

G.I-30 SEPT. 1976

GEOCRES No. 30M12-140

DIST. 6 REGION \_\_\_\_\_

W.P. No. 604-89-00  
(49-11-02)

CONT. No. \_\_\_\_\_

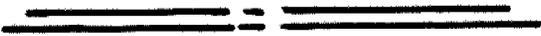
W. O. No. \_\_\_\_\_

STR. SITE No. 37-1083

HWY. No. 427

LOCATION  Hwy 427 / Morningstar Dr.  
Underpass

No of PAGES - \_\_\_\_\_



OVERSIZE DRAWINGS TO BE INCLUDED WITH THIS REPORT. \_\_\_\_\_

REMARKS: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_



Ministry of  
Transportation and  
Communications

# foundation investigation and design report



# FOUNDATION INVESTIGATION REPORT

For

Morning Star Drive Underpass  
W.P. 49-71-02, Site 37-1083  
Hwy. 427, District 6, Toronto

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## INTRODUCTION

This report contains the results of a foundation investigation performed at the above mentioned site. Fieldwork was carried out from July 9 to July 10, 1979, consisting of three sampled boreholes. Boring was achieved by means of an auger machine equipped with 3½" I.D. hollow stem augers. The depth of boring ranged from 40 feet to 56 feet below ground surface.

## SITE DESCRIPTION

The area is located at the intersection of Morning Star Drive and Indian Line, about two miles south of Steeles Avenue in the vicinity of the boundary between Metro Toronto and the City of Mississauga.

Other than a 14 foot deep cut recently excavated immediately east of Indian Line, the surrounding terrain is relatively flat. The area east of the cut is an open field. The land west of Indian Line is used primarily for residential development. The general area is drained by the Humber River and its tributaries.

Geologically, the site is situated in a bevelled till plain which is located in a physiographic region generally known as the 'Peel Plain'.

## SUBSURFACE CONDITIONS

In general, subsoil at this site consists of two glacial till sheets separated by a silt stratum. The upper glacial till sheet is about 19 feet thick with a cohesive matrix. The lower glacial till sheet is about 25 feet thick which is basically granular in nature. The silt stratum sandwiched between the two glacial till

45

5.8  
76

3  
sheets is about 10 feet thick and is an inter-stadial deposit. Across the site the overburden is underlain by shale bedrock.

Factual borehole data is contained in the Borehole Record Sheets. The location and elevation of the boreholes, together with a subsoil profile estimated from the borehole data, are shown in Drawing No. 497102-A. A description of the subsurface conditions as revealed by our borings is as follows.

#### Glacial Till (Upper Deposit)

53  
The upper deposit of glacial till encountered immediately below the ground surface generally has a thickness in the order of 19 feet. However, in the cut section immediately east of Indian Line, the upper portion of this glacial till deposit has been excavated resulting in a thickness of only about four feet. The glacial till is a heterogeneous mixture of clayey silt, sand and gravel. Laboratory tests performed on two representative samples from this deposit indicate that the glacial till has a liquid limit of 24 and 29%, a plastic limit of 11 and 12%, and a moisture content of 19 and 27%. The Atterberg Limits are also plotted on Figure 1 which indicates that the matrix of the glacial till has a plasticity in the low range (CL). According to the 'N' values which range from 6 to 35 blows per foot, it is estimated that the glacial till has a stiff to very stiff consistency.

#### Silt

3  
Underlying the cohesive glacial till is a 10 foot thick stratum of silt. Typical grain size distribution curves for material from the silt stratum are shown in Figure 2. Within this stratum occasional isolated thin layers of clayey silt are also encountered. Based on 'N' values of 20 to 48 blows/foot, the silt is inferred to have a compact to dense relative density. The silt has a quick reaction to shaking (dilatency). In view of this, such material will lose its strength once it is disturbed either due to vibration or due to unbalanced hydrostatic head.

#### Glacial Till (Lower Deposit)

76  
The silt is underlain by a further deposit of glacial till which has a thickness of about 25 feet. This lower deposit of glacial

till is granular in nature, composed of a heterogeneous mixture of sand, silt, clay and gravel. Grain size distribution curves obtained for representative samples from this deposit are shown in Figure 3 in an envelope form. The lower portion of this deposit contains shale fragments. In one particular location, a four foot thick layer of uniform fine sand was also intercepted immediately above bedrock. The 'N' values recorded in the glacial till deposit ranged from 54 blows/foot to generally over 100 blows/foot indicating that this glacial till has a very dense relative density. Across the site the lower glacial till is underlain by shale bedrock at an approximate elevation of 494.

#### Groundwater Conditions

Groundwater level was encountered at elevation 530<sub>+</sub>. In addition, all boreholes were found to cave in at the upper boundary of the silt deposit shortly after the withdrawal of the augers.

RECOMMENDATIONS

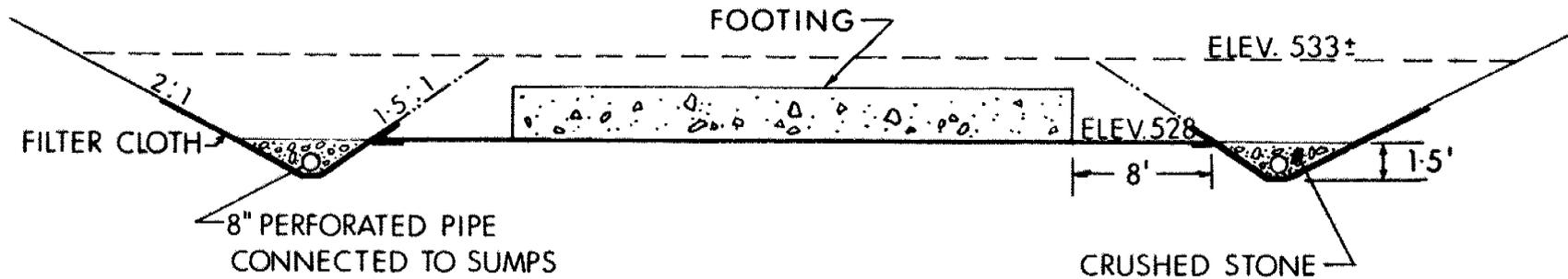
It is proposed to construct at this location a two span (114 foot-114 foot) underpass structure with closed type abutments to carry Morning Star Drive over Hwy. 427. The profile grade of Morning Star Drive and Hwy. 427 would be at elevation 554+ and 533+ respectively. This would require fills in the order of six feet high for Morning Star Drive and cuts up to 15 feet deep for Hwy. 427. During the time of field investigation, the cuts had been partially excavated. Our recommendations for the design and construction of the structure foundations and the approaches are as follows.

Structure Foundations

The closed type abutments and the centre pier can be supported on spread footings. In order to provide a minimum of four feet of earth cover for the underside of the footings for frost protection purposes, the footings should be founded at or below elevation 528. At this founding level, the footings would be located in the silt stratum. In its undisturbed state, the silt would be competent to provide a safe bearing capacity of 2.5 tsf. Resistance to lateral forces on the footings may be derived from friction between the underside of the concrete footings and the silt subsoil. This frictional resistance can be computed by assuming an angle of friction of  $28^{\circ}$ . If excavation for the spread footings is carried out below groundwater level, a positive dewatering scheme will be required to prevent the silt from 'boiling' caused by unbalanced hydrostatic head. Dewatering could be achieved by means of interlocking sheeting driven into the lower till deposit or by means of an oversized excavation incorporating a drainage ditch on the perimeter. Pertinent details of the oversized excavation dewatering method are shown in Figure A.

Since the silt is susceptible to disturbance, a six inch mass concrete working slab should be cast on the base of the excavation as soon as the founding level is reached and levelled.

- Note
1. Complete excavation to Elev. 533±
  2. Install drainage ditches as shown and start pumping
  3. Excavate to footing foundation elevation, cast mass concrete working slab and construct footing
  4. Keep pumping until the footing is backfilled



N. T. S.

FIG. A

Approaches

No stability problems for the fills and the cuts are anticipated provided they are constructed not steeper than a 2:1 slope.

