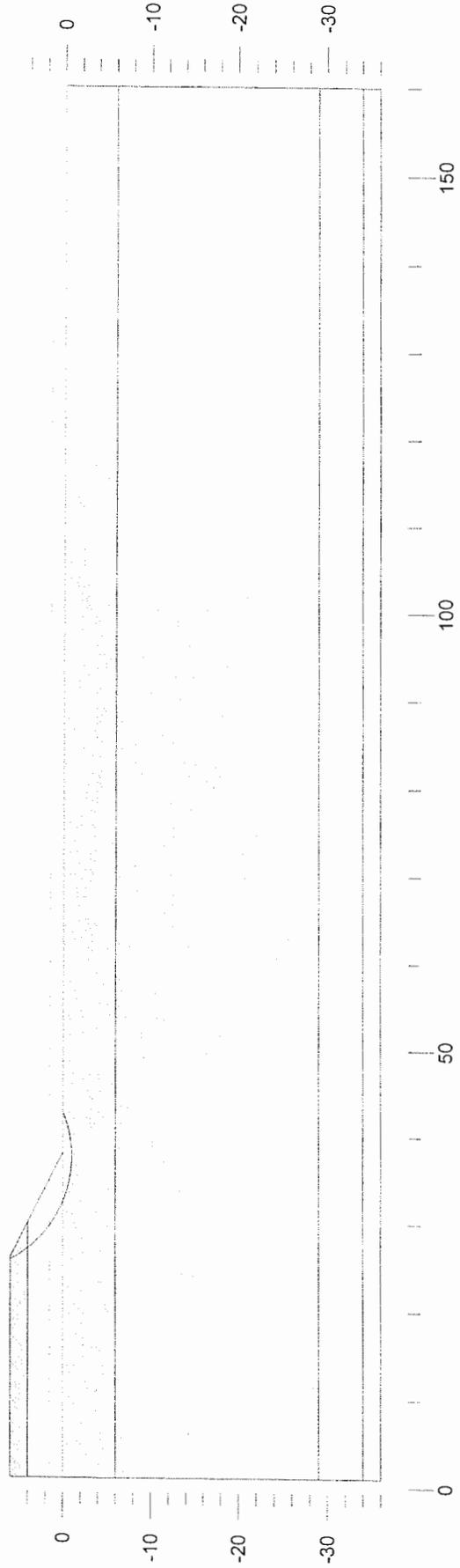
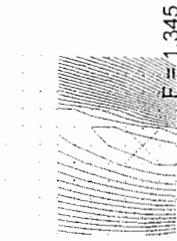


FIGURE C1

Thurber Engineering Ltd. - Toronto
 19-1423-12
 Hwy11 - Burk's Falls - Bernard Creek - SBL
 March 2004
 Side Slopes
 Long Term - Earth Fill

| | Gamma C kN/m ³ | Phi deg | Min c/p | Piezo Surf. |
|---------------|------------------------------|------------|------------|----------------|
| Surcharge | 22 | 0 | 0 | 1 |
| Earth Fill | 22 | 0 | 0 | 1 |
| Sand and Silt | 20 | 0 | 0 | 1 |
| Silty Clay | 18 | 0 | 0 | 12 |
| Silt | 21 | 0 | 0 | 2 |
| Hard Bottom | (Infinitely Strong) | | | |



Thurber Engineering Ltd. - Toronto
 19-1423-12
 Hwy11 - Burk's Falls - Bernard Creek - SBL
 March 2004
 Side Slopes
 Long Term - Rock Fill

| | Gamma C kN/m ³ | Phi deg | Min c/p | Piezo Surf. |
|---------------|------------------------------|------------|------------|----------------|
| Surcharge | 22 | 0 | 0 | 1 |
| Rock Fill | 20 | 0 | 0 | 1 |
| Sand and Silt | 20 | 0 | 0 | 1 |
| Silty Clay | 18 | 0 | 0 | 12 |
| Silt | 21 | 0 | 0 | 2 |
| Hard Bottom | (Infinitely Strong) | | | |

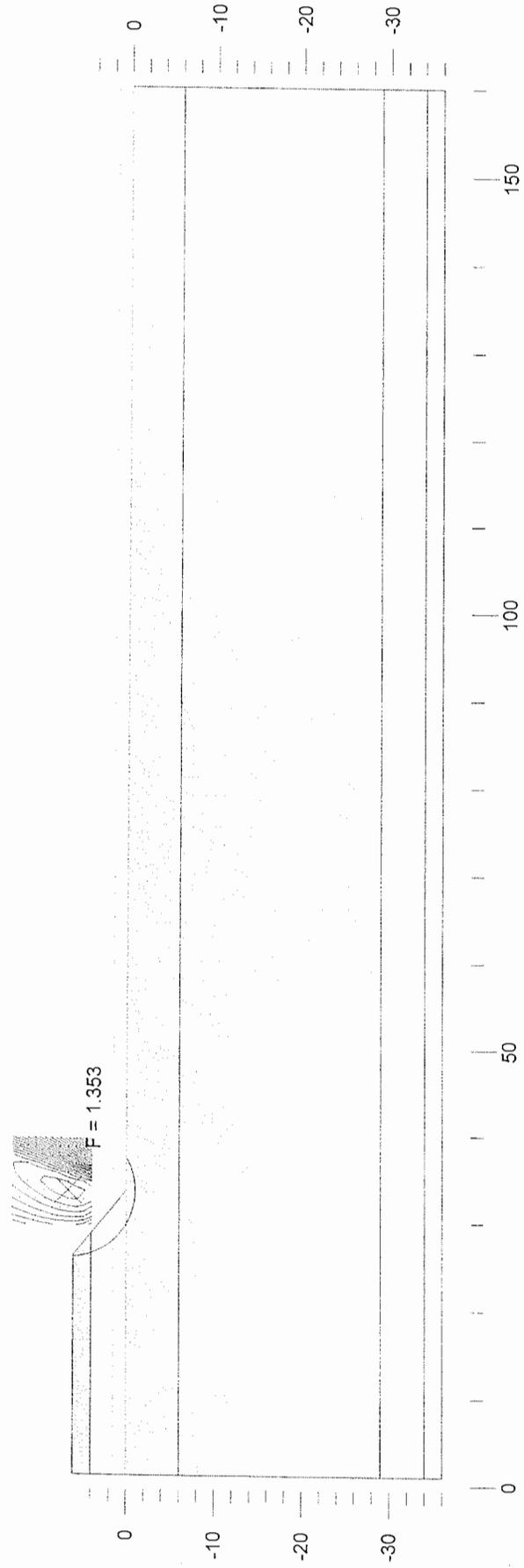
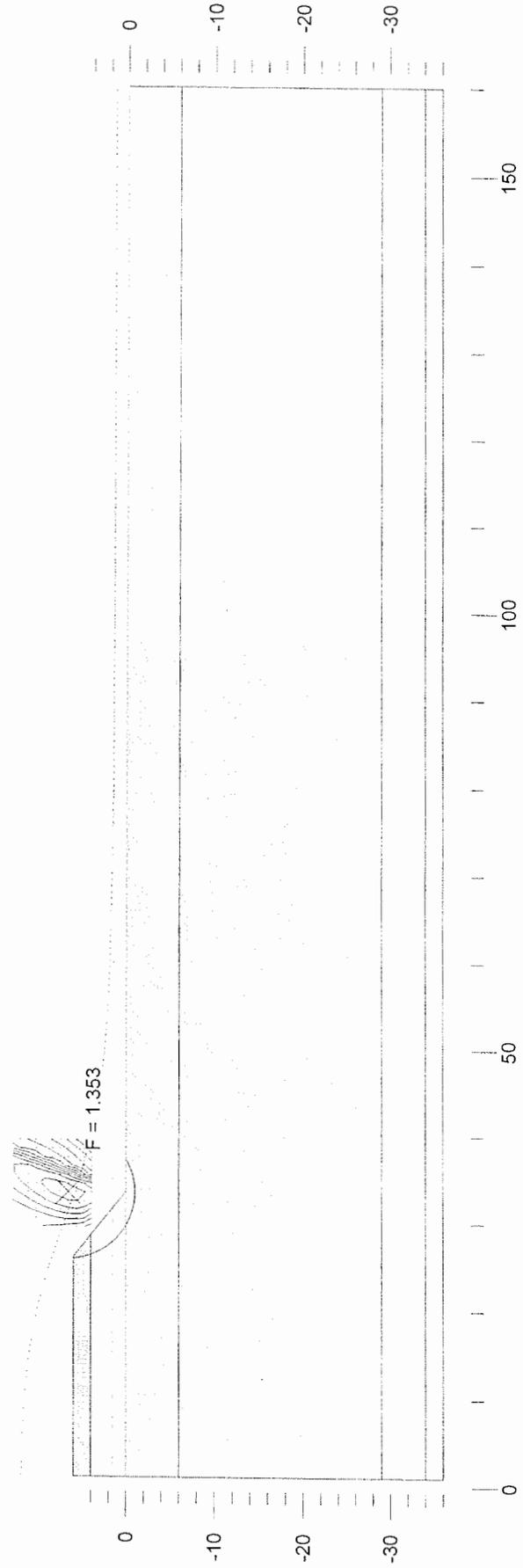


FIGURE C3

Thurber Engineering Ltd. - Toronto
 19-1423-12
 Hwy11 - Burk's Falls - Bernard Creek - SBL
 March 2004
 Side Slopes
 ShortTerm - Rock Fill

| | Gamma C kN/m ³ | Phi deg | Min c/p | Piezo Surf. |
|---------------|------------------------------|------------|------------|----------------|
| Surcharge | 22 | 30 | 0 | 1 |
| Rock Fill | 20 | 42 | 0 | 1 |
| Sand and Silt | 20 | 29 | 0 | 1 |
| Silty Clay | 18 | 40 | 0 | 3 |
| Silt | 21 | 29 | 0 | 2 |
| Hard Bottom | (Infinitely Strong) | | | |



Thurber Engineering Ltd. - Toronto
 19-1423-12
 Hwy11 - Burk's Falls - Bernard Creek - SBL
 March 2004
 Abutment
 Long Term - Earth Fill

| | Gamma C kN/m ³ | Phi deg | Min c/p | Piezo Surf. |
|---------------|------------------------------|------------|------------|----------------|
| Granular A | 23 | 35 | 0 | 1 |
| Earth Fill | 22 | 30 | 0 | 1 |
| Sand and Silt | 20 | 30 | 0 | 1 |
| Silty Clay | 18 | 28 | 0 | 12 |
| Silt | 21 | 29 | 0 | 2 |
| Hard Bottom | (Infinitely Strong) | | | |

