

66-F-226-C

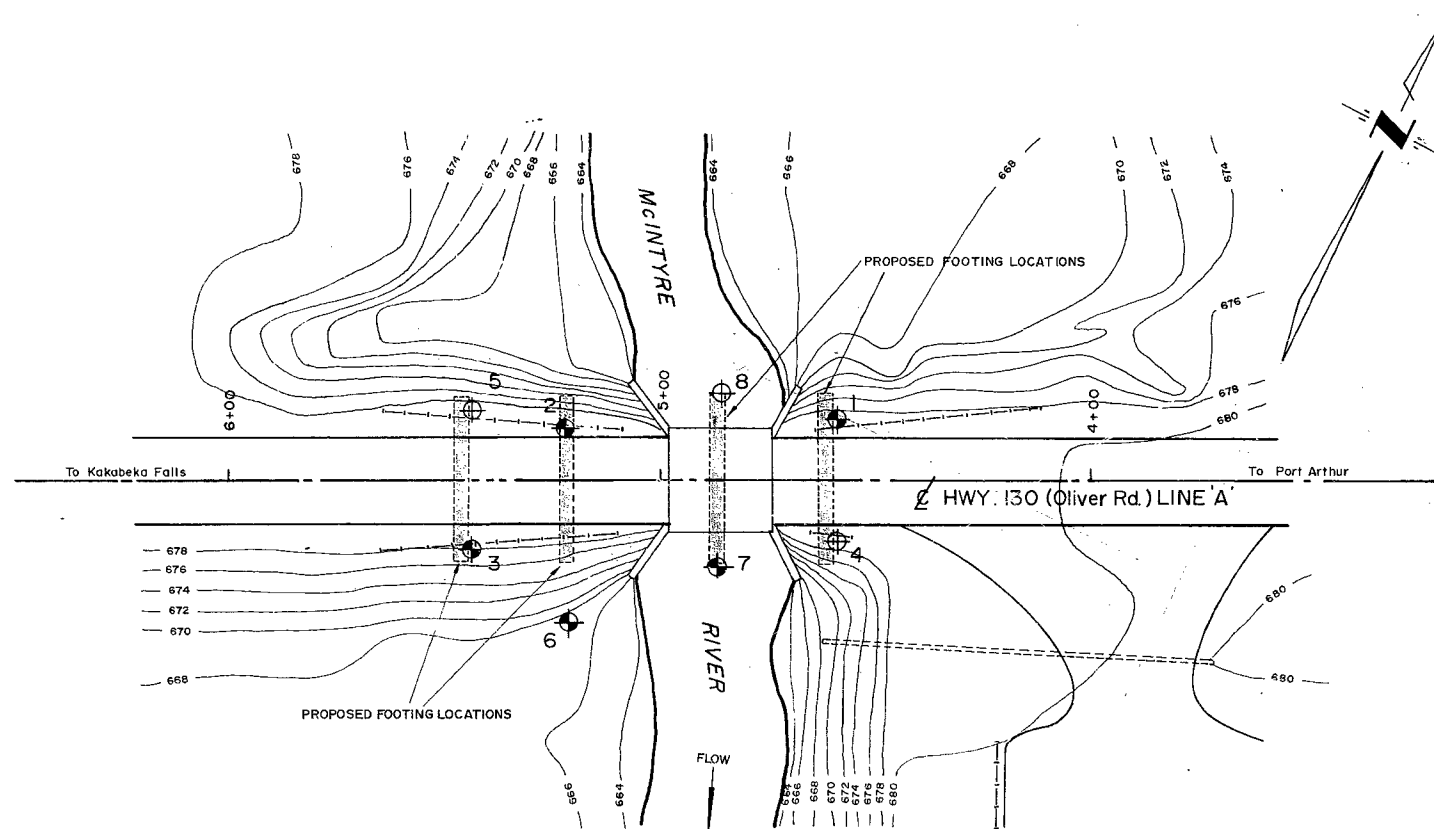
W.P. # 227-65

HWY. # 130 &

McINTYRE

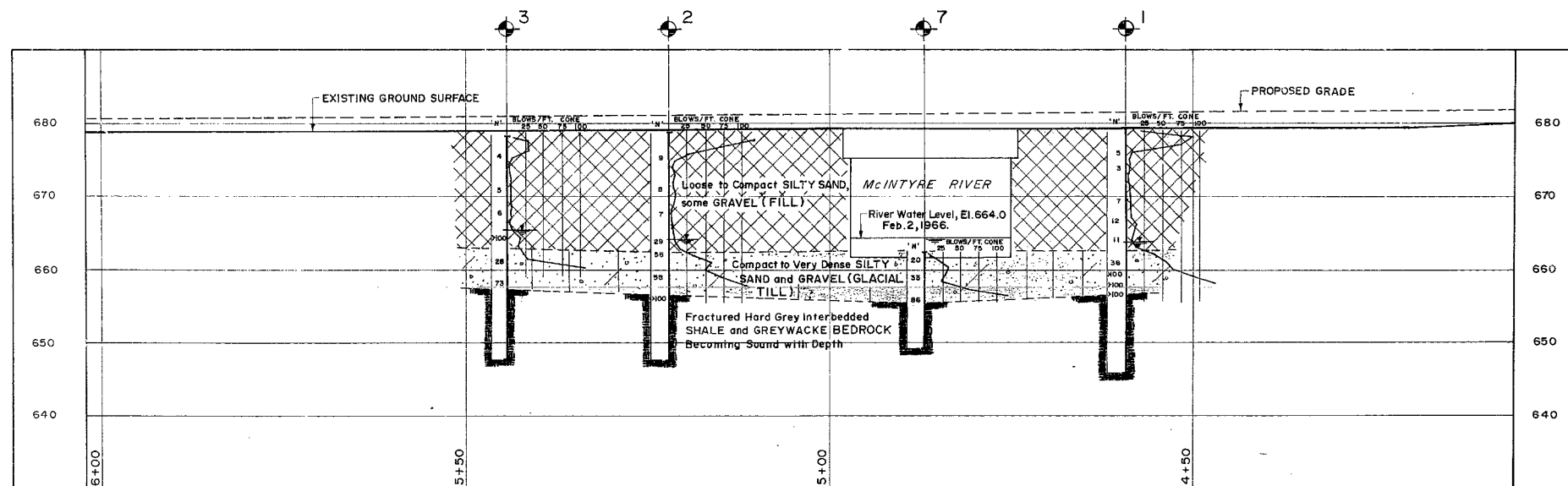
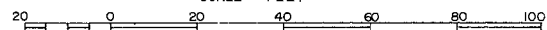
RIVER BRIDGE

REPLACEMENT



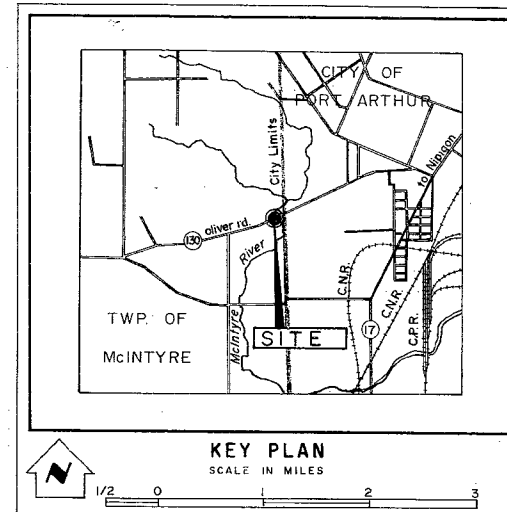
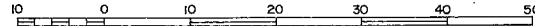
PLAN

SCALE — FEET



SCHEMATIC SECTION ALONG CENTRELINE HIGHWAY 130

SCALE — FEET



LEGEND

- Bore Hole
- Cone Penetration Hole
- Bore & Cone Penetration Hole
- Water Levels established at time of field investigation (FEB. 16/66)

NO.	ELEVATION	STATION	OFFSET
1	679.3	4+59	14' RIGHT
2	679.0	5+22	12' RIGHT
3	678.2	5+44	16' LEFT
4	679.1	4+59	14' LEFT
5	678.5	5+44	16' RIGHT
6	667.1	5+21	33' LEFT
7	664.0	4+87	20' LEFT
8	664.0	4+86	20' RIGHT

NOTE

The boundaries between soil strata have been established only at Bore Hole locations. Between Bore Holes the boundaries are assumed from geological evidence and may be subject to considerable error.

REVISIONS	DATE	BY	DESCRIPTION

H.Q. GOLDER AND ASSOCIATES LTD.