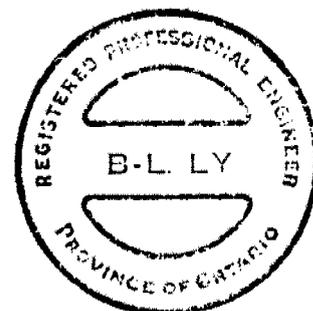
Other Considerations

Backfill to the abutment walls should be composed of free draining granular type of material placed and compacted according to current MTC practice. It should be noted that heavy vibratory compacting equipment should not be used within the zone drawn with a line from the heel of the retaining wall stem at an angle of 1H to 1½V. Compaction of backfill within this restricted zone should be done by means of light, hand operated equipment.

To estimate the lateral earth pressure imposed by the weight of the backfill material and the surcharge, a coefficient of lateral earth pressure equal to 0.35 and a unit weight of 135 pcf for the granular backfill should be assumed.

*B. Ly*

B. Ly, P. Eng.  
Senior Engineer



*M. Devata*

M. Devata, P. Eng.  
Supervising Engineer

August, 1979

APPENDIX

RECORD OF BOREHOLE No. 1

4 842 608.5 294 745.3

W P 49-71-02 LOCATION Coords. N 15 887 823; E 967 012 ORIGINATED BY BL  
 DIST 6 HWY 427 BOREHOLE TYPE Hollow Stem Auger COMPILED BY BRL  
 DATUM Geodetic DATE July 9, 1979 CHECKED BY \_\_\_\_\_

SOIL PROFILE			SAMPLES			GROUND WATER CONDITIONS	ELEVATION SCALE	DYNAMIC CONE PENETRATION RESISTANCE PLOT				PLASTIC LIMIT W <sub>p</sub>	NATURAL MOISTURE CONTENT W	LIQUID LIMIT W <sub>L</sub>	UNIT WEIGHT γ	REMARKS & GRAIN SIZE DISTRIBUTION (%) GR SA SI CL
ELEV DEPTH	DESCRIPTION	STRAT PLOT	NUMBER	TYPE	'N' VALUES			20	40	60	80					
547.3	Ground Surface															
0.0	Glacial Till Heterogeneous Mixture of Clayey Silt, Some Sand and Gravel Very Stiff to Stiff  Brown Grey		1	SS	23											
			2	SS	18											
161.3 529.3			3	SS	6											
18.0	Sandy Silt to Silt Dense		4	SS	37											
168.1 516.8			5	SS	36											0 0 93 7
28.5	Glacial Till Heterogeneous Mixture of Sand, Silt, Some Gravel and Trace of Clay Very Dense		6	SS	120											
			7	SS	60/	6"										11 35 42 12
			8	SS	90/	4"										
			9	SS	97										31 48 16 5	
151.1 495.8	Shale Fragments		10	SS	60/	2"										
51.5	End of Borehole															
	Note: Borehole Caved in at 18 Feet Upon Completion															

+3, x5: Numbers refer to Sensitivity 20  
 15 - 5 (%) STRAIN AT FAILURE  
 10

RECORD OF BOREHOLE No 2

4 842634.4 294 775.1

W P 49-71-02 LOCATION Coords. N 15 887 908; E 967 110 ORIGINATED BY BRL  
 DIST 6 HWY 427 BOREHOLE TYPE Hollow Stem Auger COMPILED BY BRL  
 DATUM Geodetic DATE July 9, 1979 CHECKED BY \_\_\_\_\_

SOIL PROFILE			SAMPLES			GROUND WATER CONDITIONS	ELEVATION SCALE	DYNAMIC CONE PENETRATION RESISTANCE PLOT					PLASTIC LIMIT W <sub>p</sub>	NATURAL MOISTURE CONTENT W	LIQUID LIMIT W <sub>L</sub>	UNIT WEIGHT γ	REMARKS & GRAIN SIZE DISTRIBUTION (%) GR SA SI CL
ELEV DEPTH	DESCRIPTION	STRAT PLOT	NUMBER	TYPE	'N' VALUES			20	40	60	80	100					
162.9 534.4	Ground Surface																
0.0 461.7 530.4	Glacial Till, Grey Very Stiff																
4.0	Silt, Grey, Compact to Dense With Occasional Thin Clay Layers Clayey Silt		1	SS	20	(Hole caved)	530									0 49 49 2	
158.3 519.4	Glacial Till Heterogeneous Mixture of Silt, Sand, Clay and Gravel Very Dense		3	SS	60/	5"	520									6 35 49 10	
			4	SS	60/	4"	510									23 48 29 0	
			5	SS	70												
			6	SS	60/	4"	500										
151.0 495.4	Shale Fragments		7	SS	111/	9"											
39.0	Weathered Shale		8	SS	80/	6"											
40.5	End of Borehole																
	Note: Borehole Caved in at 4 Feet Shortly After Completion of Boring																