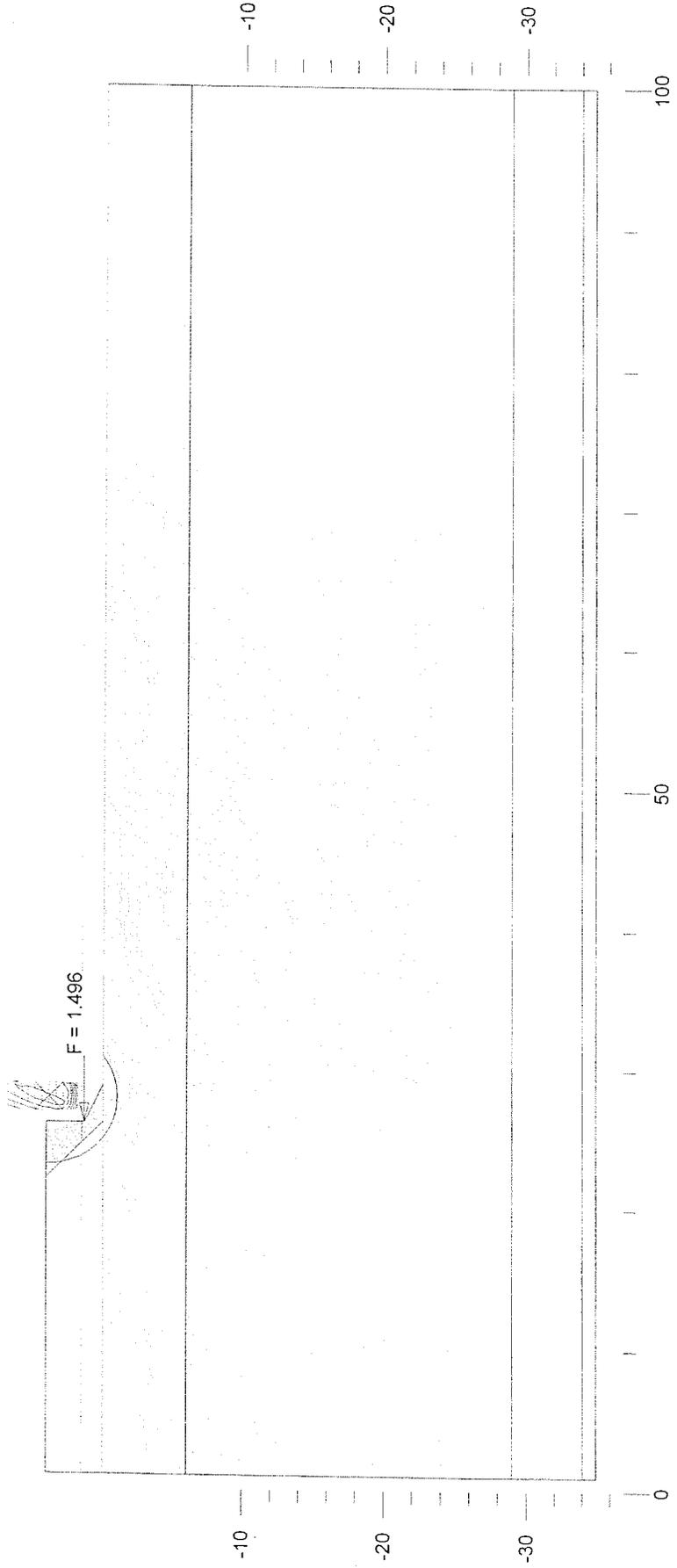


FIGURE C5

Thurber Engineering Ltd. - Toronto
 19-1423-12
 Hwy11 - Burk's Falls - Bernard Creek - SBL
 March 2004
 Temporary Forward Slope
 Short Term - Earth Fill

| | Gamma C | Phi | Min | Piezo |
|---------------|---------------------|-----|-----|-------|
| | kN/m ³ | deg | c/p | Surf. |
| Surcharge | 22 | 30 | 0 | 1 |
| Earth Fill | 22 | 30 | 0 | 1 |
| Sand and Silt | 20 | 29 | 0 | 1 |
| Silty Clay | 18 | 40 | .25 | 3 |
| Silt | 21 | 29 | 0 | 2 |
| Hard Bottom | (Infinitely Strong) | | | |

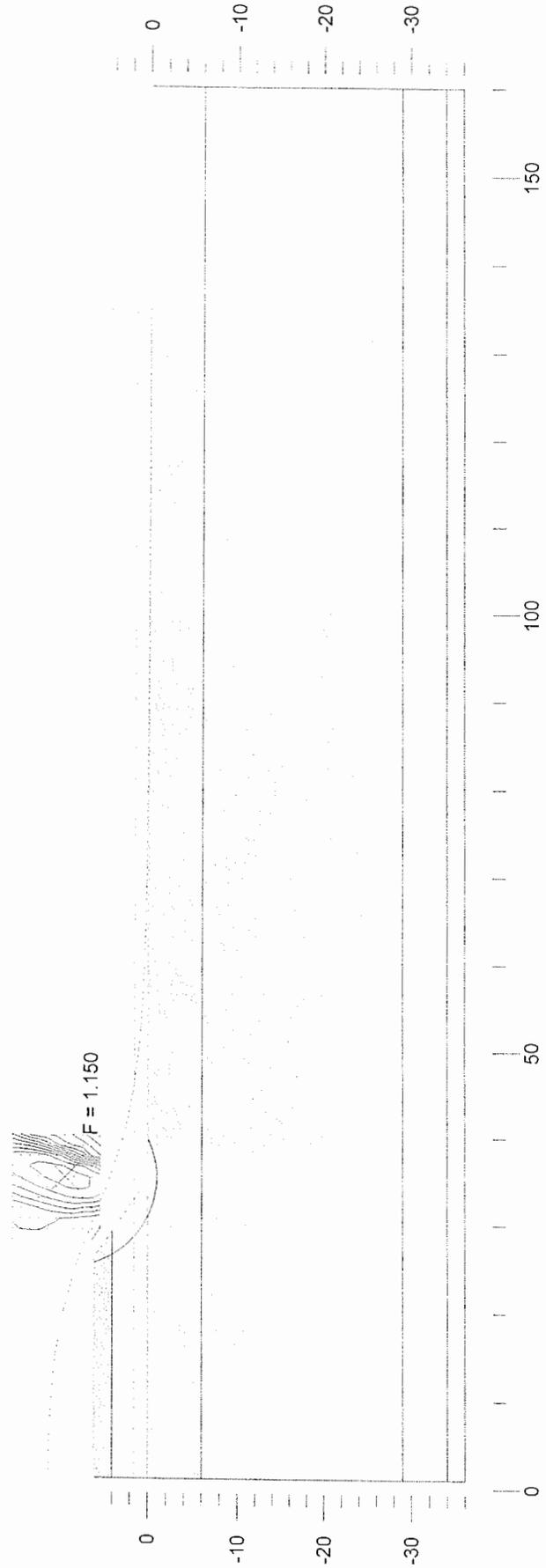


FIGURE C6

Appendix D

Tables from the Report:

“Supplementary Design Report – Embankments along Highway 11 – Sta.13+260 to Sta.14+600 – Robins Road/Black Creek Road I/C Underpass Structure – Approach Embankments and Access Ramps – Highway 11, Burk’s Falls to South River, Ontario. G.W.P. 5079-06-00; W.P. 742-93-00 – Geocross Number: 31E-234

January 3, 2007”

HIGHWAY 11 - EMBANKMENTS (Station 13+260 to 14+600)
SETTLEMENTS DUE TO PRIMARY CONSOLIDATION - SUMMARY

| Location | Fill Material | Station | Main Embankment | | | | Construction Stage | Height at this Stage (m) | Height at Previous Stage (m) | Total Settlement Due to Primary Consolidation | | Surcharge Removal Time for End of Primary Consolidation (years) | No wick drains | | | Wick Spacing for 98% Consolidation During Surcharge Period of 6 months (m) |
|-----------------------|--------------------------------|-----------------------|--------------------|------------------|-------------------|-----------------|--------------------|--------------------------|------------------------------|---|---|---|---|--------|---------|--|
| | | | Maximum Height (m) | | Slope Inclination | | | | | With surcharge (time-independent) (mm) | Without surcharge (time-independent) (mm) | | Primary Consolidation Settlement After Surcharge Removal (mm) | | | |
| | | | Top of Pavement | Top of Surcharge | Embankment (H:V) | Surcharge (H:V) | | | | | | | Surcharge Left in Place for: | | | |
| | | | | | | | | | | | | | 6 months | 1 year | 2 years | |
| 2m SURCHARGE | | | | | | | | | | | | | | | | |
| SBL | Select Subgrade Material (SSM) | 13+260 to 13+320 | 3.0 | 5.0 | 4:1 | 1.5:1 | 1 of 1 | 5.0 | 0.0 | 730 | 610 | 4 | 400 | 310 | 180 | 2.1 |
| | | 13+320 to 13+570 | 4.0 | 6.0 | 4:1 | 1.5:1 | 1 of 1 | 6.0 | 0.0 | 890 | 780 | 5 | 520 | 410 | 250 | 2.1 |
| | | 13+570 to 13+700 (*) | 4.3 | 6.3 | 4:1 | 1.5:1 | 1 of 1 | 6.3 | 0.0 | 750 | 650 | 3 | 360 | 250 | 120 | 2.1 |
| | | 13+700 to 14+250 | 3.0 | 5.0 | 4:1 | 1.5:1 | 1 of 1 | 5.0 | 0.0 | 470 | 390 | 3 | 190 | 120 | 40 | 1.8 |
| | | 13+700 to 14+250 (**) | 2.0 | 4.0 | 4:1 | 1.5:1 | 1 of 1 | 4.0 | 0.0 | 360 | 270 | 2 | 110 | 60 | 0 | 1.8 |
| | | 14+250 to 14+600 | 3.5 | 3.5 (4) | 4:1 | (4) | 1 of 1 | 3.5 | 0.0 | 50 (4) | 50 (4) | 2 months | 0 (4) | 0 (4) | 0 (4) | (6) |
| NBL | Select Subgrade Material (SSM) | 13+260 to 13+350 | 1.0/2.0 (3) | 3 (3) | 4:1 | 1.5:1 | 1 of 1 | 3.0 | 0.0 | 330 | 170 | 2 | 70 | 20 | 0 | 2.1 |
| | | 13+350 to 13+600 | 2.5/3.0 (3) | 4.5 (3) | 4:1 | 1.5:1 | 1 of 1 | 4.5 | 0.0 | 670 | 490 | 2 | 220 | 110 | 0 | 2.1 |
| | | 13+600 to 13+650 (*) | 2.0/5.0 (3) | 4 (3) | 4:1 | 1.5:1 | 1 of 1 | 4.0 | 0.0 | 760 | 590 | 3 | 280 | 160 | 20 | 2.1 |
| | | 13+650 to 13+705 | 1.7/4.0 (3) | 3.7 (3) | 4:1 | 1.5:1 | 1 of 1 | 3.7 | 0.0 | 580 | 320 | 2 | 130 | 40 | 0 | 2.1 |
| | | 13+705 to 13+750 | 2.0/2.0 (3) | 4 (3) | 4:1 | 1.5:1 | 1 of 1 | 4.0 | 0.0 | 270 | 140 | 3 months | 0 | 0 | 0 | (6) |
| | | 13+750 to 13+900 | 1.0/1.0 (3) | (4) | 4:1 | 1.5:1 | 1 of 1 | 1.0 | 0.0 | 140 | 50 | (4) | (4) | (4) | (4) | (6) |
| | | 13+900 to 14+110 | 0.0(7) / 1.0 | (4) | 4:1 | (4) | (7) | 0.0 | 0.0 | (4) | (7) | (4) | (4) | (4) | (4) | (6) |
| | | 14+110 to 14+350 (**) | 1.5/(8) | (4) | 4:1 | (4) | (8) | 0.0 | 0.0 | (4) | (8) | (4) | (4) | (4) | (4) | (6) |
| | | 14+350 to 14+470 | 2.0/2.0 | 2.0 (4) | 4:1 | 1.5:1 | 1 of 1 | 2.0 | 0.0 | (4) | 30 | (4) | (4) | (4) | (4) | (6) |
| | | 14+470 to 14+510 | (8) | (4) | 4:1 | (4) | (8) | 0.0 | 0.0 | (4) | (8) | (4) | (4) | (4) | (4) | (6) |
| | | 14+510 to 14+600 | 2.2/2.5 (3) | 2.2 (4) | 4:1 | 1.5:1 | 1 of 1 | 2.2 | 0.0 | (4) | 40 | (4) | (4) | (4) | (4) | (6) |
| 3.5m SURCHARGE | | | | | | | | | | | | | | | | |
| SBL | Select Subgrade Material (SSM) | 13+260 to 13+320 | 3.0 | 6.5 | 4:1 | 1.5:1 | 1 of 1 | 6.5 | 0.0 | 790 | 610 | 4 | 430 | 320 | 170 | 2.1 |
| | | 13+320 to 13+570 | 4.0 | 7.5 | 4:1 | 1.5:1 | 1 of 1 | 7.5 | 0.0 | 940 | 780 | 5 | 560 | 420 | 240 | 2.1 |
| | | 13+570 to 13+700 (*) | 4.3 | 7.8 | 4:1 | 1.5:1 | 1 of 1 | 7.8 | 0.0 | 800 | 650 | 3 | 350 | 230 | 90 | 2.1 |
| | | 13+700 to 14+250 | 3.0 | 6.5 | 4:1 | 1.5:1 | 1 of 1 | 6.5 | 0.0 | 540 | 390 | 3 | 190 | 120 | 30 | 1.8 |
| | | 13+700 to 14+250 (**) | 2.0 | 5.5 | 4:1 | 1.5:1 | 1 of 1 | 5.5 | 0.0 | 360 | 270 | 2 | 170 | 70 | 0 | 1.8 |
| | | 14+250 to 14+600 | 3.5 | 3.5 (4) | 4:1 | 1.5:1 | 1 of 1 | 3.5 | 0.0 | 50 (5) | 50 (4) | 2 months | 0 (4) | 0 (4) | 0 (4) | (6) |
| NBL | Select Subgrade Material (SSM) | 13+260 to 13+350 | 1.0/2.0 (3) | 4.5 | 4:1 | 1.5:1 | 1 of 1 | 4.5 | 0.0 | 390 | 170 | 1 | 40 | 0 | 0 | 2.1 |
| | | 13+350 to 13+600 | 2.5/3.0 (3) | 6.0 | 4:1 | 1.5:1 | 1 of 1 | 6.0 | 0.0 | 750 | 490 | 2 | 170 | 50 | 0 | 2.1 |
| | | 13+600 to 13+650 (*) | 2.0/5.0 (3) | 5.5 | 4:1 | 1.5:1 | 1 of 1 | 5.5 | 0.0 | 850 | 590 | 2 | 230 | 100 | 0 | 2.1 |
| | | 13+650 to 13+705 | 1.7/4.0 (3) | 5.2 | 4:1 | 1.5:1 | 1 of 1 | 5.2 | 0.0 | 720 | 320 | 1 | 60 | 0 | 0 | 2.1 |
| | | 13+705 to 13+750 | 2.0/2.0 (3) | 5.5 | 4:1 | 1.5:1 | 1 of 1 | 5.5 | 0.0 | 310 | 140 | 2 months | 0 | 0 | 0 | (6) |
| | | 13+750 to 13+900 | 1.0/1.0 (3) | (4) | 4:1 | 1.5:1 | 1 of 1 | 1.0 | 0.0 | (4) | 50 | (4) | (4) | (4) | (4) | (6) |
| | | 13+900 to 14+110 | 0.0(7) / 1.0 | (4) | 4:1 | (4) | (7) | 0.0 | 0.0 | (4) | (7) | (4) | (4) | (4) | (4) | (6) |
| | | 14+110 to 14+350 (**) | 1.5/(8) | (4) | 4:1 | (4) | (8) | 0.0 | 0.0 | (4) | (8) | (4) | (4) | (4) | (4) | (6) |
| | | 14+350 to 14+470 | 2.0/2.0 | 2.0 (4) | 4:1 | (4) | 1 of 1 | 2.0 | 0.0 | (4) | 30 | (4) | (4) | (4) | (4) | (6) |
| | | 14+470 to 14+510 | (8) | (4) | 4:1 | (4) | (8) | 0.0 | 0.0 | (4) | (8) | (4) | (4) | (4) | (4) | (6) |
| | | 14+510 to 14+600 | 2.2/2.5 (3) | 2.2 (4) | 4:1 | (4) | 1 of 1 | 2.2 | 0.0 | (4) | 40 | (4) | (4) | (4) | (4) | (6) |