DEPARTMENT OF HIGHWAYS - ONTARIO
MATERIALS & TESTING DIVISION - FOUNDATION SECTION

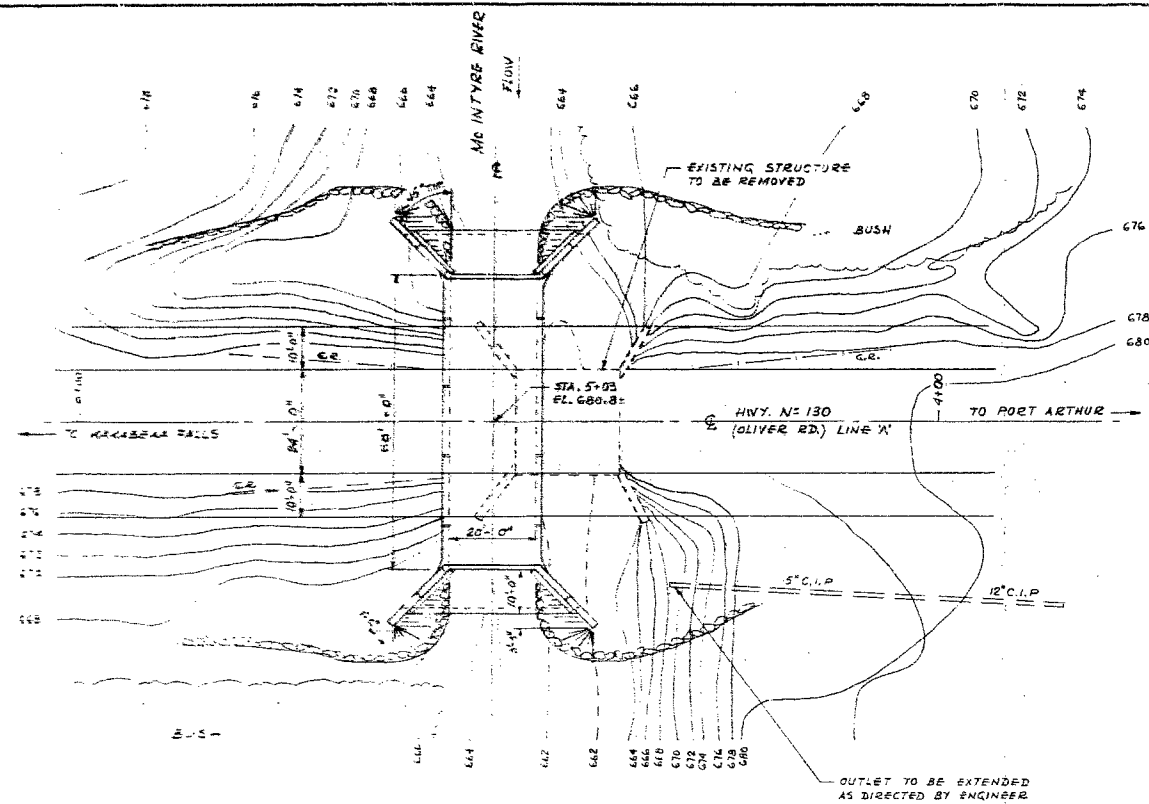
McINTYRE RIVER

KING'S HIGHWAY NO. 130, LINE 'A' DIST. NO. 19
DISTRICT OF THUNDER BAY NEAR PORT ARTHUR
TWP. OF McINTYRE LOT N.W. 1/4 SEC. 50

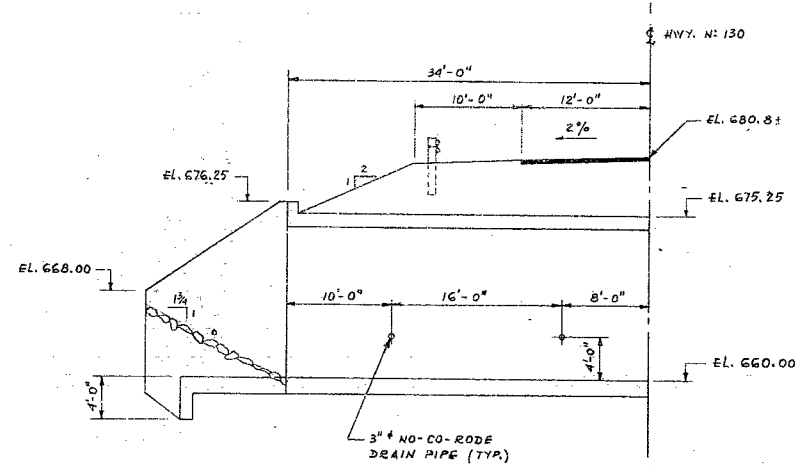
BORING PLAN AND SOIL STRATIGRAPHY SECTION

SUBMD.	CHECKED	W.P. NO. 227-65	DRAWING NO.
DRAWN M.W.	CHECKED	JOB NO. 66012	
DATE FEB. 10, 1966		SITE NO. 48C-71	BRIDGE DRAWING NO.
APPROVED		CONT. NO.	

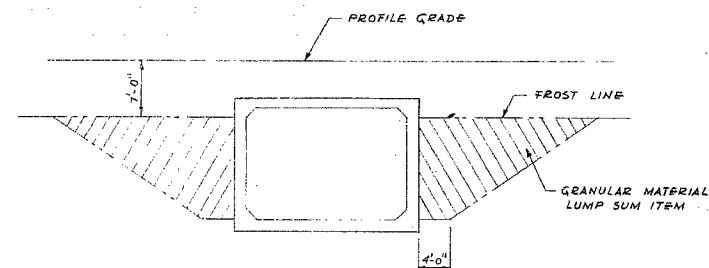
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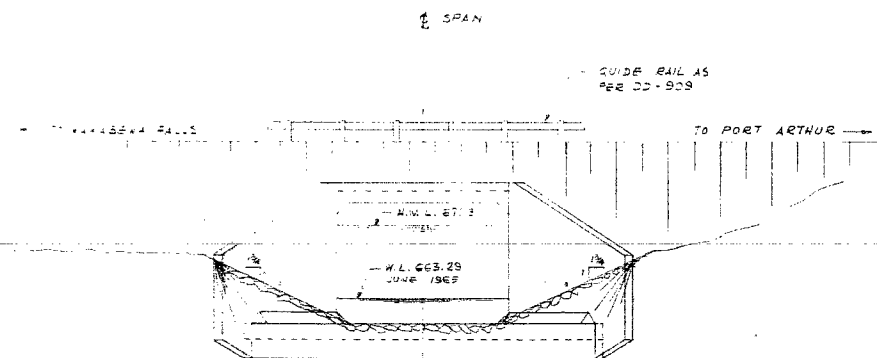
PLAN
SCALE: 1" = 20'-0"



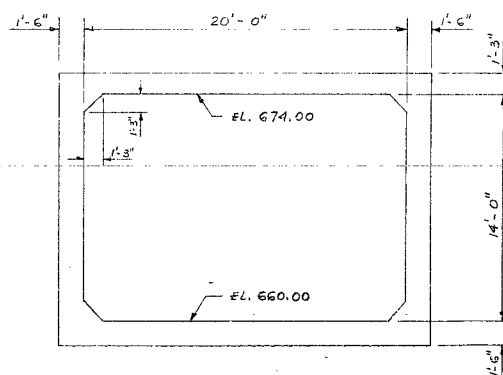
HALF LONGITUDINAL SECTION
SCALE: 1/8" = 1'-0"



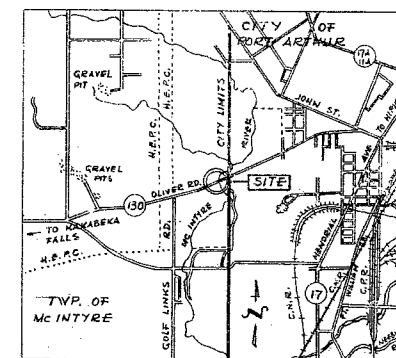
DETAIL OF MINIMUM GRANULAR BACKFILL REQUIREMENT
SCALE: 3/32" = 1'-0"



ELEVATION
SCALE: 1" = 10'-0"



TYPICAL CROSS SECTION
SCALE: 3/16" = 1'-0"



NOTES:

B.M. ELEV. 681.24 GEODETIC DATUM
ROCK RIVET IN N.E. CORNER OF BRIDGE 11.0 RT.
OF STA. 4+76

CLASS OF CONCRETE

3000 P.S.I.

CLEAR COVER ON REINFORCING STEEL

3" EXCEPT AS NOTED

CONSTRUCTION NOTES

ALL EXPOSED EDGES TO BE CHAMFERED 1" X 1"
EXCEPT AS NOTED

REVISIONS	DATE	BY	DESCRIPTION

DEPARTMENT OF HIGHWAYS ONTARIO BRIDGE DIVISION

McINTYRE RIVER BRIDGE 0.1 MI. WEST OF PORT ARTHUR W. LIMITS

KING'S HIGHWAY No. 130 DIST. No. 19
EGL. DIST. OF THUNDER BAY
TWP. MCINTYRE LOT CON.

PRELIMINARY

APPROVED	BRIDGE ENGINEER	SITE No. 48 C-71	W.P. No. 227-65
DESIGN	D.S.H. CHECK	CONTRACT	
DRAWING	P.K. CHECK	DRAWING	
DATE	NOV. 1968	LOADING	W20-S16



66 F 226 C

H. Q. GOLDER & ASSOCIATES LTD.

CONSULTING CIVIL ENGINEERS

H. Q. GOLDER
V. MILLIGAN
L. G. SODERMAN
J. L. SEYCHUK

2444 BLOOR STREET WEST
TORONTO 9, ONTARIO
763-4103
767-9201

W.P. 227-65

REPORT

TO

DEPARTMENT OF HIGHWAYS, ONTARIO

ON

SOIL CONDITIONS AND FOUNDATIONS

PROPOSED MCINTYRE RIVER BRIDGE REPLACEMENT

HIGHWAY 130

LINE "A"

NEAR PORT ARTHUR

ONTARIO

Distribution:

- 11 copies - Department of Highways, Ontario,
Toronto, Ontario.
- 2 copies - H. Q. Golder & Associates Ltd.,
Toronto, Ontario.

March, 1966

66012

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FIGURES 1	- Boring Plan and Soil Stratigraphy Section
2 - 5	- Grain Size Distribution Curves

ABSTRACT

The results of an investigation to determine the subsoil conditions at the site of a proposed bridge replacement on Highway 130 over the McIntyre River near Port Arthur, Ontario, are reported and recommendations are made for the foundation design of the proposed structure and approach embankments.

It was found that interbedded shale and greywacke bedrock underlies the site, some 20 to 25 feet below existing roadway grade, at the proposed pier and abutment locations. A stratum of compact to very dense sandy glacial till, some 6 to 7 feet thick, forms the existing river bed and overlies the bedrock. A 5 foot thick surficial cover of very loose to loose sandy silt overlies the till adjacent to the river channel outside the existing roadway approach fill. The groundwater level in the subsoil was found to be within about one foot of the river water level.