OFFICE REPORT ON SOIL INFORMATION

+3, x5: Numbers refer to Sensitivity 20  
 15 ◇ 5 (%) STRAIN AT FAILURE  
 10

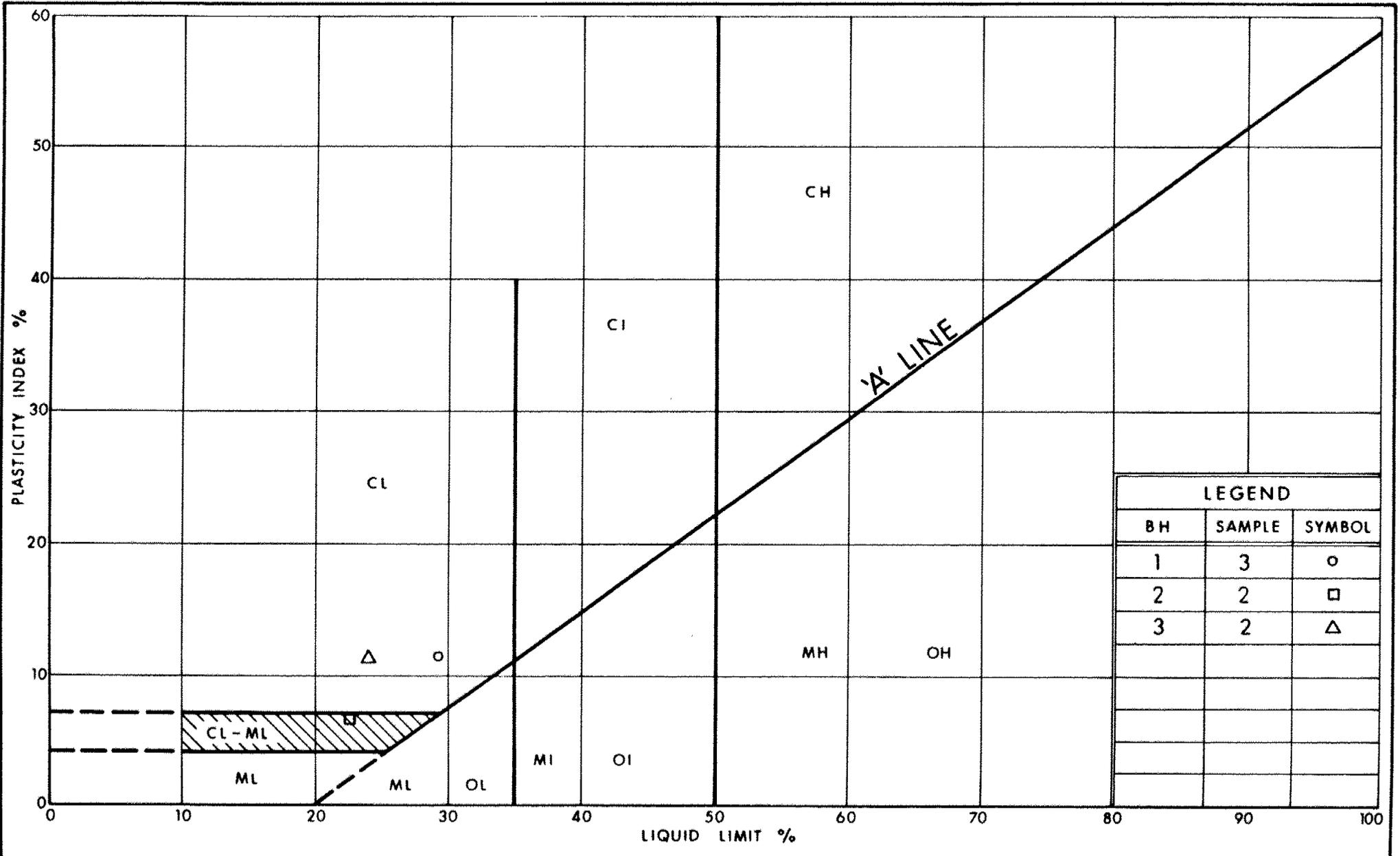
RECORD OF BOREHOLE No 3

4 842 645.3 2 74 820.5

W P 49-71-02 LOCATION Coords. N 15 887 944; E 967 259 ORIGINATED BY BRL  
 DIST 6 HWY 427 BOREHOLE TYPE Hollow Stem Auger COMPILED BY BRL  
 DATUM Geodetic DATE July 10, 1979 CHECKED BY \_\_\_\_\_

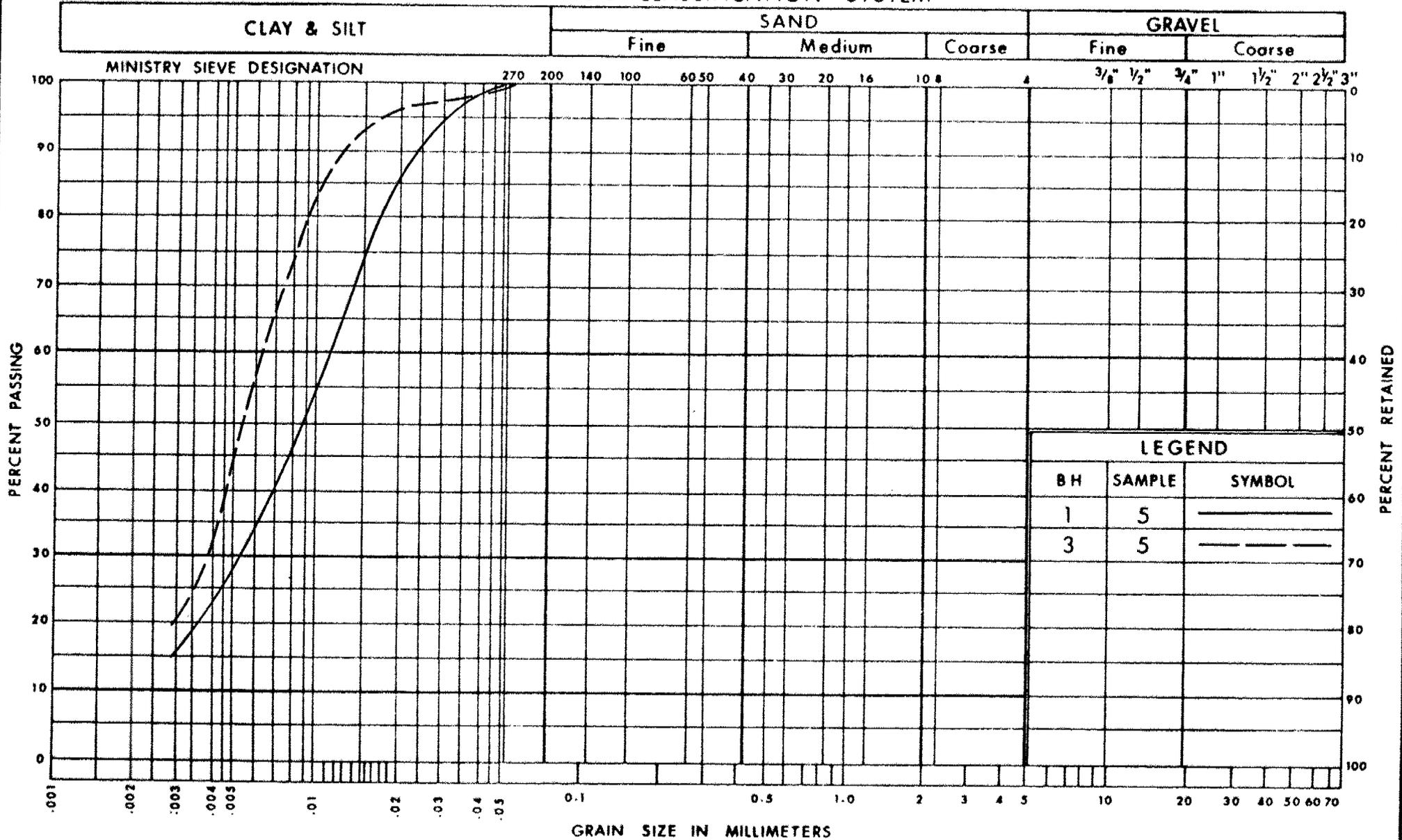
SOIL PROFILE			SAMPLES			GROUND WATER CONDITIONS	ELEVATION SCALE	DYNAMIC CONE PENETRATION RESISTANCE PLOT				PLASTIC LIMIT W <sub>p</sub>	NATURAL MOISTURE CONTENT W	LIQUID LIMIT W <sub>L</sub>	UNIT WEIGHT Y	REMARKS & GRAIN SIZE DISTRIBUTION (%) GR SA SI CL
ELEV DEPTH	DESCRIPTION	STRAT PLOT	NUMBER	TYPE	'N' VALUES			20	40	60	80					
											○ UNCONFINED	+ FIELD VANE	WATER CONTENT (%)			
											● QUICK TRIAXIAL	x LAB VANE	10	20	30	
547.8	Ground Surface															
0.0	Glacial Till Heterogeneous Mixture of Clayey Silt, Sand and Gravel Very Stiff		1	SS	18		540									
			2	SS	19											
161.2 528.8	Brown Grey		3	SS	13		530									
19.0	Silt, Grey Dense		4	SS	48											
158.1 518.8			5	SS	40		520									0 0 (100)
29.0	Glacial Till Heterogeneous Mixture of Sand, Silt, Clay and Gravel Grey, Very Dense		6	SS	60/	5"										6 38 45 11
			7	SS	97		510									
			8	SS	75/	6"										
			9	SS	60/	4"	500									
150.7 494.3	Uniform Fine Sand		10	SS	54											0 90 (10)
491.8	Weathered Shale		11	SS	70/	3"										
56.0	End of Borehole															

+<sup>3</sup>, x<sup>5</sup>: Numbers refer to Sensitivity  
 20  
 15  $\diamond$  5 (%) STRAIN AT FAILURE  
 10



LEGEND		
BH	SAMPLE	SYMBOL
1	3	○
2	2	□
3	2	△

UNIFIED SOIL CLASSIFICATION SYSTEM







EXPLANATION OF TERMS USED IN REPORT

**'N' VALUE:** AN INDICATOR OF SUBSOIL QUALITY. IT IS OBTAINED FROM THE STANDARD PENETRATION TEST (CSA STD. A119.1). SPT 'N' VALUE IS THE NUMBER OF BLOWS REQUIRED TO CAUSE A STANDARD 2 INCH O.D. SPLIT-BARREL SAMPLER TO PENETRATE 12 INCHES INTO UNDISTURBED GROUND IN A BOREHOLE WHEN DRIVEN BY A HAMMER WEIGHING 140 POUNDS, FALLING FREELY A DISTANCE OF 30 INCHES. FOR PENETRATIONS OF LESS THAN 12 INCHES 'N' VALUES ARE INDICATED AS THE NUMBER OF BLOWS FOR THE PENETRATION ACHIEVED. 'N' VALUES CORRECTED FOR OVERBURDEN PRESSURE ARE DENOTED THUS N.