- Notes:
- (1) EPP: Excess Pore Pressure or groundwater pressure in excess of hydrostatic
 - (2) 0.9 / 0.1 / 0.05 - refer to assumed Bbar values used in the analysis and loading associated the Current Stage/Last Stage/Before Last Stage
 - (3) Minimum /Maximum heights above existing Hwy11 or existing ground surface
 - (4) No surcharge in this section
 - (5) Settlement calculated without any surcharge
 - (6) Wick drains not required
 - (7) Proposed NBL elevation is very close to existing Hwy 11
 - (8) Proposed NBL elevation is partly in cut
 - (*) Bernard Creek Bridge South and North Abutments at St. 13+610 and 13+640, respectively
 - (**) Robins Road/Black Creek Underpass at St.14+160

HIGHWAY 11 - EMBANKMENTS (Station 13+260 to 14+600)
SETTLEMENTS DUE TO SECONDARY CONSOLIDATION - SUMMARY

| Location | Fill Material | Station | Embankment Maximum Height (m) Top of Pavement | Surcharge | No Wick Drains | | | | With Wick Drains | | | | | | | |
|-----------------------|---|-----------------------|--|------------------|--------------------------------|----------------------------------|--------------------------------|----------------------------------|--------------------------------|----------------------------------|----|----|-----|-----|-----|----|
| | | | | | Time for EOP (1) (years) | Time After EOP (1) (years) | Time for EOP (1) (years) | Time After EOP (1) (years) | Time for EOP (1) (years) | Time After EOP (1) (years) | | | | | | |
| 2m SURCHARGE | | | | | | | | | | | | | | | | |
| SBL | Select Subgrade Material (SSM) | 13+260 to 13+320 | 3.0 | 5.0 | 4 | 2 | 12 | 31 | 45 | 27 | 49 | 65 | 78 | 96 | | |
| | | 13+320 to 13+570 | 4.0 | 6.0 | 5 | 1 | 11 | 21 | 30 | 44 | 30 | 53 | 70 | 83 | | |
| | | 13+570 to 13+700 (*) | 4.3 | 6.3 | 3 | 10 | 30 | 48 | 65 | 91 | 49 | 87 | 115 | 136 | | |
| | | 13+700 to 14+250 | 3.0 | 5.0 | 3 | 2 | 14 | 23 | 31 | 43 | 23 | 41 | 55 | 66 | | |
| | | 13+700 to 14+250 (**) | 2.0 | 4.0 | 2 | 5 | 15 | 24 | 31 | 42 | 19 | 34 | 46 | 55 | | |
| | | 14+250 to 14+600 | 3.5 | 3.5(4) | 6 months | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | | 13+260 to 13+350 | 1.0(2.0(3)) | 3(3) | 2 | 14 | 38 | 59 | 76 | 103 | 46 | 83 | 111 | 131 | 161 | |
| | | 13+350 to 13+600 | 2.5(3.0(3)) | 4.5(3) | 2 | 14 | 38 | 59 | 77 | 103 | 46 | 83 | 111 | 131 | 161 | |
| | | 13+600 to 13+650 (*) | 2.05.0(3) | 4(3) | 3 | 8 | 28 | 46 | 62 | 86 | 46 | 82 | 109 | 130 | 160 | |
| | | 13+650 to 13+705 | 1.7(4.0(3)) | 3.7(3) | 2 | 8 | 29 | 46 | 61 | 84 | 35 | 67 | 91 | 110 | 138 | |
| NBL | Select Subgrade Material (SSM) | 13+705 to 13+750 | 2.0(2.0(3)) | 4(3) | 3 months | 29 | 47 | 60 | 70 | 85 | - | - | - | - | | |
| | | 13+750 to 13+900 | 1.0(1.0(3)) | (4) | 1 month | 10 | 19 | 25 | 30 | 36 | - | - | - | - | | |
| | | 13+900 to 14+110 | 0.0(7)/1.0 | (4) | - | - | - | - | - | - | - | - | - | - | | |
| | | 14+110 to 14+350 (**) | 1.5(8) | (4) | - | - | - | - | - | - | - | - | - | - | | |
| | | 14+350 to 14+470 | 2.0(2.0) | (4) | 0 | 0 | 0 | 0 | 0 | 0 | - | - | - | - | | |
| | | 14+470 to 14+510 | (8) | (4) | - | - | - | - | - | - | - | - | - | - | | |
| | | 14+510 to 14+600 | 2.2(2.5(3)) | (4) | 0 | 0 | 0 | 0 | 0 | 0 | - | - | - | - | | |
| | | 3.5m SURCHARGE | | | | | | | | | | | | | | |
| | | SBL | Select Subgrade Material (SSM) | 13+260 to 13+320 | 3.0 | 6.5 | 4 | 1 | 8 | 16 | 23 | 35 | 38 | 53 | 64 | 82 |
| | | | | 13+320 to 13+570 | 4.0 | 7.5 | 5 | 0 | 8 | 16 | 23 | 36 | 23 | 44 | 60 | 72 |
| 13+570 to 13+700 (*) | 4.3 | | | 7.8 | 3 | 7 | 26 | 44 | 59 | 83 | 44 | 79 | 106 | 126 | | |
| 13+700 to 14+250 | 3.0 | | | 6.5 | 3 | 0 | 9 | 17 | 24 | 35 | 17 | 33 | 46 | 57 | | |
| 13+700 to 14+250 (**) | 2.0 | | | 5.5 | 2 | 1 | 10 | 17 | 23 | 32 | 12 | 25 | 35 | 43 | | |
| 14+250 to 14+600 | 3.5 | | | 3.5(4) | 6 months | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | |
| 13+260 to 13+350 | 1.0(2.0(3)) | | | 4.5 | 1 | 23 | 50 | 72 | 90 | 117 | 39 | 72 | 97 | 117 | 145 | |
| 13+350 to 13+600 | 2.5(3.0(3)) | | | 6.0 | 2 | 9 | 29 | 47 | 62 | 86 | 39 | 72 | 97 | 117 | 145 | |
| 13+600 to 13+650 (*) | 2.05.0(3) | | | 5.5 | 2 | 8 | 28 | 45 | 60 | 83 | 35 | 66 | 90 | 109 | 137 | |
| 13+650 to 13+705 | 1.7(4.0(3)) | | | 5.2 | 1 | 9 | 26 | 41 | 54 | 75 | 19 | 41 | 60 | 75 | 99 | |
| NBL | Select Subgrade Material (SSM) | 13+705 to 13+750 | 2.0(2.0(3)) | 5.5 | 2 months | 24 | 40 | 52 | 77 | - | - | - | - | | | |
| | | 13+750 to 13+900 | 1.0(1.0(3)) | (4) | 1 month | 10 | 19 | 25 | 30 | 36 | - | - | - | - | | |
| | | 13+900 to 14+110 | 0.0(7)/1.0 | (4) | - | - | - | - | - | - | - | - | - | - | | |
| | | 14+110 to 14+350 (**) | 1.5(8) | (4) | - | - | - | - | - | - | - | - | - | - | | |
| | | 14+350 to 14+470 | 2.0(2.0) | 2.0(4) | 0 | 0 | 0 | 0 | 0 | 0 | - | - | - | - | | |
| | | 14+470 to 14+510 | (8) | (4) | - | - | - | - | - | - | - | - | - | - | | |
| | | 14+510 to 14+600 | 2.2(2.5(3)) | 2.2(4) | 0 | 0 | 0 | 0 | 0 | 0 | - | - | - | - | | |

- Notes:
- (1) EOP: End of Primary Consolidation
 - (3) Minimum/Maximum heights above existing Hwy11 or existing ground surface
 - (4) No surcharge in this section
 - (7) Proposed NBL elevation is very close to existing Hwy 11
 - (8) Proposed NBL elevation is partly in cut
 - (*) Bernard Creek Bridge South and North Abutments at St. 13+610 and 13+640, respectively
 - (**) Robins Road/Black Creek Underpass at St.14+160