The proposed bridge structure may be founded on spread footings or cased large diameter piles placed in the bedrock using a bearing pressure of up to 20 tons/sq.ft. As an alternative, the abutment footings may be founded on piles driven through the approach fill to the underlying bedrock.

There should be no stability problem with the approach embankments if the recent alluvium above the till is removed and if the side slopes are protected against erosion scour as discussed in the report.

INTRODUCTION

H. Q. Golder & Associates Ltd. have been retained by the Department of Highways, Ontario, to carry out a soil investigation for the proposed bridge replacement over the McIntyre River on Highway 130 immediately west of the City of Port Arthur, Ontario. The purpose of this investigation was to determine the subsurface conditions at the site and to provide information for the foundation design and construction of the new bridge structure.

PROCEDURE

The field work for this investigation was carried out during the period January 24 to February 3, 1966. A total of 5 boreholes were put down using a diamond machine drillrig supplied and operated by Canadian Longyear Limited, under the supervision of an engineer from our staff. Dynamic penetration tests were carried out adjacent to each of the borehole locations as well as at three other locations, as shown on Figure 1. Borings 1, 2 and 3, which were put down from the shoulder of the existing roadway embankment, were taken to depths of from about 30 to 33 feet below existing roadway surface. Boring 7, which was carried out from the river ice surface, was taken to a depth of 13 feet below the river bed. In order to determine the characteristics of the natural surface deposits adjacent to the river, borehole 6 was put

down at the toe of the existing roadway fill. A sealed stand-pipe was installed in 2 of the borings to determine the ground-water level.

Detailed logs of each boring are given on the Records of Boreholes following the text of this report. The locations of the borings and the dynamic penetration tests, together with a section of the inferred soil stratigraphy across the site, are shown on Figure 1 located in a pocket following the Records of Boreholes.

Samples obtained during the investigation were shipped to our laboratory for detailed examination and testing. The results of the tests carried out are shown on the Records of Boreholes and on Figures 2 to 5, inclusive.

The elevations in this report were provided by the Department of Highways, Ontario, and are referred to the following bench mark: rock rivet in NE corner of bridge, 11 feet right of station 4+76 having elevation 681.24, Geodetic datum.

SITE AND GEOLOGY

The site is located at the crossing of Highway 130 over the McIntyre River approximately 0.1 miles west of the City of Port Arthur west city limits. The McIntyre River flows in a

southerly direction at the site and is some 25 feet wide at the proposed crossing location. The terrain surrounding the river valley is some 15 to 20 feet above the valley floor and rises gently to the east and west.

Available geological information indicates that the overburden in this locality consists of silts and fine sands mainly of lacustrine and deltaic origin underlain by glacial till. Bedrock in this area consists mainly of shale, conglomerate or greywacke of the Animike series of Precambrian time with occasional occurrences of diabase sills.

SUBSURFACE CONDITIONS

The detailed stratigraphy encountered in each borehole is given on the Records of Boreholes. Following is a summarized account of the subsurface conditions at the site of the proposed bridge.

Borings 1, 2 and 3 put down through the roadway embankments, show that the fill at the approaches to the existing bridge is some 15 to 17 feet thick. The fill is comprised essentially of silty sand with some gravel and occasional pieces of wood. Several grain size distribution curves obtained from samples of the fill material are shown on Figure 2. Based on the standard penetration

resistance tests, the results of which are given on the Records of Boreholes, the relative density of the fill ranges from very loose to compact and is generally loose.

Underlying a thin cover of topsoil at borehole 6, which was put down on the west bank of the river at the toe of the existing embankment fill, there is a 5 foot thick deposit of recent alluvium comprised of brown silt and sand with a trace of clay and containing small roots and twigs. A grain size distribution curve obtained from a sample of the silt and sand deposit is shown on Figure 3. The standard penetration resistance tests, which gave "N" values ranging from 2 to 4 blows/foot, indicate a very loose to loose relative density.

A stratum of glacial till forms the river bed at borehole 7 and underlies the roadway fill or recent alluvium in the remaining borings. The till is some 6 to 7 feet thick and consists essentially of dark grey silty sand and gravel with a trace of clay. Typical grading curves for samples of the till, obtained using 1½ inch I.D. sampling equipment, are shown on Figures 4 and 5. Based on the penetration test results, the fill is compact to very dense with depth.

Hard grey interbedded shale and greywacke bedrock was encountered below the glacial till and was proved by core drilling

in AXT size for depths of 6 to 11 feet in boreholes 1, 2, 3 and 7. The upper 2 to 3 feet of the bedrock contains numerous thin soft shale seams and horizontal fractures. Below this depth the rock is in a generally sound condition. The surface of the bedrock is fairly uniform in elevation at the four borehole locations, ranging between 655 and 657.

Standpipes were installed in boreholes 1 and 2, following completion of sampling, to determine the piezometric water level. Details of these installations are given on the Records of Boreholes. Periodic water level readings were taken in the standpipes during the course of the field work and the latest results obtained are given on the Records of Boreholes and on Figure 1.

The piezometric groundwater level, as measured in the borings after completion of the field work, was found to be within about 1 foot of the river water level which was at elevation 664 at the time of the investigation.

DISCUSSION

General

It is understood that the existing bridge over the McIntyre River is to be replaced by a new three span structure to be located along the existing Highway 130 alignment. The existing

structure consists of a single 22 foot span concrete bridge. Structural details for the new bridge are not available at this time, but it is understood that tentatively the end spans are 25 feet in length with the central span about 35 feet long. The proposed pier and abutment locations are as shown on Figure 1. It is not known whether the proposed abutments will be closed or of the spill-through type. The proposed grade will be raised about 2 feet above the existing roadway level and the new roadway will consist of two 11 to 12 foot wide lanes with 8 to 10 foot wide shoulders.

Foundations

The bedrock, which underlies the site at a relatively shallow depth, is a competent foundation stratum for the support of the proposed bridge structure and it is recommended that the piers be founded on spread footings placed in the bedrock. The pier footings may also be placed in the overlying till stratum. In this case, however, there would probably be insufficient scour protection.

If the proposed bridge is to be a rigid frame structure with closed-end abutments, the abutments should be founded on spread footings placed in the bedrock.

Considering the presence of soft shale seams and fracturing in the upper portion of the bedrock, it is suggested that the

excavations for the pier and abutment foundations be carried down at least 1 foot into bedrock. For spread footings placed in the sound portion of the bedrock, an allowable bearing pressure of up to 20 tons/sq.ft. may be used in design.

Backfill for the closed-end abutments consisting of free-draining and non-frost-susceptible granular material is recommended. The granular backfill should extend at least 6 feet horizontally behind the abutment walls and provision for drainage from this material should be made to ensure that no hydrostatic or ice pressures build up behind the walls. With full effective drainage provided, it is recommended that a coefficient of earth pressure at rest, K_0 , of 0.4 and a total unit weight, γ , = 135 lb/cu.ft. be used for the compacted granular backfill in design of the walls.

If spill through abutments are to be used for the structure, it may be more economical to use stub abutments placed within the roadway fill and founded on piles driven through the fill to the underlying bedrock rather than placing the abutments on spread footings taken down to the till or bedrock. For 12BP74 steel "H" piles driven through the roadway fill to practical refusal in bedrock, an allowable design load of 70 tons per pile may be used.

The pile cap for stub abutments should be placed at a depth such that a minimum of 6 feet of earth cover is maintained in

all directions for frost protection purposes.

Footing Excavations

Excavations for spread footing foundations to bedrock will have to be carried down through some 6 to 7 feet of compact to very dense sandy till. With the river water level several feet above the upper surface of the till, it will be necessary to construct a steel sheeted cofferdam driven to bedrock to control the inflow of water into the excavations.

A possible alternative design which avoids the use of a cofferdam and dewatering problems, would be to use large diameter (6 to 10 feet) steel casing bored into rock and filled with concrete tremied through water. If the lateral forces are large and the depth bored into rock is small, steel dowels may be required.

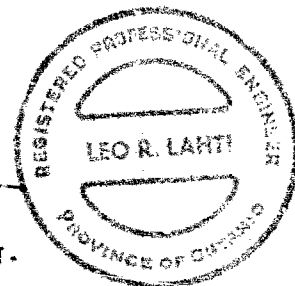
Approach Embankments

The approach fill to the proposed structure will be some 19 feet above the present river bed level which is underlain by the glacial till stratum. Boreholes 1, 2 and 3, which were put down through the existing embankments, show that the recent alluvium deposit encountered in borehole 6 had been removed prior to placing the existing fill directly on the glacial till stratum.

Provided that all topsoil and loose alluvial silts are removed beneath the full base width of the proposed embankment prior to placement of additional fill, properly compacted in place, there should be no overall stability problem with the approach fills using 2 horizontal to 1 vertical side slopes.

To prevent surface water erosion and gullyng of the embankment slopes, provision should be made for sodding or seeding and mulching them as soon as possible following construction. The embankment side and end slopes in the abutment areas should be covered with rip-rap extending from river bottom to at least 3 feet above the river high water level to prevent undermining by erosion of the fill.

L. R. Lahti
L. R. Lahti, P.Eng.



H. Q. Golder
H. Q. Golder, P.Eng.

LRL:hdg
66012
March 16, 1966.

LIST OF ABBREVIATIONS

The abbreviations commonly employed on each "Record of Borehole," on the figures and in the text of the report, are as follows:

I. SAMPLE TYPES

AS auger sample
CS chunk sample
DO drive open
DS Denison type sample
FS foil sample
RC rock core
ST slotted tube
TO thin-walled, open
TP thin-walled, piston
WS wash sample

II. PENETRATION RESISTANCES

Dynamic Penetration Resistance: The number of blows by a 140-pound hammer dropped 30 inches required to drive a 2-inch diameter, 60 degree cone one foot, where the cone is attached to 'A' size drill rods and casing is not used.