**DYNAMIC CONE PENETRATION TEST (CSA STD. A119.3):** CONTINUOUS PENETRATION OF A CONICAL STEEL POINT (2" O.D. 60 CONE ANGLE) DRIVEN BY 350 FT-LB IMPACTS ON 'A' SIZE DRILL RODS. THE RESISTANCE TO CONE PENETRATION IS MEASURED AS THE NUMBER OF BLOWS FOR EACH 12 INCH ADVANCE OF THE CONICAL POINT INTO THE UNDISTURBED GROUND.

**SOIL QUALITY:** SOILS ARE DESCRIBED BY THEIR COMPOSITION AND CONSISTENCY OR DENSITY.

**CONSISTENCY:** COHESIVE SOILS ARE DESCRIBED ON THE BASIS OF THEIR UNDRAINED SHEAR STRENGTH AS FOLLOWS:

S <sub>u</sub> (PSF)	0 - 250	250 - 500	500 - 1000	1000 - 2000	2000 - 4000	> 4000
	VERY SOFT	SOFT	FIRM	STIFF	VERY STIFF	HARD

**DENSENESS:** COHESIONLESS SOILS ARE DESCRIBED ON THE BASIS OF SPT 'N' VALUES AS FOLLOWS:

'N' (BLOW/FT)	0 - 5	5 - 10	10 - 30	30 - 50	> 50
	VERY LOOSE	LOOSE	COMPACT	DENSE	VERY DENSE

**ROCK QUALITY:** ROCKS ARE DESCRIBED BY THEIR COMPOSITION AND STRUCTURAL FEATURES AND/OR STRENGTH.

**RECOVERY:** SUM OF ALL RECOVERED ROCK CORE PIECES FROM A CORING RUN EXPRESSED AS A PERCENT OF THE TOTAL LENGTH DRILLED IN THAT CORING RUN.

**MODIFIED RECOVERY:** SUM OF THOSE NATURALLY FRACTURED CORE PIECES, 4" IN LENGTH EXPRESSED AS A PERCENT OF THE LENGTH OF THE CORING RUN. THE ROCK QUALITY DESIGNATION (RQD), FOR MODIFIED RECOVERY, IS:

RQD (%)	0 - 25	25 - 50	50 - 75	75 - 90	90 - 100
	VERY POOR	POOR	FAIR	GOOD	EXCELLENT

**JOINTING AND BEDDING:**

SPACING	2"	2" - 12"	1' - 3'	3' - 10'	> 10'
	VERY CLOSE	CLOSE	MED. CLOSE	WIDE	VERY WIDE
BEDDING	VERY THIN	THIN	MEDIUM	THICK	VERY THICK

ABBREVIATIONS & SYMBOLS

LABORATORY TESTING

FIELD SAMPLING

EARTH PRESSURE TERMS

TRIAxIAL TESTS ARE DESCRIBED IN TERMS OF WHETHER THEY ARE CONSOLIDATED (C) OR NOT (U) ISOTROPICALLY (I) OR NOT (A) AND SHEARED DRAINED (D) OR UNDRAINED (U) WITH PORE PRESSURE MEASUREMENTS (BAR OVER SYMBOLS) EG. CIU = CONSOLIDATED ISOTROPIC UNDRAINED TRIAXIAL WITH PORE PRESSURE MEASUREMENT UNLESS OTHERWISE SPECIFIED IN REPORT ALL TESTS ARE IN COMPRESSION

S S SPLIT SPOON  
 W S WASH SAMPLE  
 S T SLOTTED TUBE SAMPLE  
 B S BLOCK SAMPLE  
 C S CHUNK SAMPLE  
 T W THINWALL OPEN  
 T P THINWALL PISTON  
 O S OSTERBERG SAMPLE  
 F S FOIL SAMPLE  
 R C ROCK CORE  
 P H T.W. ADVANCED HYDRAULICALLY  
 P M T.W. ADVANCED MANUALLY

μ COEFFICIENT OF FRICTION  
 δ ANGLE OF WALL FRICTION  
 k<sub>o</sub> COEFFICIENT OF EARTH PRESSURE AT REST  
 k<sub>A</sub> COEFFICIENT OF ACTIVE EARTH PRESSURE  
 k<sub>p</sub> COEFFICIENT OF PASSIVE EARTH PRESSURE  
 i ANGLE OF INCLINATION OF SURCHARGE   
 ω SLOPE ANGLE-BACKFACE OF WALL   
 β ANGLE OF SLOPE   
 N<sub>q</sub>, N<sub>c</sub>, N<sub>γ</sub> BEARING CAPACITY FACTORS  
 D<sub>f</sub> DEPTH OF FOOTING  
 B, L FOOTING DIMENSIONS

INDEX PROPERTIES

STRENGTH PARAMETERS

HYDRAULIC TERMS

γ UNIT WEIGHT OF SOIL (BULK DENSITY)  
 γ<sub>w</sub> UNIT WEIGHT OF WATER  
 γ<sub>d</sub> UNIT DRY WEIGHT OF SOIL (DRY DENSITY)  
 γ' UNIT WEIGHT OF SUBMERGED SOIL  
 G<sub>s</sub> SPECIFIC GRAVITY OF SOLIDS  
 e VOIDS RATIO  
 e<sub>o</sub> INITIAL VOIDS RATIO  
 e<sub>max</sub> e IN LOOSEST STATE  
 e<sub>min</sub> e IN DENSEST STATE  
 D<sub>r</sub> RELATIVE DENSITY =  $\frac{e_{max} - e}{e_{max} - e_{min}}$   
 n POROSITY  
 w WATER CONTENT  
 w<sub>L</sub> LIQUID LIMIT  
 w<sub>P</sub> PLASTIC LIMIT  
 w<sub>S</sub> SHRINKAGE LIMIT  
 I<sub>p</sub> PLASTICITY INDEX = w<sub>L</sub> - w<sub>P</sub>  
 I<sub>L</sub> LIQUIDITY INDEX =  $\frac{w - w_p}{d}$   
 I<sub>c</sub> CONSISTENCY INDEX =  $\frac{w_L - w}{I_p}$   
 A<sub>c</sub> ACTIVITY =  $\frac{I_p \text{ of soil}}{2.4 \mu m \text{ Soil Fraction}}$   
 O<sub>m</sub> ORGANIC MATTER CONTENT  
 S<sub>r</sub> DEGREE OF SATURATION  
 S SENSITIVITY =  $\frac{S_u \text{ (undisturbed)}}{S_u \text{ (remoulded)}}$

φ ANGLE OF SHEARING RESISTANCE  
 τ<sub>f</sub> PEAK SHEAR STRENGTH  
 τ<sub>R</sub> RESIDUAL SHEAR STRENGTH  
 c COHESION INTERCEPT  
 σ<sub>1</sub>, σ<sub>2</sub>, σ<sub>3</sub> NORMAL PRINCIPAL STRESSES  
 u PORE WATER PRESSURE  
 u<sub>e</sub> EXCESS u  
 r<sub>u</sub> PORE PRESSURE RATIO  
 q<sub>u</sub> UNCONFINED COMPRESSIVE STRENGTH  
 s<sub>u</sub> UNDRAINED SHEAR STRENGTH  
 ε LINEAR STRAIN  
 γ SHEAR STRAIN  
 ν POISSON'S RATIO  
 E MODULUS OF ELASTICITY  
 G MODULUS OF SHEAR DEFORMATION  
 k<sub>s</sub> MODULUS OF SUBGRADE REACTION  
 m, n STABILITY COEFFICIENTS  
 A, B PORE PRESSURE COEFFICIENTS