TABLE 3.30

HIGHWAY 11 - MAINLINE EMBANKMENTS (Station 13+260 to 14+600)
DEPTH OF FILL REPLACEMENT WITH EPS

| Location | Fill Material | Station | Embankment Height to top of Pavement (m) | Wick Spacing | | Post-Construction Settlements (mm) | | Depth of Fill Replacement with EPS | | 2m Surcharge | | 3.5m Surcharge | | |
|------------------|--------------------------------|--------------------------------|--|--------------|------------------|------------------------------------|------------------|------------------------------------|-------|--------------|-------|----------------|-------|---|
| | | | | No Surcharge | Surcharge = 2.0m | No Surcharge | Surcharge = 3.5m | 50mm | 100mm | 50mm | 100mm | 50mm | 100mm | |
| SBL | Select Subgrade Material (SSM) | 13+260 to 13+320 | 3.0 | 2.1 m | 96 | 82 | - | - | - | - | - | - | - | |
| | | 13+320 to 13+550 | 4.0 | 2.1 m | 102 | 90 | - | - | - | - | - | - | - | |
| | | 13+550 to 13+580 | 4.3 | 2.1 m | 166 | 156 | - | - | - | - | - | - | - | |
| | | 13+580 to 13+610 (S.Abut.) (*) | 4.3 | 2.1 m | 166 | 156 | - | - | 4.0 m | - | - | - | - | |
| | | 13+640 (N.Abut.) to 13+670 (*) | 4.3 | 2.1 m | 166 | 156 | - | - | 4.0 m | - | - | - | - | |
| | | 13+670 to 13+700 | 4.3 | 2.1 m | 166 | 156 | - | - | - | - | - | - | - | |
| | | 13+700 to 14+250 | 3.0 | 1.8 m | 81 | 73 | - | - | - | - | - | - | - | |
| | | 13+700 to 14+250 (**) | 2.0 | 1.8 m | 67 | 56 | - | - | - | - | - | - | - | |
| | | 14+250 to 14+600 | 3.5 (4) | N/R | 0 | 0 | - | - | - | - | - | - | - | - |
| | | 13+260 to 13+350 | 1.0/2.0 (3) | N/R | 94 | 94 | - | - | - | - | - | - | - | - |
| NBL | Select Subgrade Material (SSM) | 13+350 to 13+550 | 2.5/3.0 (3) | 2.1 m | 161 | 145 | - | - | - | - | - | - | - | |
| | | 13+550 to 13+580 | 2.5/3.0 (3) | 2.1 m | 161 | 145 | - | - | - | - | - | - | - | |
| | | 13+580 to 13+610 (S.Abut.) (*) | 2.5/3.0 (3) | 2.1 m | 161 | 145 | - | - | - | - | - | - | - | |
| | | 13+640 (N.Abut.) to 13+670 (*) | 2.0/5.0 (3) | 2.1 m | 160 | 137 | - | - | 4.0 m | - | - | - | - | |
| | | 13+670 to 13+700 | 1.7/4.0 (3) | 2.1 m | 138 | 99 | - | - | 4.0 m | - | - | - | - | |
| | | 13+700 to 13+750 | 2.0/2.0 (3) | N/R | 68 | 85 | - | - | - | - | - | - | - | |
| | | 13+750 to 13+900 | 1.0/1.0 (3)(4) | N/R | 36 | 77 | - | - | - | - | - | - | - | |
| | | 13+900 to 14+110 | 0.0/7/1.0 (4) | N/R | 0 | - | - | - | - | - | - | - | - | |
| | | 14+110 to 14+350 (**) | 1.5/(8) (4) | N/R | 0 | - | - | - | - | - | - | - | - | |
| | | 14+350 to 14+470 | 2.0/2.0 (4) | N/R | 0 | - | - | - | - | - | - | - | - | |
| 14+470 to 14+510 | (8) (4) | N/R | - | - | - | - | - | - | - | - | - | | | |
| 14+510 to 14+600 | 2.2/2.5 (3)(4) | N/R | 0 | - | - | - | - | - | - | - | - | | | |

Notes:

- (1) EOP: End of Primary Consolidation
- (3) Minimum /Maximum heights above existing Hwy11 or existing ground surface
- (4) No surcharge in this section
- (7) Proposed NBL elevation is very close to existing Hwy 11
- (8) Proposed NBL elevation is partly in cut
- (9) Surcharge is required to compensate for loss of elevation due to settlement due to primary consolidation
- (10) Surcharge left in place for 3 to 6 months after the end of the embankment construction where wick drains are used
- (*) Bernard Creek Bridge South and North Abutments at 13+610 and 16+640, respectively
- (**) Robins Road/Black Creek Underpass at St. 14+160
- (***) Approximately 20 years after the end of construction

TABLE 3.38

Replacement

Appendix E

Non Standard Special Provisions

SUPPLY EQUIPMENT FOR DRIVING PILES - Item No.
SUPPLY EQUIPMENT FOR INSTALLING CAISSON PILES - Item No.
SUPPLY EQUIPMENT FOR INSTALLING DISPLACEMENT CAISSON PILES - Item No.
SHEET PILES - Item No.
H-PILES - Item No.
TUBE PILES - Item No.
WOOD PILES - Item No.
PRECAST CONCRETE PILES - Item No.
CAISSON PILES - Item No.
DISPLACEMENT CAISSON PILES - Item No.
DRIVING SHOES - Item No.
ROCK POINTS - Item No.
RETAPPING PILES - Item No.

Special Provision No. 903S01

October, 2002

Piling

OPSS 903, December 1983, is deleted and replaced with the following:

903.01 SCOPE

This specification covers the requirements for the supply and installation of deep foundation units comprised of wood, steel, concrete or a combination of these materials.

903.02 REFERENCES

This specification refers to the following standards, specifications or publications:

Ontario Provincial Standard Specifications, General:

OPSS 180 Management and Disposal of Excess Materials

Ontario Provincial Standard Specifications, Construction:

OPSS 904 Concrete
OPSS 905 Steel Reinforcement
OPSS 909 Prestressed Concrete - Precast
OPSS 911 Coating Structural Steel Construction

Ontario Provincial Standard Specifications, Material:

OPSS 1302 Water
OPSS 1350 Concrete (Materials and Production)
OPSS 1440 Steel Reinforcement for Concrete

Canadian Standards Association Standards:

CAN/CSA 3-G40.20/G40.21-M92 - General Requirements for Rolled or Welded Structural Quality

Steel/Structural Quality Sheets

CAN3-056-M79 - Round Wood Piles

CSA-080 Series-M97 - Wood Preservation

W47.1-92 - Certification of Companies for Fusion Welding of Steel Structures

W48.1 - M1991 - Carbon Steel Covered Electrodes for Shielded Metal Arc Welding

W59 - M1989 - Welded Steel Construction (Metal Arc Welding)

American Society for Testing and Materials Standards:

ASTM A 252-93 Welded and Seamless Steel Pipe Piles

ASTM A 328/ A 328M-93A Steel Sheet Piling

American Petroleum Institute:

API 13A-86 Oil Well Drilling Fluid Materials

API 13B Standard Procedures for Field Testing Drilling Fluids

903.03 DEFINITIONS

For the purposes of this specification, the following definitions apply:

Anvil: means the component of a diesel hammer that acts as an impact block for the ram

Bedrock: means a natural solid bed of the hard, stable, cemented part of the earth's crust, igneous, metamorphic or sedimentary in origin which may or may not be weathered. The actual surface of the bedrock, weathered or unweathered, exists immediately below the overburden.

Casing: means open ended enclosing cylindrical steel tubing or pipe permanently installed in the ground with caisson piles that is structurally required and can be used to render a stable excavation hole.

Caisson Pile: means a cast in place deep foundation unit with or without an enclosing liner formed by placing concrete in a bored or excavated hole.

Cap Block: means a material placed on top of the helmet to cushion the blow of the hammer and to attenuate the peak impact energy without causing excessive loss of the impact energy.

Deep Foundation Unit: means a structural member, driven or otherwise installed in the ground to transfer the loads from a structure to soil or rock and derives supporting resistance from the surrounding soil or rock or from the soil or rock strata below its tip or a combination of both.

Displacement Caisson Pile: means a pile formed in the ground by driving a casing or liner by means of a concrete plug or an expendable metal plate and replacing the displaced soil with plain or reinforced concrete.

Driving Shoe: means a reinforcement attached to the bottom of the pile and designed to protect the pile during driving or to penetrate into a hard stratum

Driving to a Set: means driving the pile to a penetration that satisfies pile driving criteria correlated to a required pile resistance

Follower: means a removable extension which transmits the hammer blows to the head of the pile.

Helmet: means a formed steel cap that fits over the top of a pile head to retain in position a resilient cap block.

Jetting: means the use of a jet of water at high pressure directed into the ground below the pile tip to assist its penetration

Liner: means open ended enclosing steel tubing or pipe temporarily installed in the ground to facilitate the construction of caisson piles

Pile: means a relatively slender structural element which is installed, wholly or partly in the ground by driving, drilling, auguring, jetting or other means.

Pile Cap: means a footing or some other structural component used to transfer the load to the piles as well as maintaining them in position.

Pile Cushion: means a pad of resilient material placed between the helmet and the top of a reinforced concrete or timber pile to minimize damage to the head during driving.

Pile Group: means the piles supporting a pile cap.

Pumped Concrete: means a method of transporting concrete through hose or pipe by means of positive and continuous pressure.

Quality Verification Engineer (QVE): means an Engineer who has a minimum of five (5) years experience in the field of installation of piling or alternatively has demonstrated expertise by providing satisfactory quality verification services for the work at a minimum of two (2) projects of similar scope to the Contract. The Quality Verification Engineer shall be retained by the Contractor to certify that the work is in general conformance with the contract documents and to issue Certificate(s) of Conformance.

Retapping: means verifying that the specified resistance previously attained has been sustained by imparting appropriate hammer energy to the pile and monitoring pile penetration

Rock Points: means a specially designed steel tip, fitted to piles to enable them to be driven into hard, sound sloped bedrock

Sheet Pile: means a pile that is designed to interlock with adjacent piles and form a continuous wall for the purpose of resisting mainly lateral forces and to reduce seepage

Slurry: means a drilling fluid, consisting of water mixed with one or more of various solids or polymers, used to maintain the stability of the side walls and bottom of an excavation

Stamped: means drawings or details that have been reviewed and stamped "Conforms to Contract Documents". The stamp shall include the date and signature of the Quality Verification Engineer

Tremie: means a hopper with a vertical pipe leading out of the bottom of it, used for placing concrete under water. The foot of the pipe is always submerged in concrete except during commencement of concreting and the upper level of the concrete is always above water level

903.04 SUBMISSION AND DESIGN REQUIREMENTS

All submissions shall bear the seal and signature of an Engineer experienced in this field. This Engineer, under this section, will not be permitted to carry out the work of the Quality Verification Engineer.

The Contractor shall submit to the Quality Verification Engineer for review and stamping, the equipment and installation procedure and the procedure for monitoring installation.

903.04.01 Site Survey

Prior to commencing the work, the Contractor shall submit to the CA, a condition survey of property and structures that may be affected by the work. The survey shall include, but not be limited to, the locations and conditions of adjacent properties, buildings, underground structures, utility services and structures such as walls abutting the site.

903.04.02 Materials

903.04.02.01 Mill Certificates

The Contractor shall submit to the Contract Administrator at the time of delivery one copy of the mill certificate, indicating that the steel meets the requirements for the appropriate standards for H-piles, tube piles, casings and sheet piles.

Where mill test certificates originate from a mill outside Canada or the United States of America the Contractor shall have the information on the mill certificate verified by testing by a Canadian laboratory. The laboratory shall be accredited by a Canadian National Accreditation Body to comply with the requirements of ISO/IEC Guide 25 for the specific tests or type of tests required by the material standard specified on the mill test certificate. The mill test certificates shall be stamped with the name of the Canadian testing laboratory and appropriate wording stating that the material conforms to the specified material requirements. The stamp shall include the appropriate material specification number, the date and the signature of an authorized officer of the Canadian testing laboratory.

903.04.02.02 Concrete

Concrete and concrete work shall conform to OPSS 1350 and OPSS 904. The Contractor shall submit a suitable, site specific concrete mix design that meets the requirements of the hardened concrete specified. The Contractor is responsible for providing plastic concrete with suitable characteristics for installation. The concrete shall be flowable, non segregating concrete that does not exhibit rapid slump loss. The concrete mix design shall be submitted to the Contract Administrator for information purposes only, one (1) week prior to construction.

903.04.02.03 Slurry

The Contractor shall submit, for information purposes only, one (1) week prior to construction:

1. The type, source, physical and chemical properties of the bentonite or polymer
2. Slurry mix proportions and procedure
3. Quality Control Plan to control properties of slurry mix
4. Method of disposal

903.04.03 Installation

903.04.03.01 Driven Piles

The Contractor shall submit, for information purposes only, one (1) week prior to construction:

1. Type of equipment and hammer details, including Contractors stated potential energy (rated energy) of the hammer, operating efficiency, weight of ram, anvil and helmet
2. Procedure including sequence for pile installation
3. Procedure for monitoring installation

903.04.03.02 Caisson Piles

The Contractor shall submit, for information purposes only, one (1) week prior to construction:

1. Shop drawings that describe and illustrate equipment, materials
2. Procedure for caisson excavation and construction
3. Procedure for monitoring installation and caisson inspection

903.04.03.03 Displacement Caisson Piles

The Contractor shall submit, for information purposes only, one (1) week prior to construction:

1. Equipment to be used for installation.
2. Procedure for installation
3. Procedure for monitoring installation.

903.04.03.04 Certificate of Conformance

Upon completion of the deep foundation work, the Contractor shall submit to the Contract Administrator a Certificate of Conformance sealed and signed by the Quality Verification Engineer. The certificate shall state that the work has been carried out in general conformance with the contract documents, specifications and stamped working drawings.