Standard Penetration Resistance, *N*: The number of blows by a 140-pound hammer dropped 30 inches required to drive a 2-inch drive open sampler one foot.

WH sampler advanced by static weight—weight, hammer
PH sampler advanced by pressure—pressure, hydraulic
PM sampler advanced by pressure—pressure, manual

III. SOIL DESCRIPTION

(a) *Cohesionless Soils*

<i>Relative Density</i>	<i>N, blows/ft.</i>
Very loose	0 to 4
Loose	4 to 10
Compact	10 to 30
Dense	30 to 50
Very dense	over 50

(b) *Cohesive Soils*

<i>Consistency</i>	<i>c_u, lb./sq. ft.</i>
Very soft	Less than 250
Soft	250 to 500
Firm	500 to 1,000
Stiff	1,000 to 2,000
Very stiff	2,000 to 4,000
Hard	over 4,000

IV. SOIL TESTS

C consolidation test
H hydrometer analysis
M sieve analysis
MH combined analysis, sieve and hydrometer¹
Q undrained triaxial²
R consolidated undrained triaxial²
S drained triaxial
U unconfined compression
V field vane test

NOTES:

¹Combined analyses when 5 to 95 per cent of the material passes the No. 200 sieve.

²Undrained triaxial tests in which pore pressures are measured are shown as \bar{Q} or \bar{R} .

LIST OF SYMBOLS

I. GENERAL

π	3.1416
e	base of natural logarithms 2.7183
$\log_e a$ or $\ln a$	natural logarithm of a
$\log_{10} a$ or $\log a$	logarithm of a to base 10
t	time
g	acceleration due to gravity
V	volume
W	weight
M	moment
F	factor of safety

II. STRESS AND STRAIN

u	pore pressure
σ	normal stress
σ'	normal effective stress ($\bar{\sigma}$ is also used)
τ	shear stress
ϵ	linear strain
ϵ_{xy}	shear strain
ν	Poisson's ratio (μ is also used)
E	modulus of linear deformation (Young's modulus)
G	modulus of shear deformation
K	modulus of compressibility
η	coefficient of viscosity

III. SOIL PROPERTIES

(a) Unit weight

γ	unit weight of soil (bulk density)
γ_s	unit weight of solid particles
γ_w	unit weight of water
γ_d	unit dry weight of soil (dry density)
γ'	unit weight of submerged soil
G_s	specific gravity of solid particles $G_s = \gamma_s / \gamma_w$
e	void ratio
n	porosity
w	water content
S_r	degree of saturation

(b) Consistency

w_L	liquid limit
w_P	plastic limit
I_P	plasticity index
w_s	shrinkage limit
I_L	liquidity index $= (w - w_P) / I_P$
I_C	consistency index $= (w_L - w) / I_P$
e_{max}	void ratio in loosest state
e_{min}	void ratio in densest state
D_r	relative density $= (e_{max} - e) / (e_{max} - e_{min})$

(c) Permeability

h	hydraulic head or potential
q	rate of discharge
v	velocity of flow
i	hydraulic gradient
k	coefficient of permeability
j	seepage force per unit volume

(d) Consolidation (one-dimensional)

m_v	coefficient of volume change $= -\Delta e / (1+e) \Delta \sigma'$
C_c	compression index $= -\Delta e / \Delta \log_{10} \sigma'$
c_c	coefficient of consolidation
T_v	time factor $= c_c t / d^2$ (d , drainage path)
U	degree of consolidation

(e) Shear strength

τ_f	shear strength
c'	effective cohesion
ϕ'	effective angle of shearing resistance, or friction
c_u	apparent cohesion*
ϕ_u	apparent angle of shearing resistance, or friction
μ	coefficient of friction
S_f	sensitivity

$\left. \begin{array}{l} \text{in terms of effective stress} \\ \tau_f = c' + \sigma' \tan \phi' \end{array} \right\}$

$\left. \begin{array}{l} \text{in terms of total stress} \\ \tau_f = c_u + \sigma \tan \phi_u \end{array} \right\}$

*For the case of a saturated cohesive soil, $\phi_u = 0$ and the undrained shear strength $\tau_f = c_u$ is taken as half the undrained compressive strength.

RECORD OF BOREHOLE 1

LOCATION See Figure 1

BORING DATE JAN. 24-26, 1966

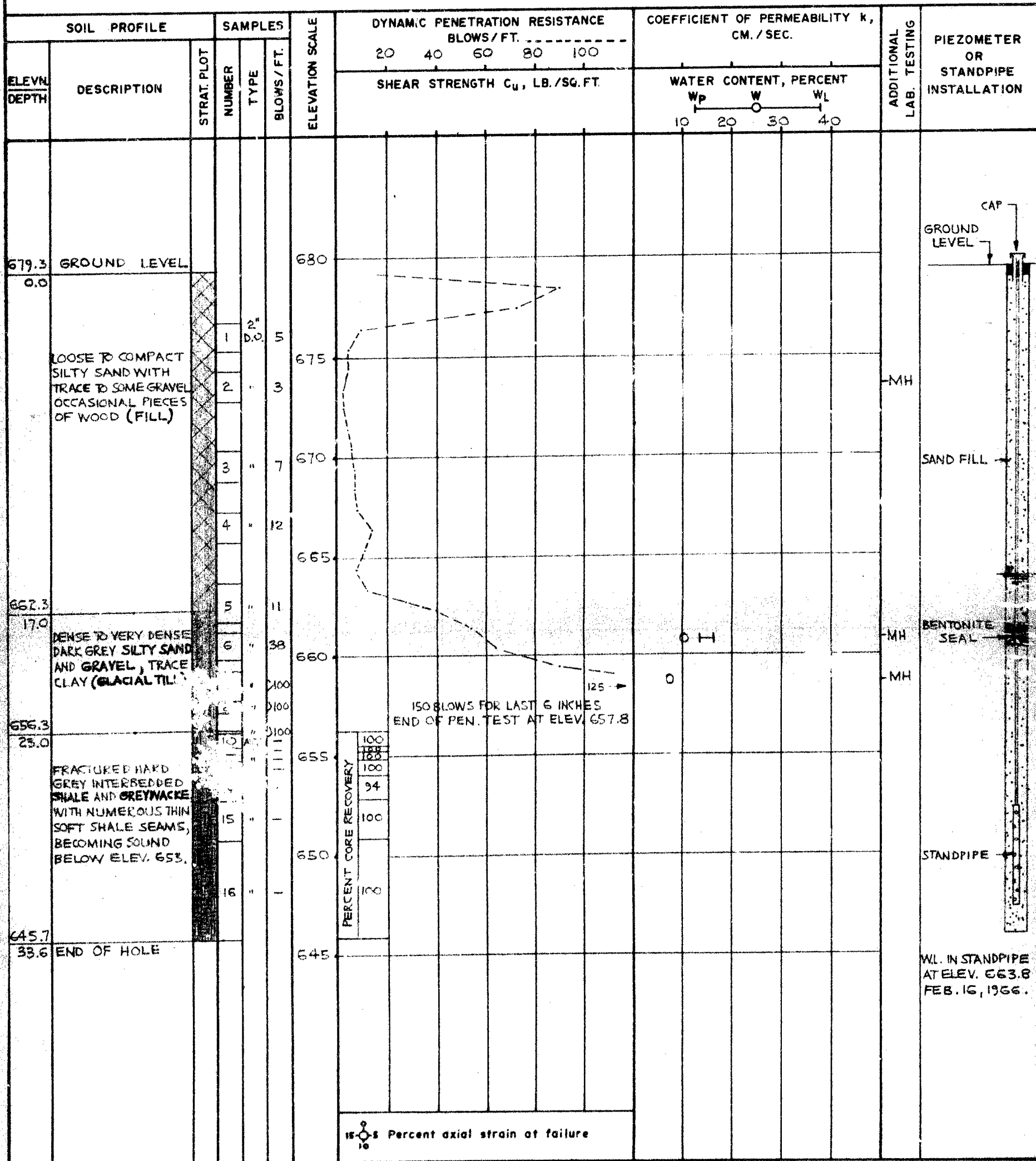
DATUM GEODETIC

BOREHOLE TYPE WASH BORING

BOREHOLE DIAMETER NX, AX CASING

SAMPLER HAMMER WEIGHT 140 LB. DROP 30 INCHES

PEN. TEST HAMMER WEIGHT 140 LB. DROP 30 INCHES

VERTICAL SCALE
1 INCH TO 5'-0"