**NOTE:** EFFECTIVE STRESS PARAMETERS ARE DENOTED BY USE OF APOSTROPHE ABOVE THE SYMBOL, THUS:  
 σ' = EFFECTIVE ANGLE OF SHEARING RESISTANCE;  
 σ'<sub>v</sub> = EFFECTIVE NORMAL STRESS

h HYDRAULIC HEAD OR POTENTIAL  
 q RATE OF DISCHARGE  
 v VELOCITY OF FLOW  
 i HYDRAULIC GRADIENT  
 j SEEPAGE FORCE PER UNIT VOLUME  
 η COEFFICIENT OF VISCOSITY  
 k COEFFICIENT OF HYDRAULIC CONDUCTIVITY  
 k<sub>h</sub> k IN HORIZONTAL DIRECTION  
 k<sub>v</sub> k IN VERTICAL DIRECTION  
 m<sub>v</sub> COEFFICIENT OF VOLUME CHANGE  
 c<sub>v</sub> COEFFICIENT OF CONSOLIDATION  
 C<sub>c</sub> COMPRESSION INDEX  
 C<sub>r</sub> RECOMPRESSION INDEX  
 d DRAINAGE PATH DISTANCE  
 T<sub>v</sub> TIME FACTOR  
 U DEGREE OF CONSOLIDATION  
 O<sub>r</sub> OVERCONSOLIDATION RATIO (OCR)

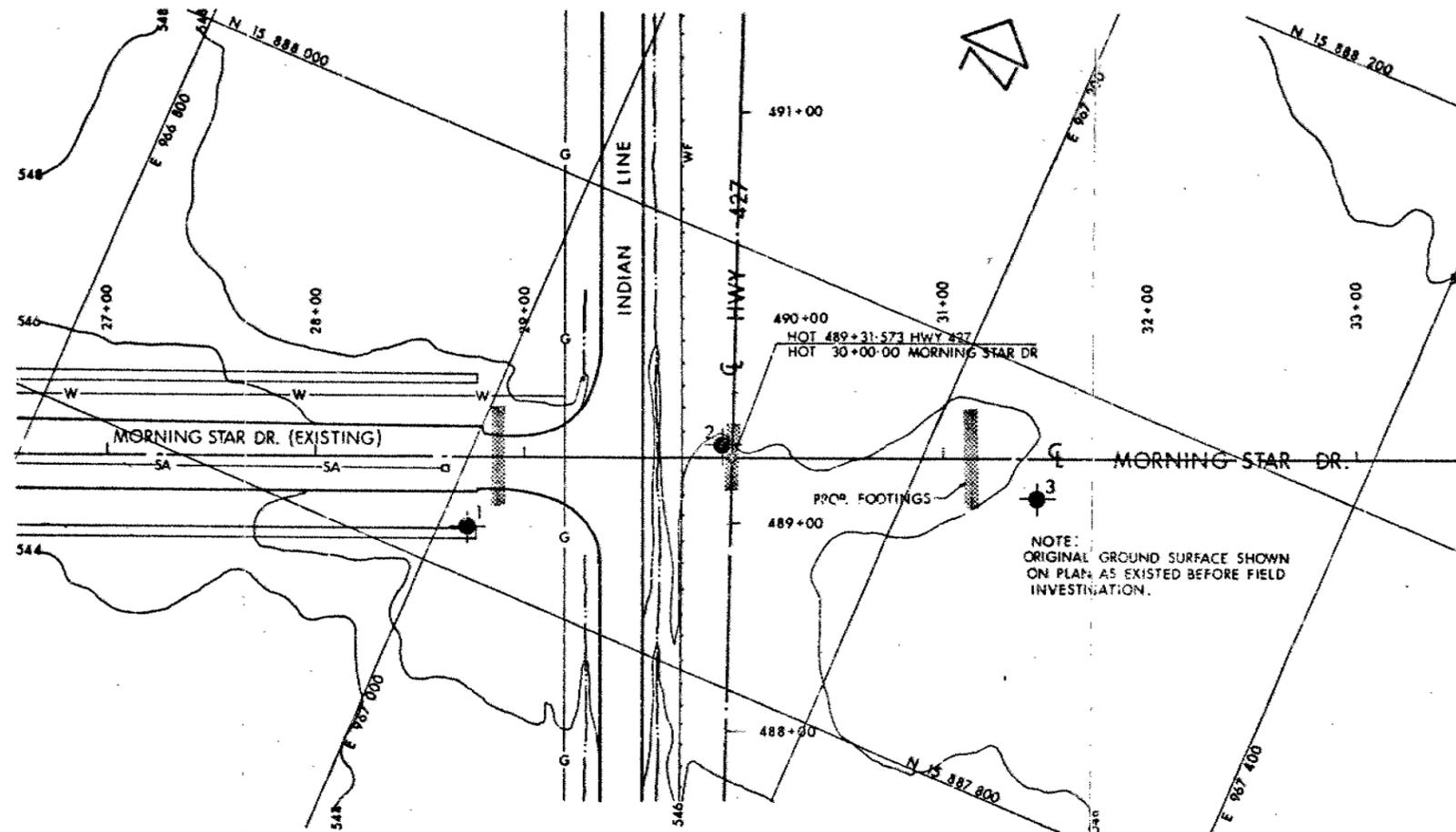
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WP No 49-71-02



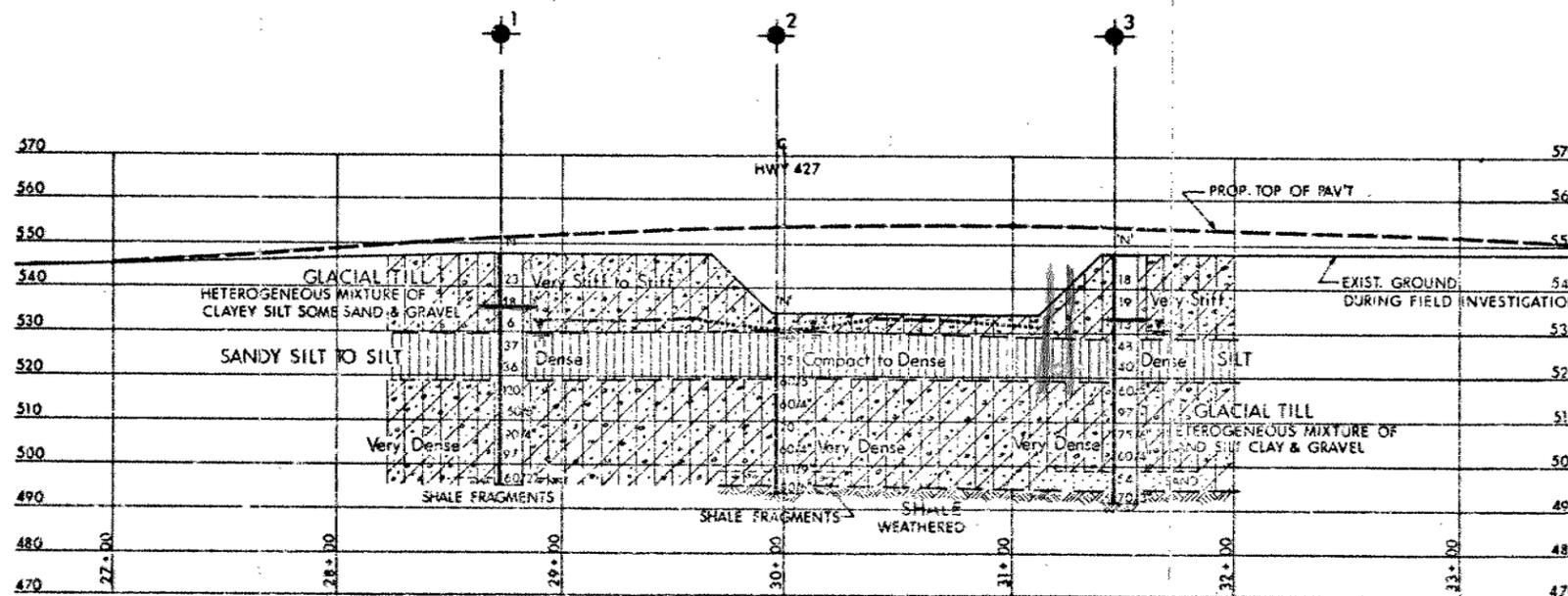
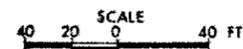
MORNING STAR DR. UNDERPASS  
AT HWY 427

SHEET

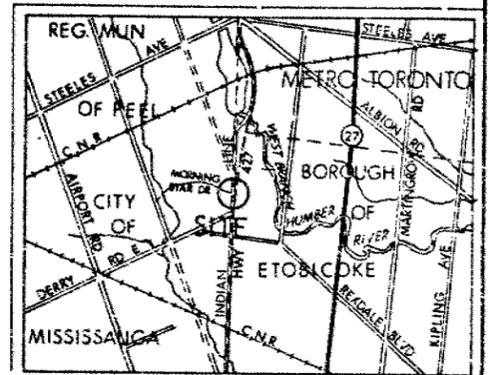
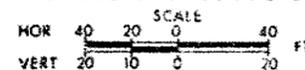
BORE HOLE LOCATIONS & SOIL STRATA



PLAN



PROFILE MORNING STAR DR.