903.05 MATERIAL

903.05.01 Wood Piles

Wood piles shall be according to CSA CAN3-056 and shall be clean and peeled. Treated piles shall be pressure treated with creosote according to CSA 080.

Wood piles shall not be spliced.

903.05.02 Steel Piles

903.05.02.01 Steel H Piles

Steel H piles shall be according to CSA G40.20/G40.21 and shall be 350 W grade.

903.05.02.02 Steel Tube Piles

Steel tube piles shall be according to ASTM A252 minimum Grade 2.

903.05.02.03 Steel Sheet Piles

Steel sheet piles shall be according to ASTM A328. Steel sheet piles shall not be spliced.

903.05.02.04 Straightness Tolerance for Steel Piles

All steel piles shall conform to a straightness tolerance of 1.5 mm maximum per metre of length.

903.05.03 Driving Shoes and Rock Points

Rock points and driving shoes shall be as specified. Driving shoes shall transfer the driving stresses to the pile over the full cross-sectional area of the pile.

Where the contract shows details of "Splice and Driving Shoe Details for Steel 'H' Piles, the Contractor may substitute the Titus "H" Bearing Pile Point, Standard model, in place of the driving shoe details shown.

Where the contract shows details of "Oslo Points for HP310 H-Piles" the Contractor may substitute the Titus "H" Bearing Pile Point, Rock Injector model in place of the pile point details shown.

Welding of Titus Points shall conform to the manufacturer's specifications.

Where the Contractor elects to use any of the above substitutions, the cost shall be deemed to be included in the contract price for the appropriate item.

903.05.04 Casing for Caissons

Casings shall be according to ASTM A252 Grade 2. If welded they shall be welded by the electric arc method according to CSA W59.

The wall thickness specified is the minimum that shall be supplied. The wall thickness shall be increased as required to ensure the casing is not damaged during handling and installation.

903.05.05 Steel Reinforcement

Steel reinforcement shall be according to OPSS 1440.

903.05.06 Concrete

903.05.06.01 General

Concrete shall be according to OPSS 1350.

903.05.06.02 Tube Piles

Concrete shall have a slump of 150 to 180 mm.

903.05.08.03 Caisson Piles

Concrete shall have a slump of 150 to 180 mm. When approved by the Contract Administrator in writing, admixtures may be used. Where the liner is to be withdrawn, sufficient retarder shall be added to prevent arching of concrete during liner withdrawal, and to prevent setting of concrete until after the liner is withdrawn.

903.05.07 Slurry

903.05.07.01 Solids

Bentonite and polymers shall be according to API 13A.

903.05.07.02 Slurry Composition

Slurry shall be according to API 13B

903.05.08 Helmets and Striker Plates

The head of piles shall be protected by a striker plate or a helmet. Helmets shall have adequate and suitable cushioning material. Helmets and striker plates shall distribute the blow of the hammer evenly throughout the cross-section of the pile head.

903.06 EQUIPMENT

The hammers shall be capable of driving the piles and liners/casings to the prescribed depth or to the specified resistance without damage to portions that are not cut off.

903.07 CONSTRUCTION

903.07.01 Subsurface Conditions

A Foundation Investigation Report that describes the subsurface conditions for the project is available, as specified elsewhere in the Contract. The Ministry warrants that the information provided in the Foundation Investigation Report can be relied upon with the following limitations and exceptions:

1. Any interpretation of data or opinions expressed in the report is not warranted.
2. Regarding the data presented in the report, although the raw measured data presented is warranted, the Contractor must satisfy itself as to the sufficiency of the information presented for the intended construction purpose and obtain any updating or additional information as required to facilitate the deep foundation works.

903.07.02 Transportation, Handling, Storage

Piles, casings and reinforcing steel cages shall be transported, stored and handled in such a manner that damage and distortion is prevented and that the strength and integrity are maintained.

903.07.03 Driven Piles

903.07.03.01 Pile Driving Requirements and Restrictions

Piles shall be installed at the locations indicated and to the set or depth specified without being damaged.

Damage to adjacent structures, utilities and fresh concrete shall be prevented during pile installation. Piles shall not be driven within a radius of 7.5 m of concrete which has been in place for less than 72 hours.

The tops of all piles shall be either square to the longitudinal axis of the pile or horizontal as indicated on the Contract Drawings.

Piles shall not be forced into their proper position by the use of excessive manipulation. Pile damage due to excessive driving shall be avoided.

903.07.03.02 Splicing

903.07.03.02.01 General

Splices within 6 m of the pile cut-off shall be certified by the Quality Verification Engineer as being equal to the full strength of the pile. Any damaged material shall be cut-off prior to splicing. The certificate shall be sealed and signed by the Quality Verification Engineer and shall be submitted to the Contract Administrator.

903.07.03.02.02 H Piles, Tube Piles and Sheet Piles

Welding shall be according to CSA W59 and shall be done by a qualified welder employed by a firm certified according to CSA W47.1, Division 1 or Division 2.1.

Steel H piles and steel tube piles may be spliced providing the pieces being spliced are not less than 3 m long. Splices in marine structures shall be located below the low water level unless otherwise encased in concrete.

Sheet piles shall not be spliced without approval by the Contract Administrator.

903.07.03.02.03 Precast Piles

Precast piles shall only be spliced when specified and the splices shall only be made with approved mechanical splicing devices.

903.07.03.03 Concrete in Steel Tube Piles

Concrete in steel tube piles shall be placed according to the OPSS 904 requirements.

903.07.03.04 Cutting Off Piles

903.07.03.04.01 General

Driven piles shall be cut to the elevation as specified in the contract.

The length of pile supplied shall be sufficient to ensure there is no damaged material below the cut off. Damaged material at the pile head shall be cut off.

903.07.03.04.02 Wood Piles

Where wood piles are broomed, splintered or otherwise damaged below the cut-off elevation, the pile shall be considered defective and shall be replaced.

903.07.03.05 Protective Coating for Steel H and Steel Tube Piles

Exposed steel H and steel tube piles shall have a protective coating applied from an elevation 600 mm below the low water level or finished ground surface up to the top of the exposed steel.

The steel surfaces shall be cleaned according to SSPC-SP10 prior to application of a coal tar epoxy system which shall be according to OPSS 911.

903.07.03.06 Reinforcing Steel

Reinforcing Steel shall be installed according to OPSS 905.

The reinforcing steel cage shall be fabricated in one piece.

Welding of reinforcing steel and use of splices shall not be done unless specified in the contract.

903.07.04 Caisson Piles

903.07.04.01 Installation - General

Caissons shall be constructed as specified in the contract.

The final bearing elevation shall be as specified in the contract or shall be an elevation determined by the Contract Administrator. When permanent casings are not specified the caisson shall be constructed in a drilled hole with or without the use of a temporary liner or slurry as determined by the Contractor.

903.07.04.02 Excavation

Sidewall stability shall be maintained throughout the excavation and concrete placement operation. Soil cave-in into the excavation hole shall be prevented.

Excavation methods shall be such that the sides and bottoms of the hole are straight and free of loose material.

Except when founded on sloping rock, the caisson bottom shall be level. On sloping rock, the caisson bottom may be stepped with each step not greater than 3 the diameter of the bearing area.

903.07.04.03 Unwatering

Where unwatering is required, the Contractor shall effect a dewatering scheme in such a manner as to prevent any disturbance to the base founding material, or prevent subsidence or ground loss that may adversely affect the work of adjacent structures.

903.07.04.04 Backfilling Liners Left in Place

The annular space between a liner permanently left in place and shaft excavation shall be filled with concrete or fluid grout.

903.07.04.06 Concrete

903.07.04.06.01 General

Concrete shall be placed in the caisson according to OPSS 904. Concrete shall be placed immediately following acceptance of the caisson hole by the QVE.

The reinforcement shall not be displaced or distorted during the construction of the caisson. Arching of concrete during casing withdrawal shall be prevented.

The QVE shall provide inspection throughout the concreting operation.

903.07.04.06.02 Concrete Placed in the Dry

The concrete may be placed free fall provided the fall is vertically down the centre of the opening and transverse ties, spacers or other do not impede the free fall. In the event of interference with the concrete free fall, an elephant trunk or other means shall be used to prevent concrete segregation.

Concrete shall be placed in a continuous operation from the bottom to the top of the caisson, or where columns are cast integral with the caisson, to the elevation of the bottom of the column reinforcing cage. The concrete shall be vibrated for the last 1.5 m of the pour.

903.07.04.06.03 Concrete Placed Under Water or Under Slurry

Tremie or pumped concrete shall be carried out in one continuous operation. The Contractor shall carry out the tremie or pumping operation to ensure a continuous flow of concrete that prevents the inflow of water or slurry.

903.07.04.07 Reinforcing Steel

The reinforcing steel cage shall be checked to ensure conformance to the approved shop drawings prior to installation and during concrete placement.

903.07.05 Displacement Caisson Piles

903.07.05.01 General

Work shall be carried out in accordance with displacement caisson pile suppliers installation procedures. A permanent liner shall be used when specified.

The pile shall not be extended below the specified pile tip elevation without approval in writing from the Contract Administrator.

903.07.06 Tolerances

903.07.06.01 Driven Piles

1. Cut off 25 mm
2. Deviation from vertical not more than 1 in 50, except in the case of a pile cap or footing supporting only a single row of piles the deviation shall not be more than 1 in 75 in the direction of the span
3. The deviation from the specified inclination for battered piles shall not exceed 1 in 25
4. The centre of the pile at the junction with the pile cap shall be within 150 mm of that specified (measured horizontally) except in the case of a pile cap or footing supported on a single row of piles the deviation shall not be more than 75 mm(measured horizontally) in the direction of the span.

903.07.06.02 Caissons

1. Cut off elevation 25 mm
2. Horizontal location at cut-off not more than 5% of shaft diameter nor 75 mm
3. Vertical alignment not more than 2% of the caisson length from vertical for vertical caissons, nor 2% of the caisson length from the specified inclination for battered caissons

903.08 QUALITY CONTROL

903.08.01 Monitoring Driven Piles

903.08.01.01 General

The driving of piles shall be carefully monitored and controlled and pile driving records produced for each pile. All driving records shall be certified by the Quality Verification Engineer and submitted to the Contract Administrator.

903.08.01.02 Driving to a Set

The founding elevation shall be established by driving to a set determined in accordance with the dynamic formula specified or by the application of the wave equation analysis procedure that verifies the pile resistance. This set shall be established on the first pile of every ten piles driven in a pile group. The other piles shall be controlled by the pile penetration rate in blows per mm that correlates to the set.

When new conditions such as change in hammer size, change in pile size or change in soil material occur, new sets shall be determined.

903.08.01.03 Driving to Bedrock

When driving piles to bedrock, the Contractor shall adequately seat the pile on bedrock without damaging the pile.

Where rock points are used the rock points shall penetrate into the rock. Piles driven using rock points shall be driven to ensure adequate seating on the bedrock without damaging the pile.

903.08.01.04 Hammer Performance

When requested by the Contract Administrator, the Contractor shall verify the hammer performance using the Pile Driving Analyzer or other approved equivalent. The Contractor shall provide all instrumentation, related access and assistance for the testing and monitoring as directed by the Contract Administrator.

Hammer performance shall be verified to ensure that the actual potential energy is not less than 90% of the stated potential energy.

903.08.01.05 Retapping Tests on Piles

In each pile group, 10% of the piles (actual number of piles to be rounded off to higher number) but no fewer than two piles shall be retapped no sooner than 24 hours after installation of the individual pile to confirm the bearing resistance has been sustained.

Retapping of piles driven to bedrock is not required.

903.08.01.06 Retapping/Redriving Piles

Where the retapping tests indicate the bearing resistance has not been sustained, all piles in the group shall be retapped.

Where the retapping reveals that the bearing resistance of the piles has not been achieved, the piles shall be redriven to the specified resistance. Where piles have risen, the piles shall be redriven to the original depth.