GOLDER & ASSOCIATES

DRAWN *M.W.*
CHECKED *AB*

RECORD OF BOREHOLE 2

LOCATION

See Figure 1

BORING DATE

JAN. 26 - 30, 1966

DATUM

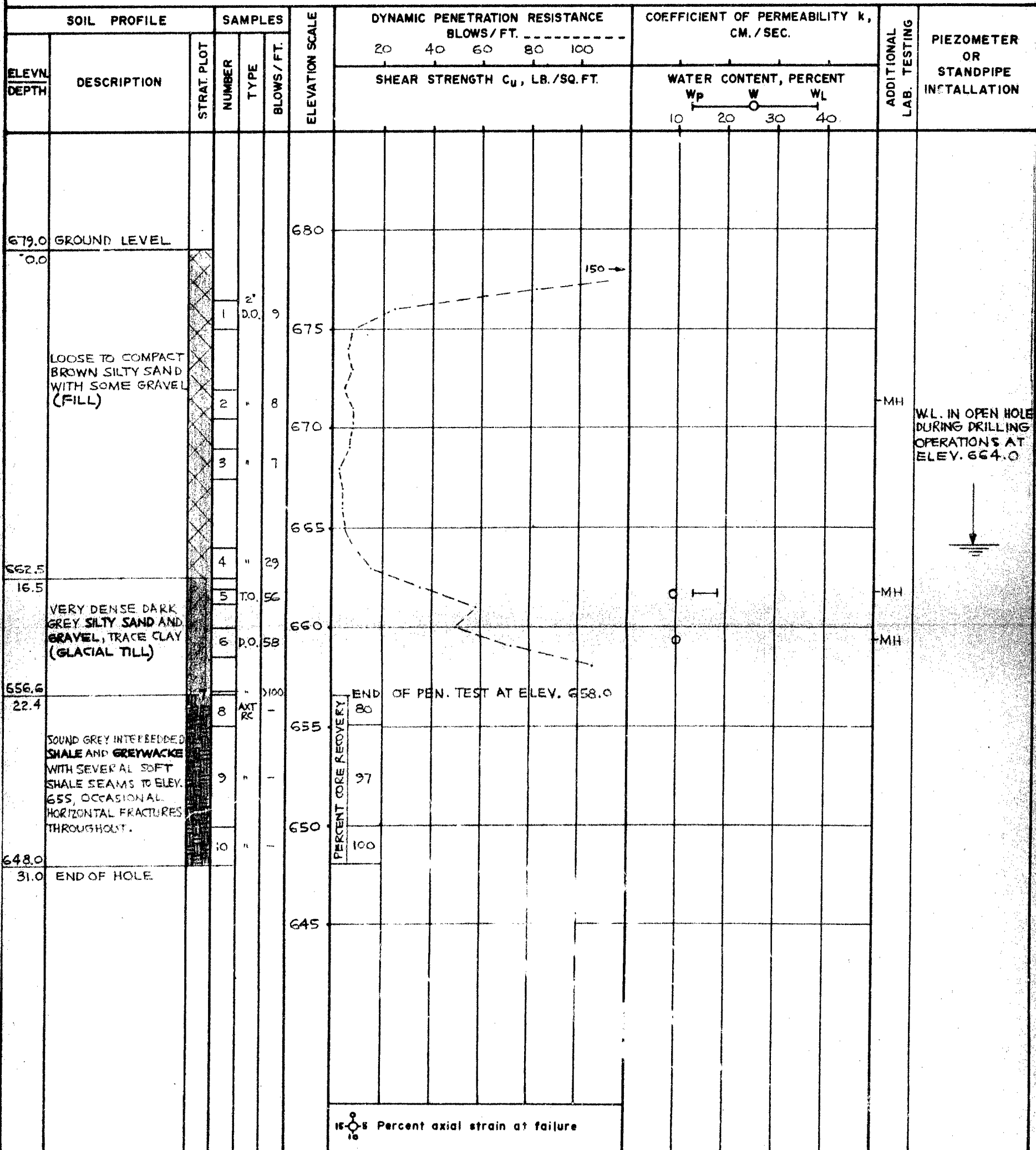
GEODETIC

BOREHOLE TYPE WASH BORING

BOREHOLE DIAMETER NX, AX CASING

SAMPLER HAMMER WEIGHT 140 LB. DROP 30 INCHES

PEN. TEST HAMMER WEIGHT 140 LB. DROP 30 INCHES



VERTICAL SCALE
1 INCH TO 5' - 0"

GOLDER & ASSOCIATES

DRAWN M.W.
CHECKED [Signature]

RECORD OF BOREHOLE 3

LOCATION See Figure 1

BORING DATE JAN. 30-31, 1966

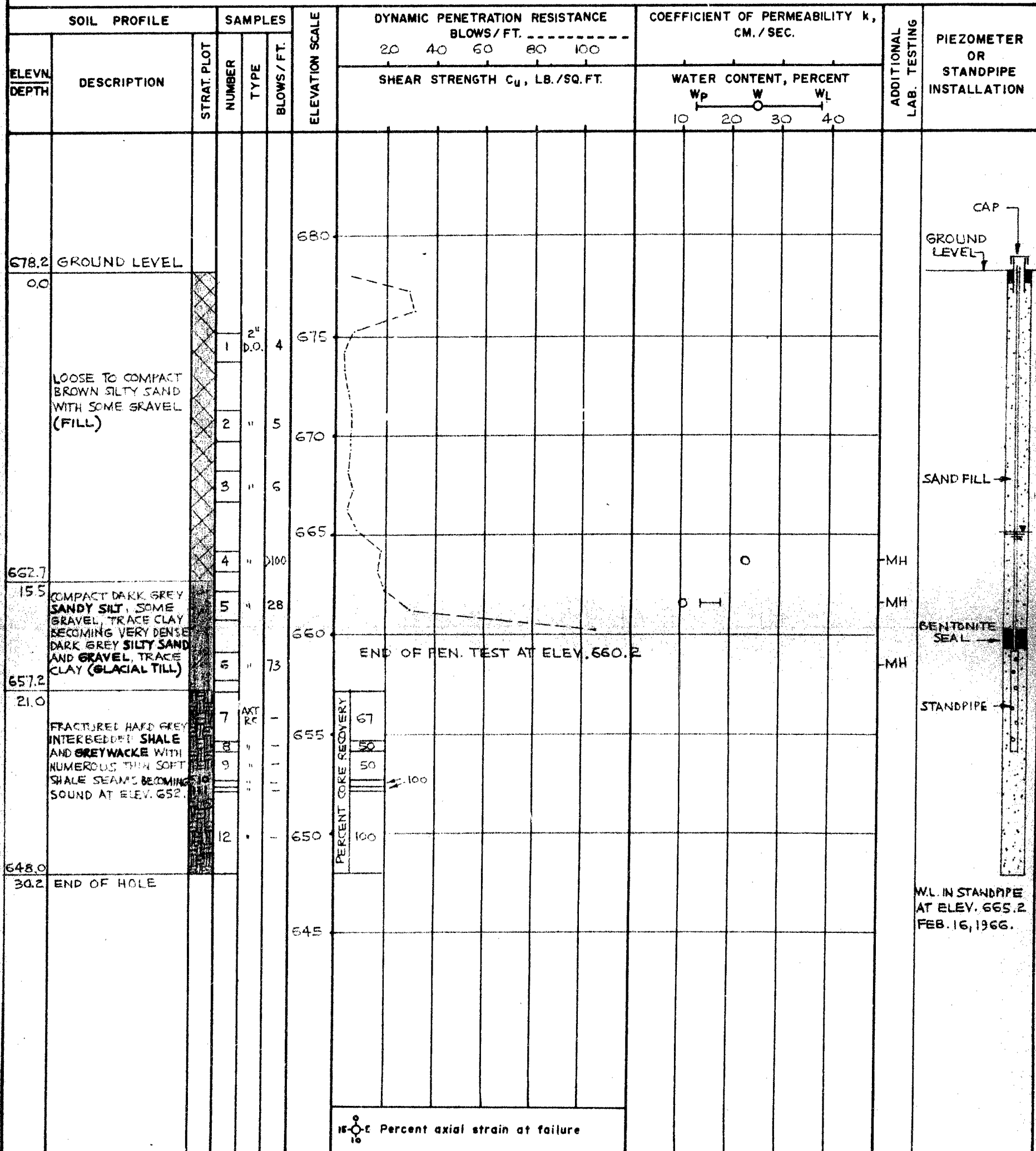
DATUM GEODETIC

BOREHOLE TYPE WASH BORING

BOREHOLE DIAMETER NX, AX CASING

SAMPLER HAMMER WEIGHT 140 LB. DROP 30 INCHES

PEN. TEST HAMMER WEIGHT 140 LB. DROP 30 INCHES

VERTICAL SCALE
1 INCH TO 5'-0"