KEY PLAN

0.5 1 MI.

LEGEND

- Bore Hole
- ⊕ Dynamic Cone Penetration Test (Cone)
- ⊙ Bore Hole & Cone
- 'N' Blows/ft (Std Pen Test 350ft lbs energy)
- CONE Blows/ft (60° Cone, 350ft lbs energy)
- W L at time of investigation JULY 1979

No	ELEVATION	CO-ORDINATES	
		NORTH	EAST
1	547.3	15 887 823	967 012
2	534.4	15 887 908	967 110
3	547.8	15 887 944	967 259

-NOTE-

The boundaries between soil strata have been established only at Bore Hole locations. Between Bore Holes the boundaries are assumed from geological evidence.

REVISIONS	DATE	BY	DESCRIPTION

GEOCRES No 30M12-140

REV No 427 DIST 6  
SUBM/D B L CHECKED DATE 79 07 31 SITE 37-1083  
DRAWN/OL J CHECKED APPROVED DWG 497102-A

REF No. PROCTOR & REDFERN LTD.  
DWG No. X-78462-G1 APR. 1979



Cole Sherman

FAX (905)

882-4399

ENGINEERING MATERIALS OFFICE  
FOUNDATION DESIGN SECTION

WP 604-89-01

DIST 6

HWY 427

STR SITE 37-1083

Morning Star Drive Underpass

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GEOCRES 30M12-140

DATE DEC 21 1992

# FOUNDATION INVESTIGATION REPORT

For

Morning Star Drive Underpass  
W.P. 604-89-01, Site 37-1083  
Hwy 427, District 6, Toronto

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## INTRODUCTION

This report contains the results of a foundation investigation performed at the above site between 1979 07 09 and 1979 07 10.

The fieldwork consisted of three sampled boreholes put down by means of a drill rig equipped with hollow stem augers. The depths of borings ranged from 12.2 m to 17.1 m (40 ft to 56 ft) below original ground surface.

## SITE DESCRIPTION

The area is located at the intersection of Morning Star Drive and Hwy 427, about 3 km south of Steeles Avenue.

At the time of the fieldwork, a 4.3 m (14 ft) deep cut had been excavated within the present limits of the Hwy 427 NBL. Beyond the limits of existing Hwy 427, the terrain is relatively flat. The area to the east of Hwy 427 is an open field and the area to the west is used primarily for residential development. The general area is drained by the Humber River and its tributaries, located to the east of the site.

Geologically, the site is situated in a bevelled till plain which is located in a physiographic region generally known as the 'Peel Plain'.

## SUBSURFACE CONDITIONS

In general, subsoil at this site consists of two glacial till sheets separated by a silt stratum. The upper glacial till sheet is about 5.8 m (19 ft) thick with a cohesive matrix. The lower glacial till sheet is about 7.6 m (25 ft) thick which is basically granular in nature. The silt stratum is sandwiched between the two glacial till sheets, is about 3.0 m (10 ft) thick and is an inter-stadial deposit. Across the site the overburden is underlain by shale bedrock.

Factual borehole data is contained in the Borehole Record Sheets. The location and elevation of the boreholes, together with a subsoil profile estimated from the borehole data, are shown in Drawing No. 6048901-A. A description of the subsurface conditions as revealed by the borings is as follows.

Heterogeneous Mixture of Clayey Silt, some sand and gravel (Glacial Till) (Upper Deposit)

A deposit of heterogeneous mixture of clayey silt, some sand and gravel (cohesive glacial till) was encountered from the ground surface for a maximum depth of 5.8 m (19 ft). The thickness of this stratum was about 1.2 m (4 ft) in the borehole located within the 4.3 m (14 ft) cut.

Laboratory tests performed on two representative samples from this deposit indicate that the glacial till has a liquid limit of 24 and 29, a plastic limit of 11 and 12 and a natural moisture content of 19% and 27%. The Atterburg limits are also plotted on Figure 1 which indicates that the matrix of the glacial till has a plasticity in the low range (CL).

Based on Standard Penetration Resistance (N) values of 6 to 35 blows per 0.3 m obtained within this deposit, the upper glacial till has a stiff to very stiff consistency.

Silt

Underlying the upper cohesive glacial till deposit is a 3.0 m (10 ft) thick stratum of silt. Typical grain size distribution curves for material from the silt stratum are shown on Figure 2. Within this stratum, occasional isolated thin layers of clayey silt are also encountered.

Based on Standard Penetration Resistance (N) values of 20 to 48 blows per 0.3 m, the silt is inferred to have a compact to dense relative density. The silt has a quick reaction to shaking (dilatancy). In view of this, such material will lose its strength once it is disturbed either due to vibration or due to unbalanced hydrostatic head.

Heterogeneous Mixture of Sand, Silt, Clay and Gravel (Glacial Till) (Lower Deposit)

The silt is underlain by a deposit of heterogeneous mixture of sand, clay and gravel for a thickness of about 7.6 m (25 ft). Grain size distribution curves obtained for representative samples from this deposit are shown in Figure 3 in an envelope form. The lower portion of this deposit contains shale fragments. In one particular location, a 1.2 m (4 ft) thick layer of uniform fine sand was also intercepted immediately above

bedrock.

The Standard Penetration Resistance (N) values recorded in this stratum ranged from 54 blows per 0.3 m to generally over 100 blows per 0.3 m, indicating a very dense relative density for this deposit. Across the site, the lower glacial stratum is underlain by bedrock at an approximate elevation of 150.5 m (494 ft).

#### GROUNDWATER CONDITIONS

Groundwater level was encountered at elevation 161.5 m +/- (530 ft +/-). In addition, all boreholes were found to cave in at the upper boundary of the silt deposit shortly after the withdrawal of the augers.

Because of the various construction activities that have taken place at this site, the groundwater level should be expected to be slightly above the invert of the median ditch running along Hwy 427.

## RECOMMENDATIONS

It is proposed to construct at this location a two span (34.5 m + 34.5 m) underpass structure with closed type abutments to carry Morning Star Drive over Hwy 427. The profile grades of Morning Star Drive and Hwy 427 would be at approximate elevation 169.8 m and 162.6 m respectively. The fill heights above existing grade will be about 3 m.

Recommendations for the design and construction of structure foundations and approach embankments are as follows.

## STRUCTURE FOUNDATIONS

It is considered that the upper cohesive glacial till stratum is not suitable for the support of shallow spread footings. The underlying silt layer is susceptible to disturbance due to vibration during excavation and other construction activities. Hence, it is recommended that the abutment footings shall be designed as perched footing on compacted granular A pad, as shown on Figure 4. To avoid softening of the underlying silt layer, it is recommended that the excavation of the upper cohesive glacial till layer be restricted to El 162 m or above. Footings resting on 1 m thick compacted granular pad shall be designed using an SLS Type II capacity of 350 kPa and factored ULS capacity of 900 kPa.

The central pier shall be founded on steel H piles, end bearing on bedrock surface, expected at about El 150 m. The design axial capacities of the steel H piles are as follows:

<u>Pile Type</u>	<u>Factored Capacity at U.L.S.</u>	<u>Capacity at S.L.S. Type II</u>
HP310X79	1150 kN	890 kN
HP310X110	1600 kN	1150 kN

To facilitate driving of piles through the overburden, it is recommended that they be provided with standard MTO tip reinforcement as per OPSD 3301.