903.08.02 Inspection of Caisson Holes

The caisson holes shall be inspected and approved by the QVE.

903.09 MEASUREMENT FOR PAYMENT

903.09.01 H Piles, Tube Piles, Wood Piles and Precast Concrete Piles

Measurement is in metres of the piling left in place after cut-off.

903.09.02 Sheet Piles

Measurement is in square metres based on the driving lines specified and the length of piling left in place after cut-off.

903.09.03 Driving Shoes and Rock Points

Measurement is for each driving shoe and rock point specified and used.

903.09.04 Caissons and Displacement Caisson Piles

Measurement is in metres of the depth along the centre line between the approved bearing surface at the bottom and the specified elevation at the top.

903.09.05 Retapping Piles

Measurement is lump sum for retapping the piles above and beyond the minimum 10% but no fewer than two piles requirement for the pile group.

For measurement purposes a count will be made of the number of piles retapped above and beyond the minimum 10% but no fewer than two piles requirement and the number of piles in the pile group and a ratio will be determined.

Where retapping is not required above and beyond the minimum, no measurement for payment will be made for this item.

903.10 BASIS FOR PAYMENT

- 903.10.01 Supply Equipment for Installing Driven Piles - Item**
- Supply Equipment for Installing Caisson Piles - Item**
- Supply Equipment for Installing Displacement Caisson Piles - Item**

Payment at the contract price for the above items shall be full compensation for all labour, testing, equipment and material required to do the work.

It will be assumed, for payment purposes, that 50% of the work under this item has been completed when the satisfactory performance of the equipment has been demonstrated to the Contractor Administrator by the installation of one (1) pile. The remaining 50% will be paid on the satisfactory completion of the installation.

When the hammer performance is requested to be verified, all costs associated with this work will be included in the contract price when the energy delivered is less than 90% of the stated potential energy (rated energy) specified in the submission.

When the energy is greater than 90% of the stated potential energy (rated energy) stated in the required submission, the cost will be paid as extra work.

- 903.10.02 H-Piles – Item**
- Tube Piles – Item**
- Precast Concrete Piles - Item**
- Wood Piles - Item**
- Displacement Caisson Pile - Item**
- Caisson Piles - Item**
- Driving Shoes - Item**
- Rock Points - Item**
- Sheet Piles - Item**

Payment at the contract price for the above items shall be full compensation for all labour, equipment and material to do the work

Payment for re-driving piles shall be at the contract price for the applicable item(s) above.

903.10.03 Retapping Piles – Item

Payment for retapping the minimum specified number of piles is included in the Pile Item. Where additional retapping is required, payment will be made based on the ratio of the number of piles retapped in a pile group above the minimum requirement, to the total number of piles in that pile group, times the tender price for retapping all piles for that pile group.

WARRANT: Always with these tender items.

CONCRETE BASE – Item No.

Special Provision

The item Concrete Base shall refer to the Concrete Pad as shown in the Contract drawings.

1.0 Scope

This special provision covers the requirements for the construction of the concrete pad associated with the rigid expanded polystyrene approach embankment.

2.0 References

This special provision refers to the following standards, specifications or publications.

Ontario Provincial Standard Specifications, Construction:

- OPSS 904 - Concrete Structures
- OPSS 905 - Concrete Reinforcement
- OPSS 919 - Formwork and Falsework

Ontario Provincial Standard Specifications, Material:

- OPSS 1002 - Aggregates – Concrete
- OPSS 1305 - Moisture Vapour Barriers
- OPSS 1306 - Burlap
- OPSS 1308 - Joint Filler (Concrete)
- OPSS 1315 - White Pigmented Membrane Curing Compounds for Concrete
- OPSS 1350 - Concrete (Materials and Production)

3.0 Submission and Design Requirements

3.1 Submission of Shop Drawings

At least three weeks before the commencement of work, the Contractor shall submit to the Contract Administrator six copies of shop drawings and method statement that provides full details of materials and construction procedure. Construction of the concrete pad shall not commence until the submission is returned to the Contractor with the words “permission to construct”.

4.0 Materials

4.01 Concrete and concrete materials shall conform to OPSS 1350 with the following exceptions and/or additions

| | |
|-------------------|----------------------------|
| Class of Concrete | 30 MPa at 28 days |
| Coarse Aggregate | 19 mm nominal maximum size |
| Air Content | 7% ± 1.5% |
| Maximum Slump | 60 mm |

4.02 Burlap

Burlap shall conform to OPSS 1306.

4.03 Moisture Vapour Barrier for Curing

Moisture vapour barrier for curing shall conform to OPSS 1305.

4.04 Curing Compound

White pigmented membrane curing compounds for concrete shall conform to OPSS 1315.

4.05 Water for Curing

Water for curing shall be free of any impurities which would adversely affect the concrete.

4.06 Joint Materials

Expansion joint filler shall conform to OPSS 1308.

The joint sealing compound shall be hot poured rubberized asphalt conforming to OPSS1212.

4.07 Reinforcement

The steel reinforcement shall conform to the requirements of OPSS 1440 and shall be placed in accordance with OPSS 905.

5.0 Construction

5.01 General

The work required includes the construction of the concrete pad as detailed in the Contract Drawings in accordance with the requirements of OPSS 904 unless otherwise noted.

5.02 Preparation Work

5.02.01 Setting Forms

Throughout their entire length, forms shall be set true to line and grade and directly in contact with the polyethylene sheeting over the rigid expanded polystyrene. Forms shall be anchored in such a manner as not to damage the polyethylene or polystyrene.

5.02 Joints

5.02.01 General

Joints shall be of the type and at the locations detailed in the contract.

The saw cutting of the joints shall be performed within sufficient time to prevent cracking.

5.02.02 Transverse Joints – Construction

Transverse construction joints shall be made at the end of each day's run or when interruptions occur in the concreting operation. Transverse construction joints shall be formed at a contraction or expansion joint, except in exceptional cases of plant breakdown or adverse weather conditions. In these exceptional cases, a construction joint may be formed in the mid slab area subject to the provision that the portion of the slab placed, and the portion of the slab to be placed, is not less than 3 m in length.

5.03 Surface Tolerance

The surface of the concrete is to be such that when tested with a 3 m long straightedge placed anywhere, in any direction on the surface, except across the crown or drainage gutters, there shall not be a gap greater than 10 mm between the bottom of the straightedge and the surface of the pavement.

5.04 Traffic

Equipment other than rubber-tire sawing equipment shall not be permitted on the concrete until it has attained a minimum compressive strength of 24 MPa.

A lift of granular no less than 550 mm shall be placed on the concrete pad before traffic is permitted.

Equipment shall be limited in weight and size and restricted in operation to avoid damaging the expanded polystyrene as per the manufacturer's requirement.

5.05 Sampling and/or Testing

Field sampling and testing of concrete shall conform to the requirements OPSS 904 for construction category 1 in Table 2.

5.06 Measurement for Payment

5.06.01 Measurement – Concrete Pad

Measurement is by Plan Quantity as may be revised by Adjusted Plan Quantity of the area of concrete pad placed in squared metres.

5.07 Basis of Payment

5.07.01 Concrete Pad

Payment at the contract price for the above item(s) shall be full compensation for all labour, equipment and material required to do the work.

EXPANDED POLYSTYRENE EMBANKMENT - Item No.

Special Provision

1. Scope

This special provision covers the requirements for the supply and construction of the rigid expanded polystyrene embankment fill and associated works as shown on the contract drawings.

2. References

This special provision refers to the following standards, specifications or publications.

National Standards of Canada

CAN/CGSB - 51.20 M87

ASTM

ASTM D1621 Test Method for Compressive Properties of Rigid Cellular Plastics

ASTM C203 Test Method for Breaking Load and Flexural Properties of Block Type Thermal Insulation

ASTM C177 Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Apparatus

ASTM D2842 Test Method for Water Absorption by Rigid Cellular Plastics

ASTM D2863 Test Method for Measuring the Minimum Oxygen Content

ASTM D2126 Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging

OPSS - Ontario Provincial Standard Specification

OPSS 212 Borrow

OPSS 501 Compaction

OPSS 517 Dewatering

OPSS 1010 Aggregates – Granular A,B,M, and Selected Subgrade Material

OPSS 1605 Expanded Extruded Polystyrene Pavement Insulation

OPSS 1860 Geotextiles

3. Subsurface Conditions

The subsurface conditions at the site are described in the Foundation Investigation Report for this Contract.

4. Definitions

For the purpose of this special provision, the following definitions apply:

Rigid Expanded Polystyrene

Molded rigid blocks produced by a process of pre-expansion, aging and forming of petroleum based raw material.

Rigid Extruded Expanded Polystyrene

Rigid boards made by extrusion of expanded polystyrene beads

Production lot

The quantity of rigid polystyrene blocks produced in a continuous period of manufacturing the same grade and thickness of product within the same production day.

Quality Verification Engineer

Means an Engineer with a minimum of five (5) years experience related to the design and/or construction of expanded polystyrene systems of similar scope to that in the Contract, or alternatively has demonstrated expertise by providing satisfactory quality verification services for the work at a minimum of two (2) projects of similar scope to the Contract. The Quality Verification Engineer shall be retained by the Contractor to ensure conformance with the contract documents and issue of certificate(s) of conformance.

5. Qualification

The Contractor shall have on site, at the commencement of the work, a representative of the rigid expanded polystyrene supplier to give advice on recommended construction procedures.

The Contractor shall maintain liaison with the supplier throughout the construction of the embankment for advice and guidance as required. Periodic site visits by the supplier should be coordinated as required.

6. Submission and Design Requirements

6.1 Submission of Shop Drawings

At least three weeks before the commencement of work, the Contractor shall submit to the Contract Administrator six copies of the shop drawings and method statement signed and sealed by the Quality Verification Engineer that provides full details of materials and construction procedure.

6.2 Delivery, Storage, Handling and Protection

The Contractor shall submit the method of delivery, storage, handling and protection from damage by weather, traffic, construction staging and other causes as per the rigid expanded polystyrene manufacturer's requirement.

6.3 Construction

The contractor shall submit full details of the following:

- a) The method of foundation excavation and preparation.
- b) Construction of levelling pad
- c) The method of placement of expanded polystyrene blocks including temporary ballasting and protection of blocks during installation. The shop drawings shall indicate laying pattern and block dimensions on a layer by layer basis
- d) The method and limits of placement of polyethylene sheeting
- e) The method of placement of 125 mm reinforced concrete base pad (or equivalent)
- f) The method of placement of subbase material
- g) The method of placement of side slope cover

7. Materials

7.1 Granular Levelling Pad

The levelling pad shall consist of a Granular "A" or Granular "B" material with gradation and physical requirements as specified in OPSS 1010.

7.2 Rigid Expanded Polystyrene

7.2.1 General

7.2.1.1 The Contractor shall submit:

1. A general statement as to the type, composition, and method of production of the material
2. The manufacturer's name, address, phone number, identification of a contact person and description of experience background in the manufacturing of the rigid expanded polystyrene
3. Certification of compliance of physical and mechanical properties
4. An identification of a laboratory accredited by the Standards Council of Canada to conduct the testing of the physical and mechanical properties of the rigid expanded polystyrene
5. The physical and mechanical properties of the rigid expanded polystyrene including:
 - a) Geometry
 - b) Nominal Density

- c) Compressive Strength
 - d) Flexural Strength
 - e) Thermal Resistance
 - f) Dimensional Stability
 - g) Flammability
 - h) Water Absorption
6. Aging and durability characteristics of the polystyrene including the chemical, biological and ultra-violet degradation resistance of the rigid polystyrene.
 7. A sample of the expanded polystyrene material to the Quality Verification Engineer for review.
 8. To the Contract Administrator a Certificate of Conformance sealed and signed by the Quality Verification Engineer a minimum of one week prior to commencement of work under this item. The Certificate shall state that the expanded polystyrene material is in conformance with the requirements and specifications of the contract documents.

7.2.1.2 Block Identification

Each block of the same production lot shall be stamped with the same production code showing plant identification, type and date of production. The polystyrene shall be free from defects affecting serviceability.

7.2.2 Detail Requirements

Requirements shall be as shown in Table 1 and as described below.