GOLDER & ASSOCIATES

DRAWN *M.W.*
CHECKED *M.W.*

RECORD OF PENETRATION TEST 5

LOCATION See Figure 1

BORING DATE FEB. 1, 1966

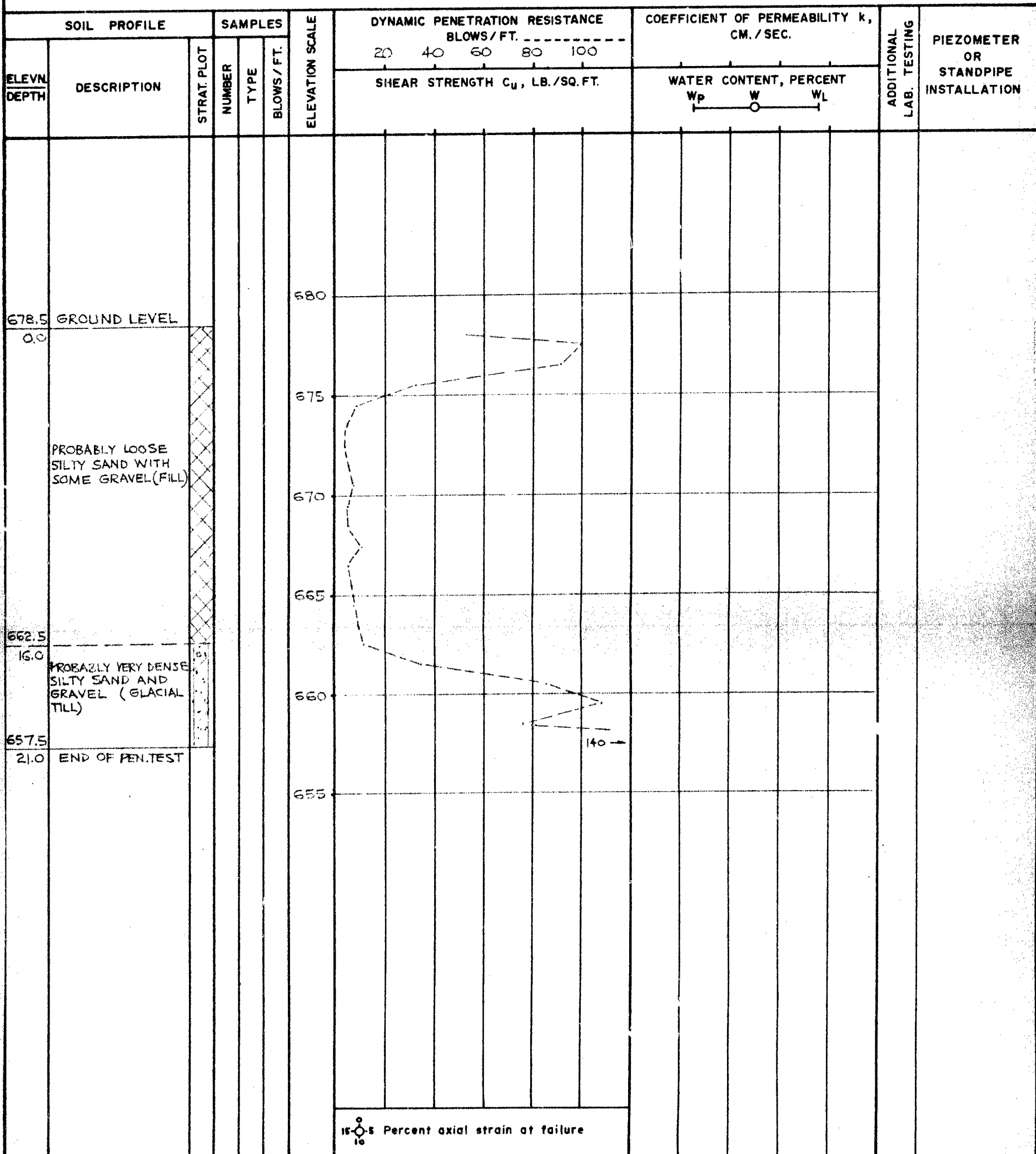
DATUM GEODETIC

BOREHOLE TYPE PEN. TEST

BOREHOLE DIAMETER —

SAMPLER HAMMER WEIGHT — LB. DROP — INCHES

PEN. TEST HAMMER WEIGHT 140 LB. DROP 30 INCHES

VERTICAL SCALE
1 INCH TO 5'-0"

GOLDER & ASSOCIATES

DRAWN *WLS*
CHECKED *WLS*

RECORD OF BOREHOLES 6, 7 & PEN. TEST 8

LOCATION See Figure 1

BORING DATE FEB. 1-2, 1965

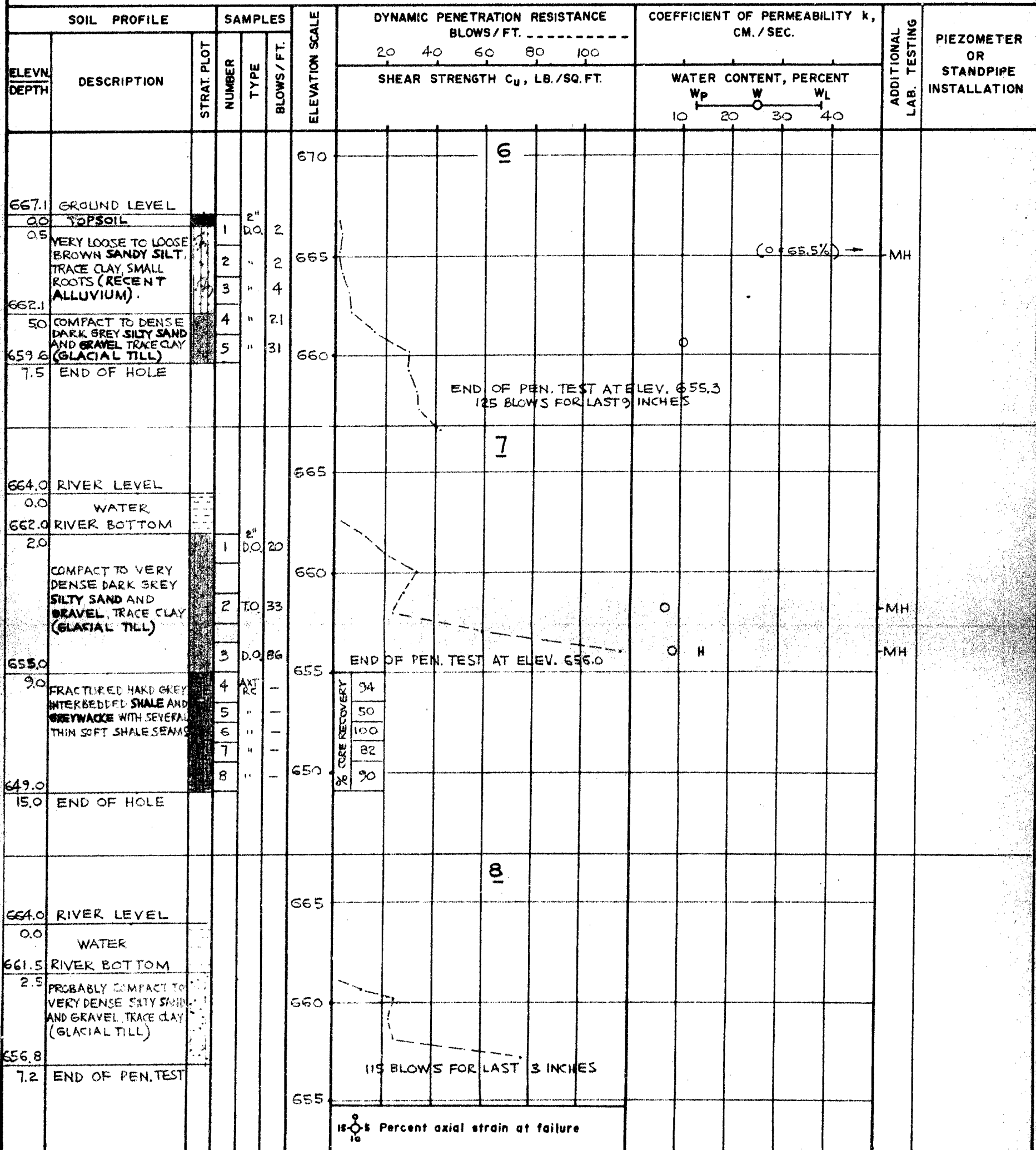
DATUM GEODETIC

BOREHOLE TYPE WASH BORINGS & PEN. TEST

BOREHOLE DIAMETER NX CASING

SAMPLER HAMMER WEIGHT 140 LB. DROP 30 INCHES

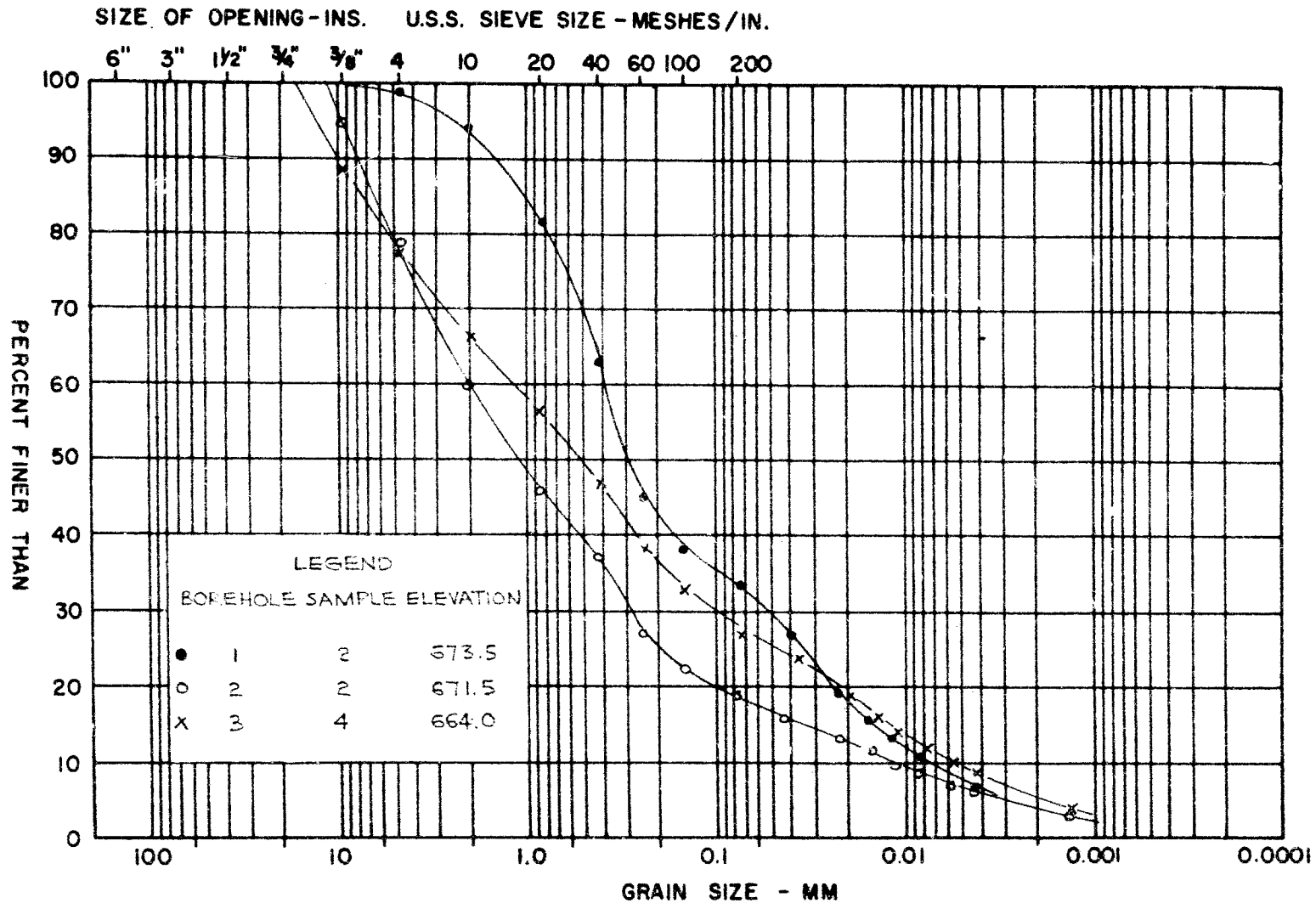
PEN. TEST HAMMER WEIGHT 140 LB. DROP 30 INCHES