It is possible that some of the piles may reach refusal within the lower glacial till stratum. In such cases, pile installation shall be controlled by Hiley formula as per MTO Standards SS 103-10 or SS 103-11. The ultimate capacity of the driven piles shall be as follows.

<u>Pile Type</u>	<u>Ultimate Capacity</u>
HP310X79	2670 kN
HP310X110	3450 kN

All shallow spread footings and pile caps shall be provided with minimum 1.2 m of earth cover for frost protection purposes.

### APPROACH EMBANKMENT

The approach fills will be about 3 m high. These shall be constructed using 2H to 1V slopes from existing grade. Any organic soil or soft layers should be excavated before constructing new embankment.

It is understood that due to space limitation, it will be necessary to construct a conventional concrete retaining wall or a reinforced earth wall on one side of the approach embankment to the east of Hwy 427. Such retaining walls may be supported on shallow spread footings founded on 300 mm thick granular pad on existing cohesive glacial till and designed using a factored ULS capacity of 350 kPa and an SLS Type II capacity of 200 kPa.

Backfill pressures on retaining walls shall be calculated using the following coefficients.

	Granular A	Granular B
Angle of internal friction	35°	30°
Unit weight (kN/m <sup>3</sup> )	22.8	21.2
Active earth pressure coefficient	0.27	0.33

### GENERAL

For calculation of sliding resistance of footings resting on compacted granular A pad, an unfactored angle of internal friction of 35° shall be used.

Excavation for pile caps at the pier location would extend below groundwater level and into the silt layer. Advance dewatering, by means of oversized excavation, wellpoint system or other means will be required to facilitate construction of the pile caps in the dry.

MISCELLANEOUS

The original report was prepared by B. Ly, P.Eng., Senior Engineer and reviewed by M. Devata, P.Eng., Supervising Engineer.

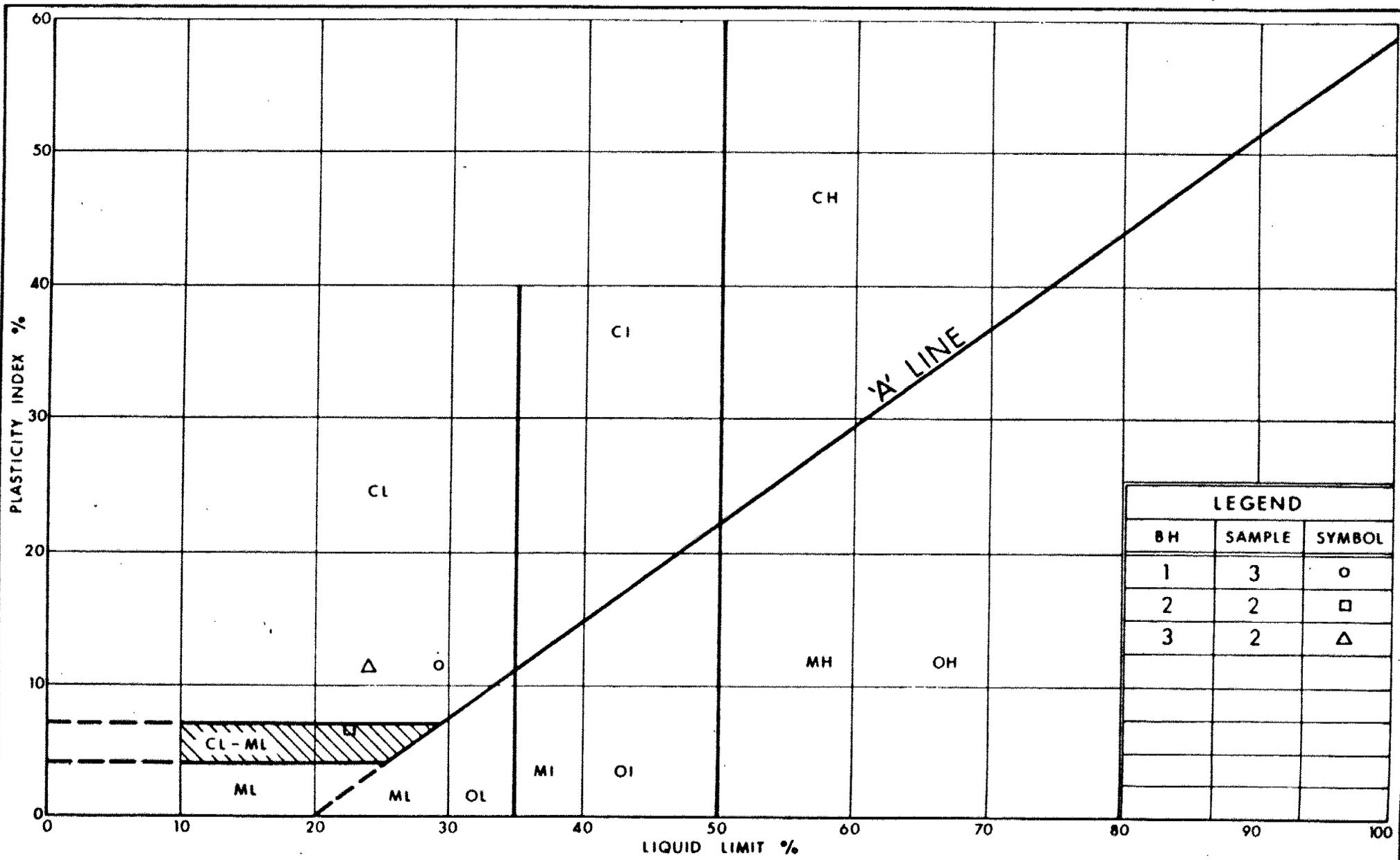
In order to comply with the Ontario Highway Bridge Design Code and provide soft conversion from imperial units to metric units, Balu Iyer, P.Eng., Senior Foundation Engineer prepared this updated version of the original report. This report was approved by M. Devata, P.Eng., Chief Foundation Engineer.