Table 1 – Material Properties

| PROPERTY | UNIT | REQUIREMENTS | TEST PROCEDURE |
|-----------------------|--|----------------------|-----------------------------|
| Geometry | mm | 1200 x 600 x 300 | |
| - Linear | | with tolerances ± 1% | |
| - Flatness | | | |
| - Squareness | | 10 mm in 3 m ± 0.5% | |
| - Thickness | | -3, +5 | |
| Compressive Strength | kPa (min) | 110 | ASTM D1621 (Procedure A) |
| Flexural Strength | kPa (min) | 240 | ASTM C203 |
| Dimensional Stability | % linear change (max) | 1.5 | ASTM D2126 |
| Thermal Resistance | m ² .°C/W (min for 25 mm thickness) | 0.7 | ASTM C177 or C518 |
| Flammability | Limiting Oxygen Index (min) | 24 | ASTM D2863 |

| | | | |
|------------------|-------------------|---|------------|
| Water Absorption | % by Volume (max) | 4 | ASTM D2842 |
|------------------|-------------------|---|------------|

7.2.2.1 Geometry

The expanded polystyrene shall be supplied in the form of rectangular parallel blocks of minimum acceptable dimensions of 1200 mm x 600 mm x 300 mm.

The maximum deviation from the specified linear dimensions shall be $\pm 1\%$. The flatness of the block faces shall be within ± 10 mm of a line formed by a 3 m straight edge.

The maximum difference in corner to corner dimensions (squareness) shall be 0.5%. The thickness shall be within -3 to $+5$ mm.

7.2.2.2 Compressive Strength

The minimum compressive strength, measured in accordance with ASTM D1621, Procedure A, shall be 140 kPa at a strain of not more than 5%. The maximum permissible permanent stress level should not exceed 30% of the compressive strength of the material at 5% strain.

7.2.2.3 Flexural Strength

The minimum flexural strength of the polystyrene shall be 240 kPa. The flexural strength shall be determined in accordance to ASTM C203, method 1, Procedure B.2.7.4 Dimensional Stability.

7.2.2.4 Dimensional Stability

Dimensional Stability shall be determined in accordance with ASTM D2126, Procedure G. A tolerance of 1.5% shall be satisfied.

7.2.2.5 Thermal Resistance

The thermal resistance shall be $0.7 \text{ m}^2 \cdot \text{C}/\text{W}$ for a 25 mm thickness using the following equation and using the average value from three specimens:

$$R_{25\text{mm}} = \frac{R_{\text{measured}}}{\text{Thickness (mm)}} \times 25$$

The thermal resistance shall be measured in accordance with ASTM C177 or C518.

7.2.2.6 Flammability

The expanded polystyrene shall be classified as to surface burning characteristics in accordance with CAN/ULC - 51022 having a flame spread rating less than 500. The expanded polystyrene shall have a minimum limiting oxygen index measured in accordance with ASTM D2863

7.2.2.7 Water Absorption

The water absorption as measured by ASTM D2842 shall be limited to 4% by volume.

7.2.2.8 Chemical Resistance

The expanded polystyrene shall be resistant to common inorganic acids and alkalies. A table identifying the chemical resistance as either resistant limited or not resistant shall be submitted.

7.2.2.9 Biological Resistance

The expanded polystyrene shall be resistant to biological degradation caused by organisms or enzymes.

7.2.2.10 Environmental

The expanded polystyrene shall be inert, non-nutritive and highly stable and shall not produce undesirable gases or leachate.

8.0 Delivery, Storage and Handling

The product shall be suitably marked to identify its type, number and the manufacturer's name or trademark.

The Contractor shall protect the expanded polystyrene from exposure to sunlight to avoid ultraviolet degradation as per manufacturer's recommendation.

Protection of materials and works from damage by weather, traffic, construction staging, fire or vandalism and other causes shall be the responsibility of the Contractor.

9.0 Construction

9.1 Foundation Excavation

Foundation excavation shall be carried out to the design elevations shown on the drawings. Any softened, loosened or deleterious materials at the foundation footing elevation shall be subexcavated and replaced with Granular 'A' or Granular 'B' material.

9.2 Levelling Pad

Place, level and compact a layer of Granular 'A' or Granular 'B' material in accordance with OPSS 501 to within ± 30 mm of the design elevation. The levelling pad shall not deviate by more than 10 mm at any place on a 3 m straight edge over the limits of the bottom course of blocks. The levelling pad shall not be placed on frozen ground.

9.3

Installation of Blocks

1. The individually marked blocks shall be placed on the prepared levelling pad. The top surface of the first layer of blocks is to be set plane and level. Local trimming of the blocks may be necessary.
2. Subsequent successive layers shall be oriented with the long axis of blocks positioned at 90° to the previous layer in order to avoid continuous joints. Block joints shall be offset and staggered between layers. A continuous check shall be kept to ensure the evenness of the blocks is satisfactory in each layer. Blocks shall be laid with joints with maximum opening of 10 mm between blocks. Differences in heights between adjacent blocks in the same layer should not exceed 5 mm.
3. Sloping end adjustments at the abutments shall be accomplished by levelling terraces in the subsoil in accordance with the block thickness.
4. Temporary ballast shall be provided as necessary to prevent movement of expanded polystyrene both in storage and as placed due to windy conditions. Timber fasteners or equivalent shall be used as necessary.
5. The expanded polystyrene embankment shall be protected from accidental ignition due to welding, smoking, grinding or cutting tools, etc. The Contractor shall take all necessary precautions to prevent ignition of the expanded polystyrene.
6. The expanded polystyrene shall be protected from organic solvents and other aggressive, harmful chemicals during construction. The proposed method of protection during construction shall be submitted to the Contractor's Quality Verification Engineer for review and to the Contract Administrator for information purposes.
7. Exposed blocks shall be covered immediately to avoid possible burrowing by animals.
8. Individually marked blocks shall be fabricated and placed to ensure the top surface matches the elevation and crossfall shown on the drawings.
9. The top surface and side surfaces of the expanded polystyrene shall be covered with .30 mil polyethylene sheeting extending onto adjacent work at the longitudinal ends of the embankment. All joints shall be lapped a minimum of 300 mm to provide a fully sealed enclosure.
10. The contractor shall install the concrete base pad as detailed elsewhere in the contract.
11. The side slope of the rigid expanded polystyrene embankment shall be covered with granular fill as detailed elsewhere in this contract.
12. The Contractor shall submit details of the sequence and method of installation to the Quality Verification Engineer for review. The submittals shall satisfy the specifications and at a minimum include a detailed description of proposed installation procedures. The details shall be submitted at least three weeks prior to the installation of the rigid expanded polystyrene embankments the Contractor shall also submit to the Contract Administrator, for information purposes, details of the sequence and method of installation. The submittals shall satisfy the specifications and at a minimum contain the above information as provided to the Contractor's Quality Verification Engineer.
13. The Contractor shall submit to the Contract Administrator a Certificate of Conformance sealed and signed by the Quality Verification Engineer a minimum of one week prior to commencement of work under this item. The Certificate shall state that the installation procedures are in conformance with the requirements and specifications of the contract documents. Quality test certificates for each production lot supplied, showing compliance with all requirements of this special provision shall be obtained by the Contractor and submitted to the Contract Administrator prior to installation. Upon completion of the Expanded Polystyrene Embankment the Contractor shall submit to the Contract Administrator a Certificate of Conformance sealed and signed by the Quality Verification Engineer

stating that the Expanded Polystyrene Embankment has been constructed in conformance with the installation procedures and specifications of the contract documents.

10.0 Equipment

All cutting of polystyrene materials shall be by electric equipment or by hand.

Heavy equipment shall be limited in weight and size and restricted in operation to avoid damaging the expanded polystyrene as per the manufacturer's requirement.

11.0 Quality Assurance

11.1 Sampling and Testing

11.1.1 General

The Contract Administrator may undertake an independent testing program of the expanded polystyrene. Sampling and testing will be carried out in conformance with the relevant test procedure. The physical and thermal property testing identified in Table 1 will be conducted. The testing shall be conducted by a recognized testing laboratory accredited by the Standards Council of Canada.

11.1.2 Sampling Frequency

Sufficient sample material shall be obtained from blocks randomly selected by the Contract Administrator from each production lot as soon as the material arrives on site. As a minimum, three blocks shall be tested.

11.1.3 Acceptance/Rejection

Failure of any one of the sample blocks to comply with any requirements of this special provision shall be cause for rejection of the production lot from which it was taken. Replacement of the blocks shall be at the Contractor's expense.

12. Measurement for Payment

12.1 Actual Measurement

Measurement will be by volume in cubic metres measured in its original position and based on cross-sections.

13. Payment

13.1 Basis of Payment

The Concrete Base pad and granular levelling pad shall be paid for with the appropriate tender items as detailed elsewhere in the contract.

Payment at the contract price for the above tender item shall be full compensation for all labour, materials and equipment to do the work as described above and no extra payments will be made.

14.0 SHEETING

14.1 Scope of Work

As part of the work of the above noted tender item the Contractor shall supply and install Polyethylene Sheeting as detailed elsewhere in the contract.