VERTICAL SCALE
1 INCH TO 5' - 0"

GOLDER & ASSOCIATES

DRAWN *MW*
CHECKED *SL*

M.I.T. GRAIN SIZE SCALE



GOLDER & ASSOCIATES

GRAIN SIZE DISTRIBUTION
(FILL)

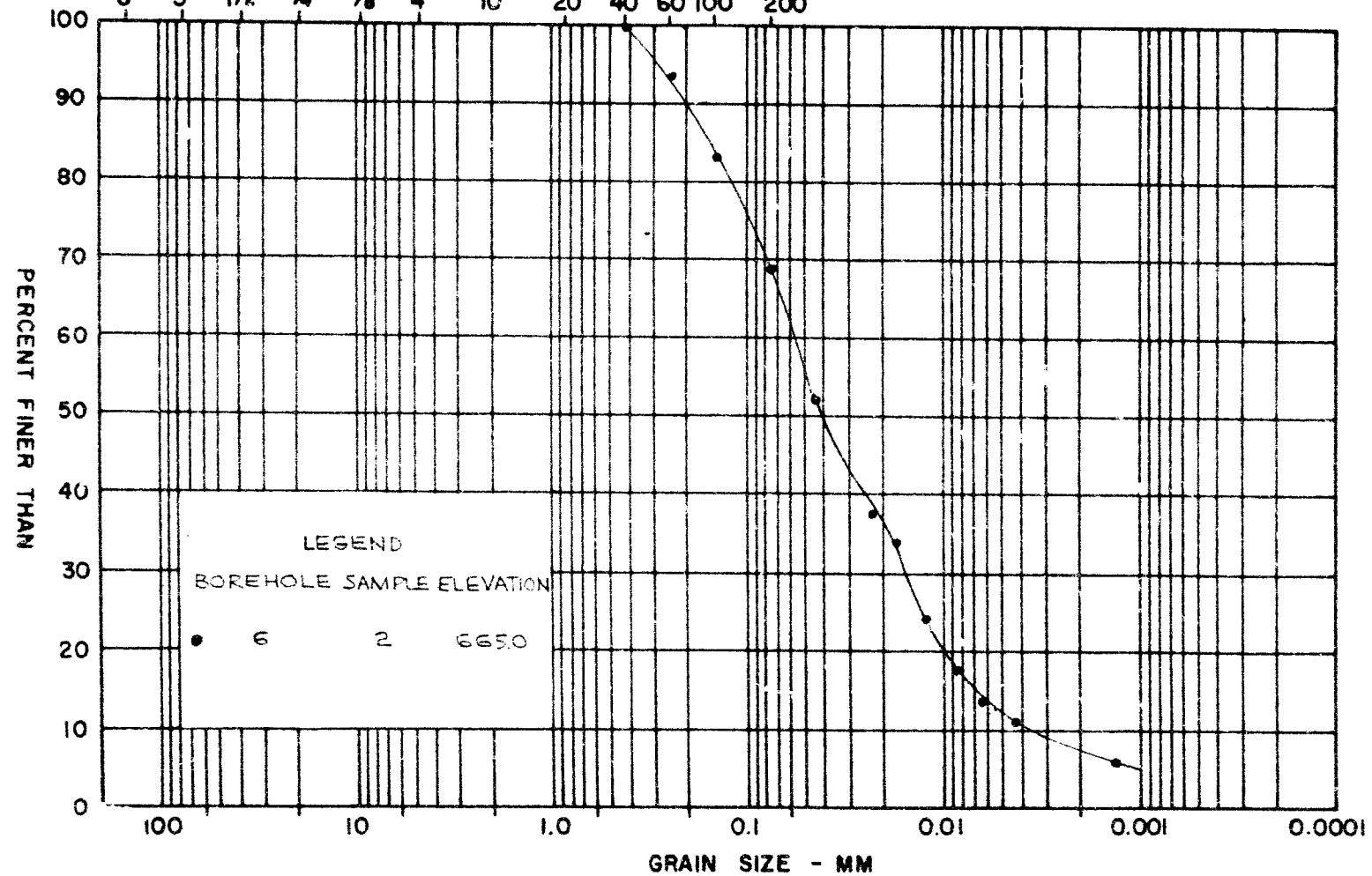
FIGURE

2

M.I.T. GRAIN SIZE SCALE

SIZE OF OPENING-INS. U.S.S. SIEVE SIZE - MESHES/IN.

6" 3" 1 1/2" 3/4" 3/8" 4 10 20 40 60 100 200



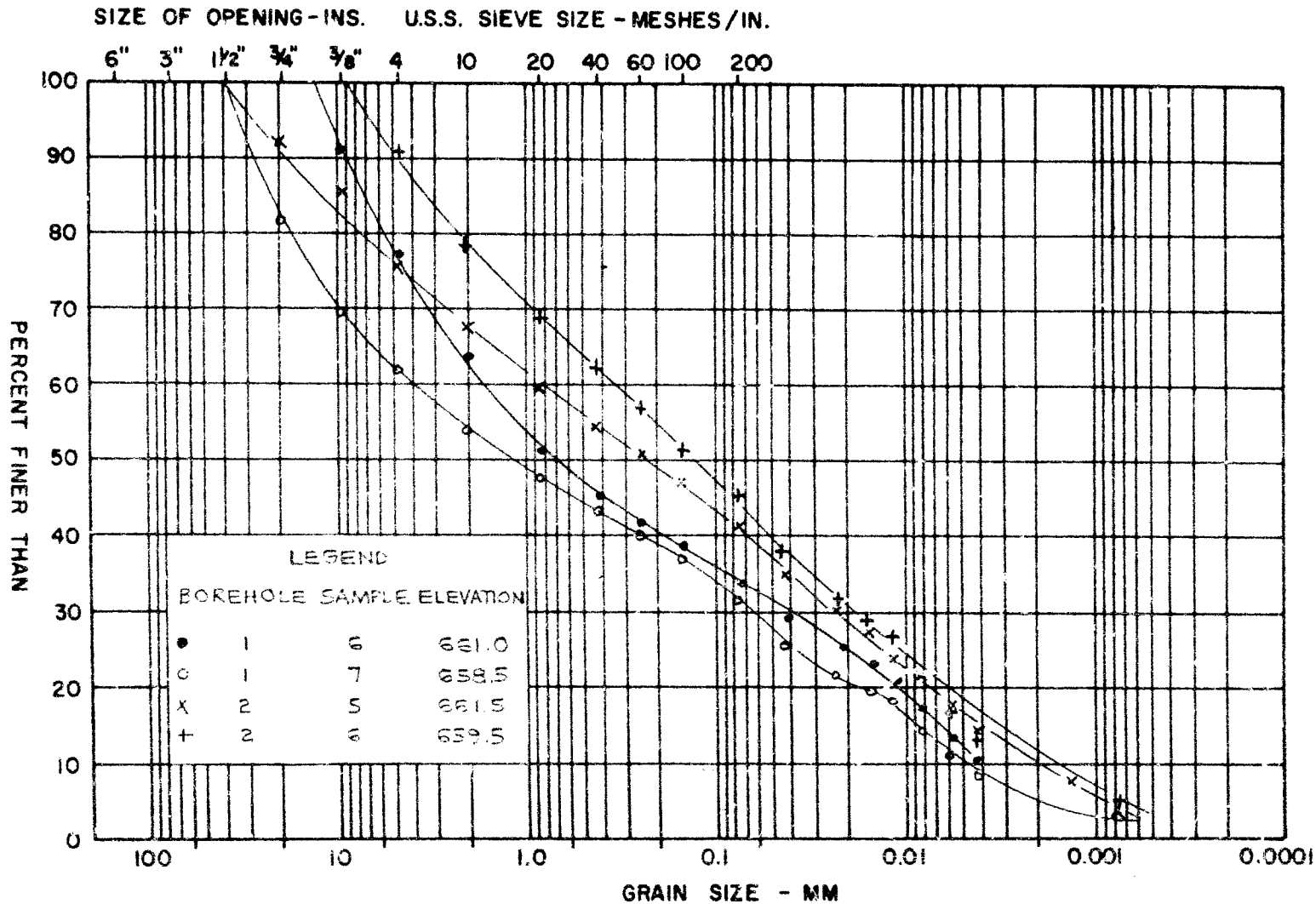
GOLDER & ASSOCIATES

COBBLE SIZE	COARSE	MEDIUM	FINE	COARSE	MEDIUM	FINE	SILT SIZE		CLAY SIZE	
	GRAVEL SIZE			SAND SIZE			FINE GRAINED			

GRAIN SIZE DISTRIBUTION
SANDY SILT (PERCENT ALLUVIUM)