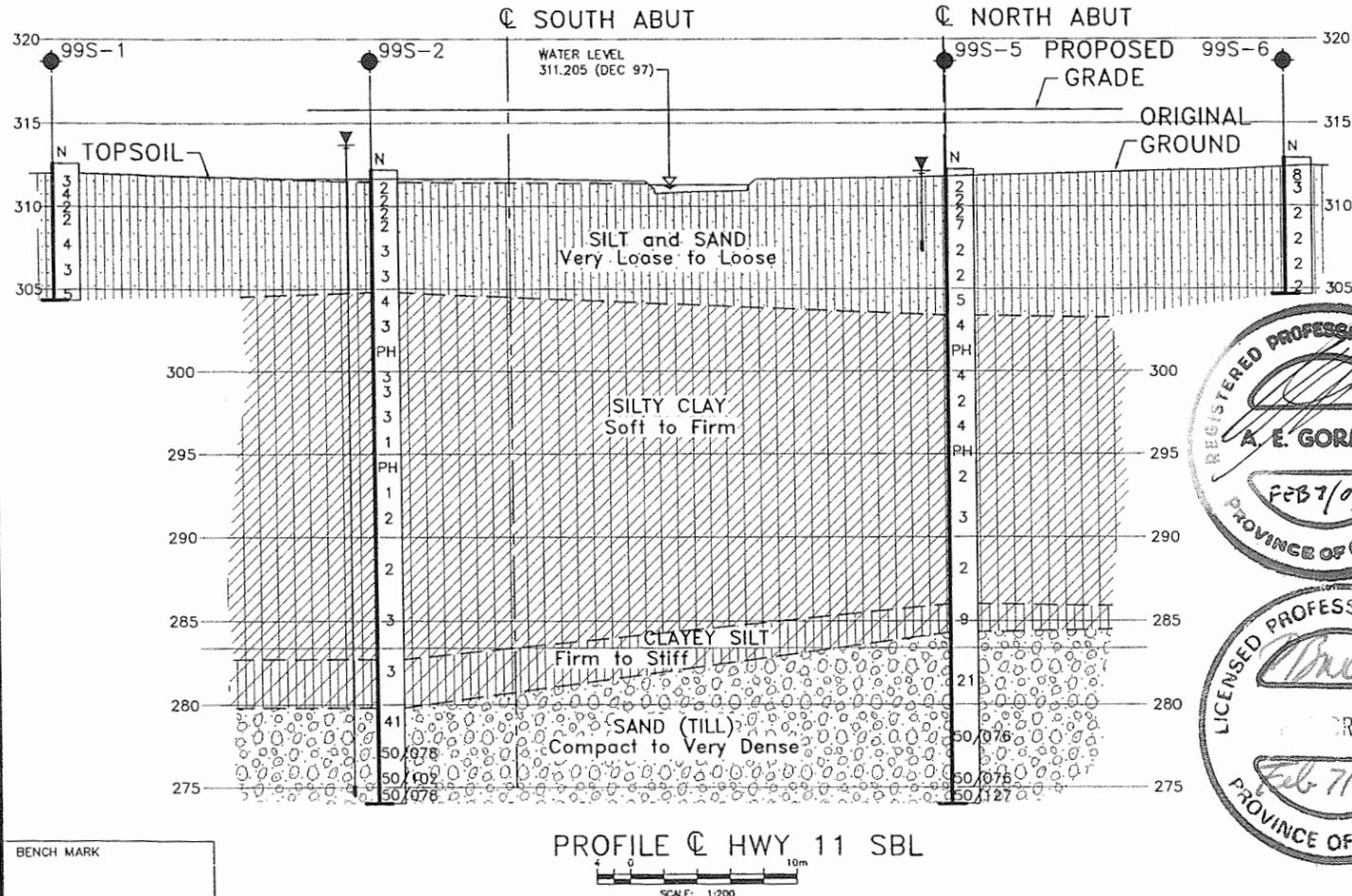
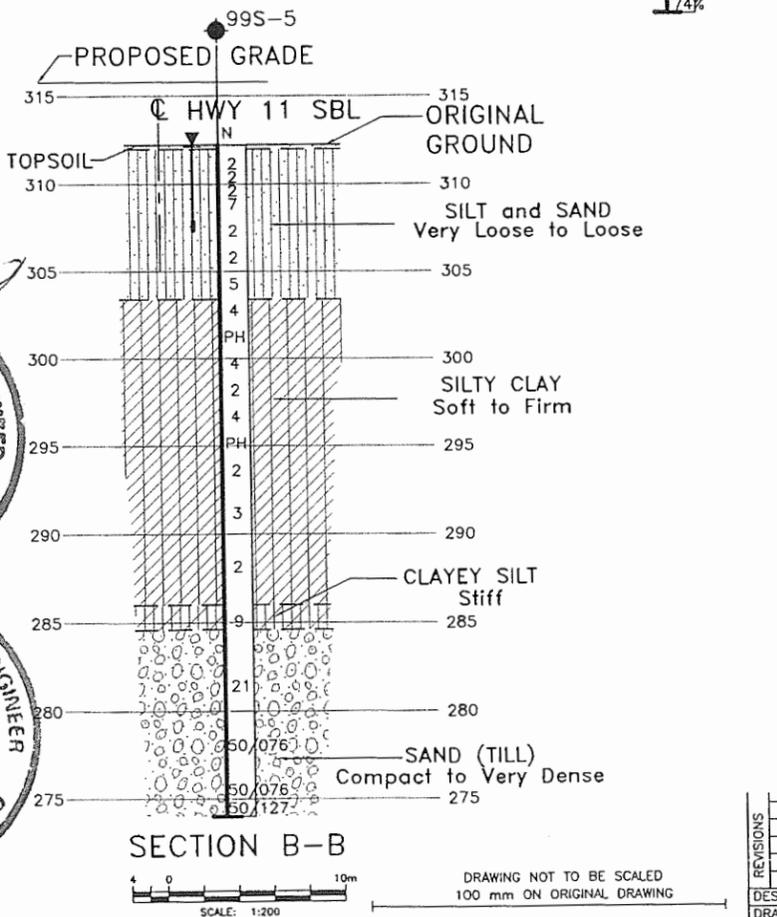
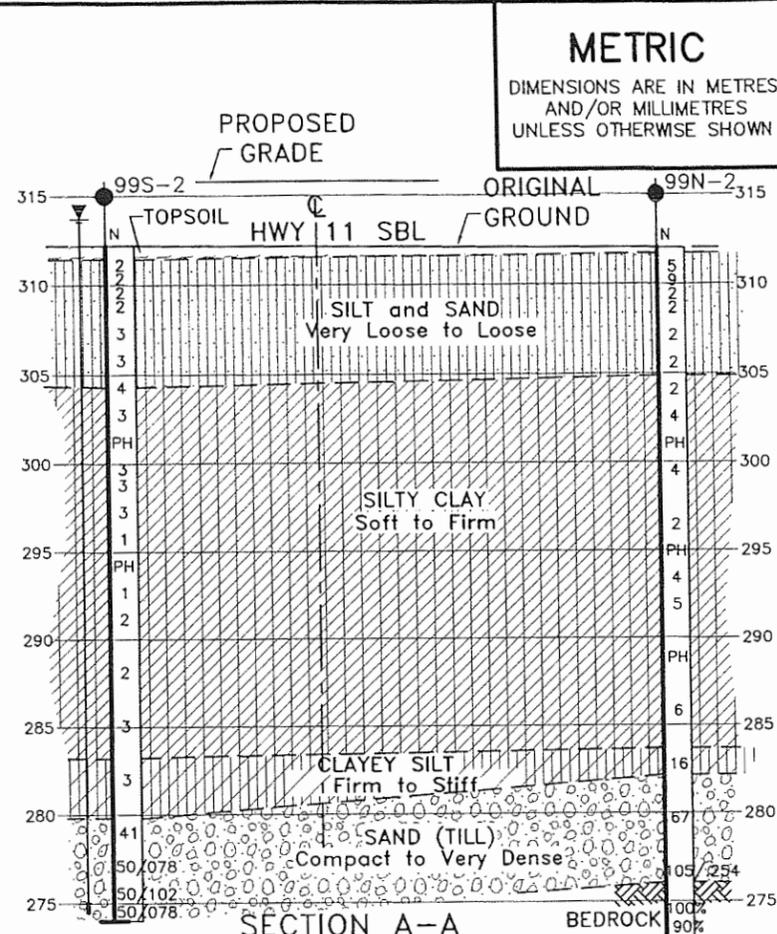
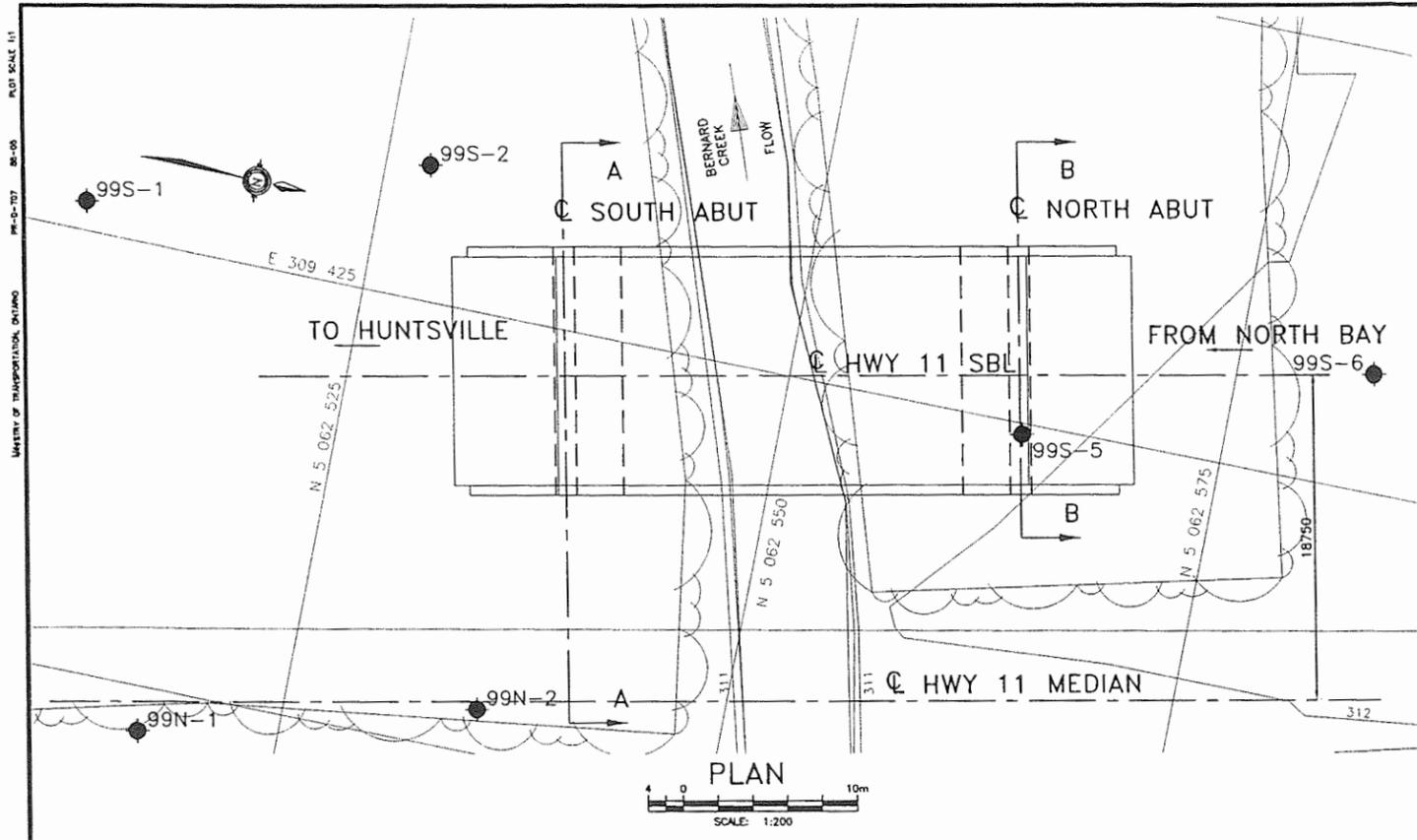
14.2 Basis of Payment

Payment at the contract price for the above tender item shall include full compensation for all labour, equipment and materials to install the Polyethylene Sheeting as detailed elsewhere in the contract and no extra payment will be made.

Appendix F

Borehole Locations and Soil Strata Drawing

METRIC DIMENSIONS
 1:200 SCALE
 1:200 SCALE



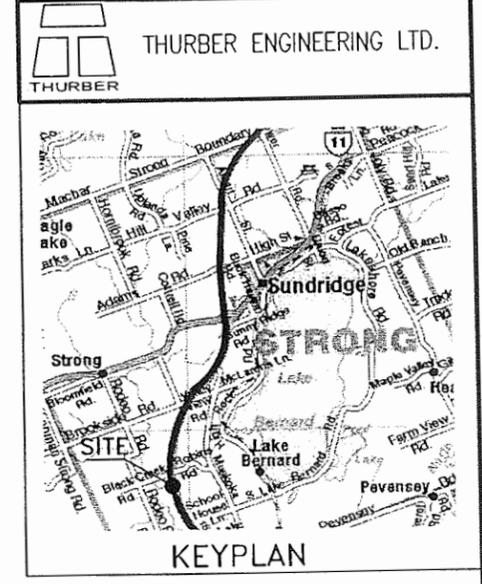
METRIC
 DIMENSIONS ARE IN METRES
 AND/OR MILLIMETRES
 UNLESS OTHERWISE SHOWN

HWY 11
 CONT No
 WP No 756-93-01

BERNARD CREEK BRIDGE
 (SBL)

BOREHOLE LOCATIONS AND SOIL STRATA

Marshall Macklin Monaghan
 CONSULTING ENGINEERS • SURVEYORS • PLANNERS



LEGEND

- BoreHole by THURBER
- ⊕ Dynamic Cone Penetration Test (cone)
- N Blows /0.3m (Std Pen Test, 475J/blow)
- CONE Blows /0.3m (60° Cone, 475J/blow)
- PH Pressure, Hydraulic
- WL at March, 04, 2004
- Head Artesian Water
- Piezometer
- 90% Rock Quality Designation (RQD)

| NO | ELEVATION | NORTHING | EASTING |
|-------|-----------|-------------|-----------|
| 99S-1 | 312.6 | 5 062 508.5 | 309 423.3 |
| 99S-2 | 312.2 | 5 062 527.6 | 309 417.3 |
| 99S-5 | 312.2 | 5 062 563.7 | 309 425.6 |
| 99S-6 | 312.9 | 5 062 582.7 | 309 418.3 |
| 99N-1 | 312.2 | 5 062 517.2 | 309 452.6 |
| 99N-2 | 312.0 | 5 062 536.0 | 309 418.3 |

NOTE
 The boundaries between soil strata have been established only at Bore Hole locations. Between Bore Holes the boundaries are assumed from geological evidence.



REVISIONS

| DATE | BY | DESCRIPTION |
|------|----|-------------|
| | | |

DESIGN PJB CHK CODE LOAD DATE MAR 2004
 DRAWN SS CHK AEG SITE STRUCT SCHEME DWG

DRAWING NOT TO BE SCALED
 100 mm ON ORIGINAL DRAWING