FIGURE 3

M.I.T. GRAIN SIZE SCALE



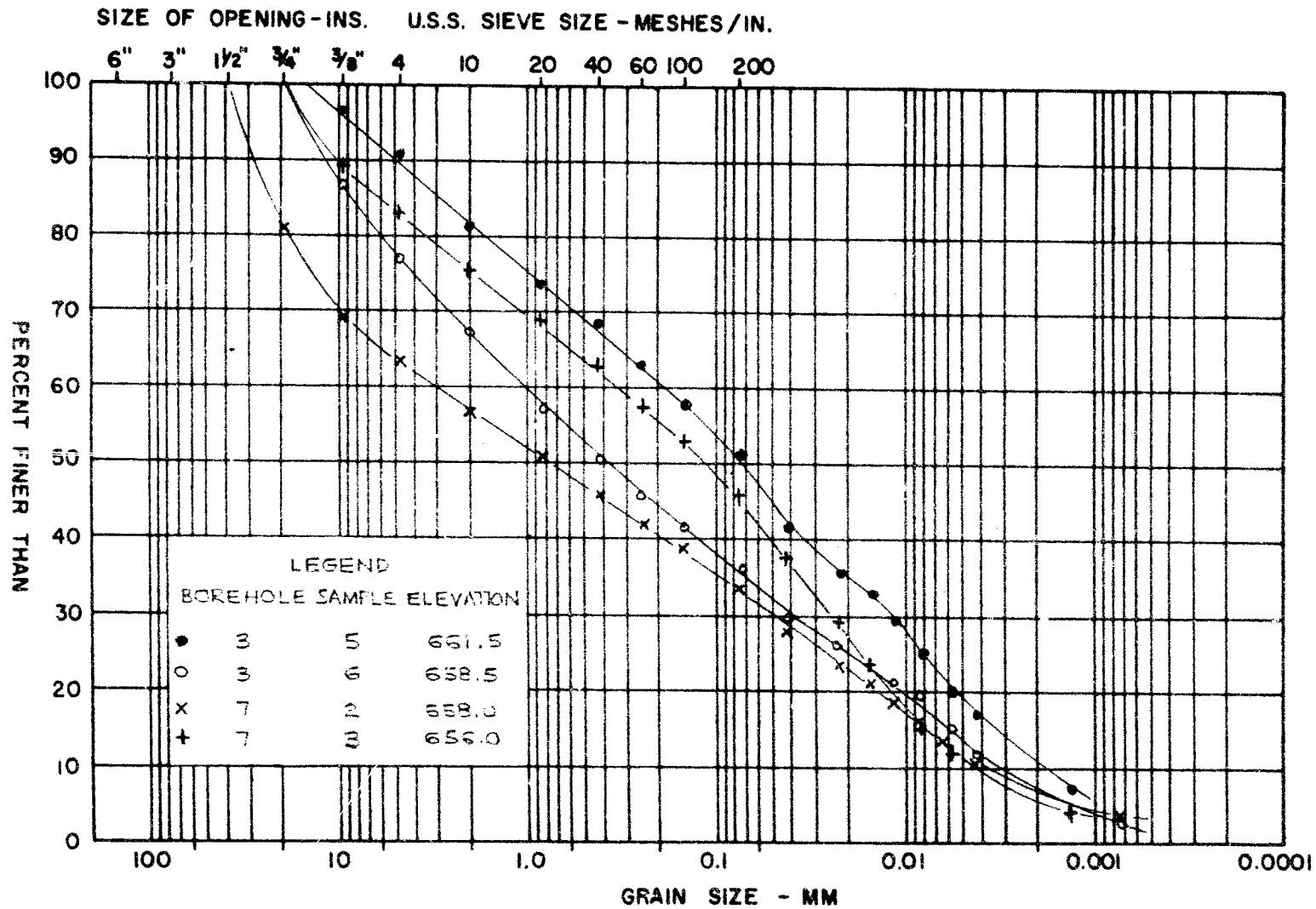
GOLDER & ASSOCIATES

GRAIN SIZE DISTRIBUTION
(GLACIAL TILL)

FIGURE 4

COBBLE SIZE	COARSE	MEDIUM	FINE	COARSE	MEDIUM	FINE	SILT SIZE		CLAY SIZE
	GRAVEL SIZE			SAND SIZE			FINE GRAINED		

M.I.T. GRAIN SIZE SCALE



GOLDER & ASSOCIATES

GRAIN SIZE DISTRIBUTION
(GLACIAL TILL)

FIGURE 5

COBBLE SIZE	COARSE	MEDIUM	FINE	COARSE	MEDIUM	FINE	SILT SIZE		CLAY SIZE
	GRAVEL SIZE			SAND SIZE			FINE GRAINED		

Bay. 401 & Keale St.,
Downsview, Ontario.

January 10, 1966

Materials and Testing Division

H. V. Golder and Associates Ltd.,
2444 Bloor Street West,
Toronto, Ontario.

Attention: Mr. J. L. Saronuk

Re: M.P. 227-63, site 600-71,
McIntyre River, 0.1 Mi. West of
Port Arthur West Limits, Hwy. 130,
District 12 (Port William).

Dear Sir:

Please consider this your authority to carry out the foundation investigation for the above-mentioned site.

Enclosed, find one print of the Plan E-0539-1, showing the tentative footing layout. A copy of this drawing will be given to your representative, Mr. L. Lahti, who is presently in the Lakeshead.

You are requested to advise Mr. Lahti to discuss the details of this investigation with Messrs. F. De Visser, Regional Bridge Location Engineer, and F. Norman, Regional Materials Engineer.

Because the starting date of the field investigation is not known, the fixing of the completion date is impractical. However, it will be appreciated if you could give this job your earliest attention. Eleven (11) copies of the completed report will be required. Previous requirements as to preliminary borehole information and laboratory testing program, should be followed.

Since the drawing accompanying the foundation report, showing the location of borings, the inferred subsoil conditions, etc., is to become a contract drawing, you are requested to prepare it in accordance with the B.M.C. standards. To enable you to do this, we are supplying you with a sample drawing with all the necessary explanations, together with a linen sheet for your drawing. You are also requested to provide us with a transflex copy of the drawing.

cont'd. /?

January 14, 1966

Charges for the work performed will be in accordance with your Schedule of Rates, dated October 1, 1965, and invoices to be addressed to the attention of the undersigned.

We are attaching Purchase Order J 34304, covering the purchase of any new material required for this work, in order that you may use this as a basis for exemption from the Federal Tax for such purchases. The Exemption Certificate is printed thereon.

Yours very truly,



AGG/Hief
Attach.

A. Dutka,
MATERIALS & TESTING ENGINEER

cc: Messrs. B. MacCombie
B. Hurrell
V. A. Snell
F. Norman
F. De Visser
B. Konings
Mrs. I. Steinberg
A. Crowley
H. Brymanski (2) ✓
Foundations Office
Gen. Files (2)

Mr. S. A. Davis,
Bridge Engineer,
Bridge Division.

Foundation Section,
Materials & Testing Div.,
Room 107, Lab. Bldg.

Attention: Mr. S. McCombie

March 17, 1966

MAR 18 1966

FOUNDATION INVESTIGATION REPORT BY:
H. Q. Golder and Associates Limited -
c.P. 227-65, Site 48C-71 - Proposed
McIntyre River Bridge Replacement,
Highway 130, near Port Arthur -
District No. 19 (Port William).

Attached, we are sending you the above mentioned report submitted by the consultant, H. Q. Golder and Associates Limited.

We have reviewed the report and have found the factual information adequate and well presented. In general, we are also in agreement with the consultant's recommendations. However, there are two minor items which, in our opinion, require some comments:

1) A safe load of 100 T/pile rather than 70 T/pile, can be used for a 12 SF 74 steel H-pile driven to practical refusal.

2) Regarding the footing excavations (p. 9), it appears to us that refusal to driving steel sheeting could be encountered within the dense till stratum - i.e., prior to reaching bedrock. In such a case, the flow of water into the excavation would not be prevented and the sheeting may prove to be ineffective. In case the footings are placed on bedrock - and this appears to be the best solution for the piers anyway - we are of the opinion that any amount of water entering the excavation can be handled by pumping from sumps or low-lying areas within the excavation.

We believe that you will now have adequate information for your design work. Should there, however, be any additional questions that you would like to discuss, please feel free to call on our Office.

AGS/ndf

Attach.

cc: Messrs. S. A. Davis (2)

S. A. Tregaskes

D. A. Farran

H. A. Surrell

V. A. Chelli

F. Moran

F. De Visser

A. Watt

Foundations Office

Gen. Files

*Foundation
Files
H. A. Golder, 165*

Mr. F. DeVisser
Regional Bridge Location Engr.
Bridge Division
777 Memorial Ave.
Port Arthur, Ontario

Foundation Section
Materials & Testing Division
Downsview

January 6, 1967

Site 48C-71, W.P. 227-65
McIntyre River Bridge
0.1 Mi. W. of Port Arthur Limits
Highway 130, District #19

We have reviewed the above-mentioned Preliminary
Plan with regard to the foundation design. We
note that the designer has complied with the
recommendations contained in the foundation
report.

MD:mt

M. Devata

M. Devata
Supervising Foundation Engineer
for: A. G. Stermac
Principal Foundation Engineer

MEMORANDUM

To: Mr. A. Stermac,
Principal Foundation Engineer,
Laboratory Building,
Downsview, Ontario.

FROM: Bridge Division,
777 Memorial Avenue,
P. O. Box 1170,
Port Arthur, Ontario,

DATE: December 19, 1966.

OUR FILE REF.

IN REPLY TO

SUBJECT:

Site 48C-71, W. P. 227-65,
McIntyre River Bridge,
0.1 Mi. W. of Port Arthur Limits,
Highway 130, District 19.

Attached is one print of the preliminary plan
for the subject structure. If you have any comments,
please let me know before December 30, 1966.



FDV/mcr

F. DeVISSER,
Regional Bridge Location Eng.

Enc.

no comments.

for Revise

Dec 21/66