B. Iyer, P.Eng.  
Senior Foundation Engineer

M. Devata, P.Eng.  
Chief Foundation Engineer

**APPENDIX**



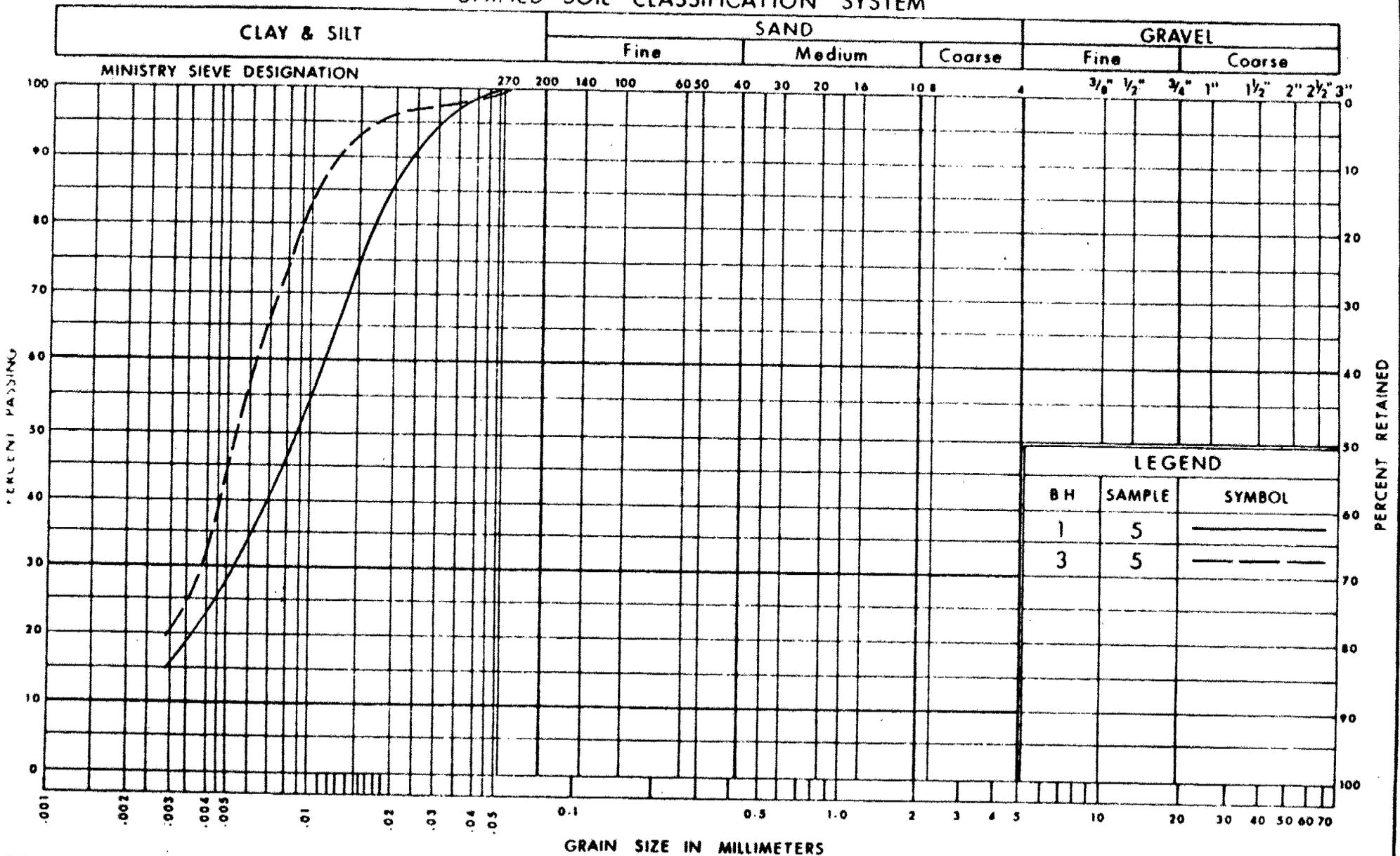
LEGEND		
BH	SAMPLE	SYMBOL
1	3	○
2	2	□
3	2	△


 Ministry of  
 Transportation and  
 Communications  
 Ontario

**PLASTICITY CHART**  
**GLACIAL TILL**  
 HETEROGENEOUS MIXTURE OF CLAYEY SILT SAND & GRAVEL

FIG No 1  
 W P 604-89-01  
 SITE 37-1083

UNIFIED SOIL CLASSIFICATION SYSTEM



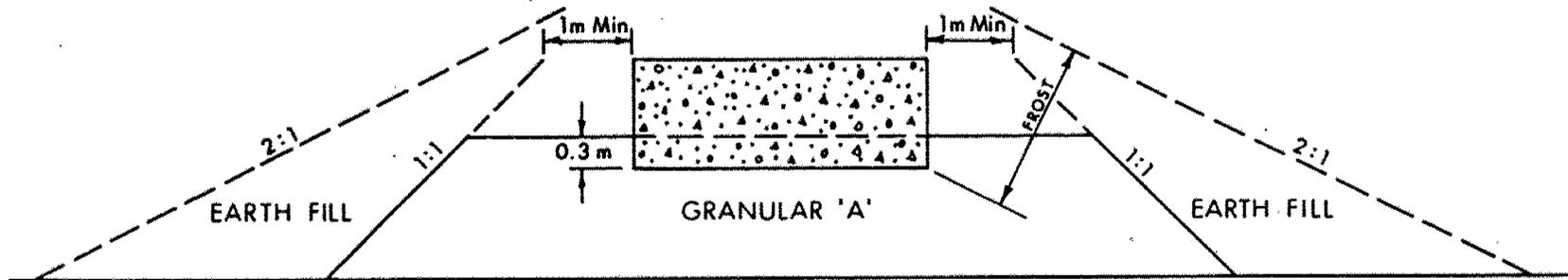
LEGEND		
BH	SAMPLE	SYMBOL
1	5	—————
3	5	- - - - -



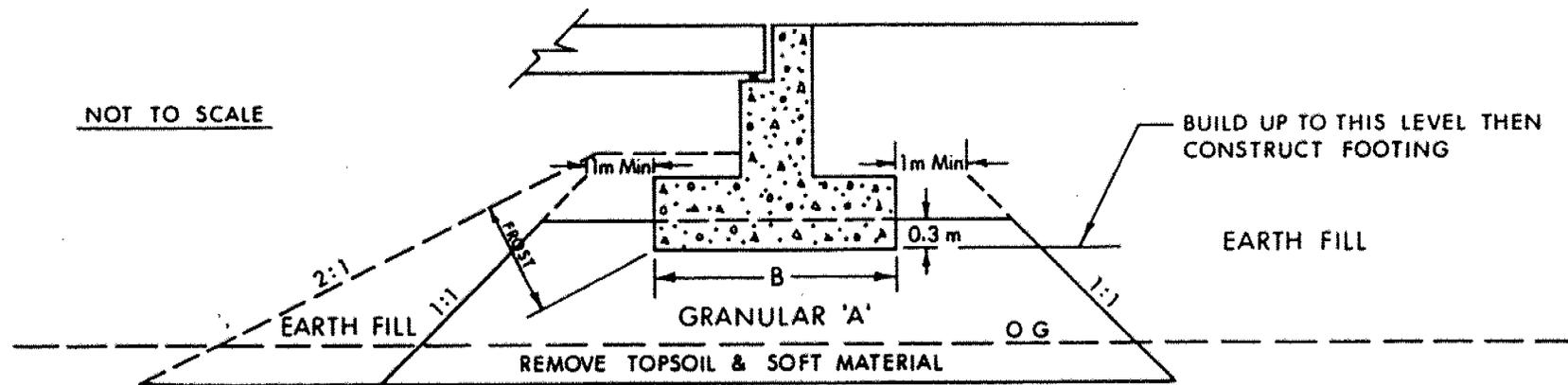
GRAIN SIZE DISTRIBUTION  
SILT

FIG No 2  
WP 604-89-01  
SITE 37-1083





X SECTION



LONGITUDINAL SECTION

NOTES:

- 1- REMOVE TOPSOIL &/OR SOFT SUBSOIL UNDER AREA OF COMPACTED GRANULAR 'A' & EARTH FILL.
- 2- PLACE GRANULAR 'A' & EARTH FILL TO BOTTOM OF FOOTING LEVEL, COMPACTED ACCORDING TO CURRENT M T O STANDARDS.
- 3- CONSTRUCT CONCRETE FOOTING.
- 4- PLACE REMAINDER OF GRANULAR 'A' & EARTH FILL AS REQUIRED.



Ministry of  
Transportation

Ontario

ABUTMENT ON COMPACTED FILL  
SHOWING GRANULAR 'A' CORE

FIG No 4

W P 604-89-01

## EXPLANATION OF TERMS USED IN REPORT

**N VALUE:** THE STANDARD PENETRATION TEST (SPT) N VALUE IS THE NUMBER OF BLOWS REQUIRED TO CAUSE A STANDARD 51mm O D SPLIT BARREL SAMPLER TO PENETRATE 0.3m INTO UNDISTURBED GROUND IN A BOREHOLE WHEN DRIVEN BY A HAMMER WITH A MASS OF 63.5kg, FALLING FREELY A DISTANCE OF 0.76m FOR PENETRATIONS OF LESS THAN 0.3m. N VALUES ARE INDICATED AS THE NUMBER OF BLOWS FOR THE PENETRATION ACHIEVED. AVERAGE N VALUE IS DENOTED THUS  $\bar{N}$

**DYNAMIC CONE PENETRATION TEST:** CONTINUOUS PENETRATION OF A CONICAL STEEL POINT (51mm O D 60° CONE ANGLE) DRIVEN BY 475 J IMPACT ENERGY ON 'A' SIZE DRILL RODS. THE RESISTANCE TO CONE PENETRATION IS MEASURED AS THE NUMBER OF BLOWS FOR EACH 0.3m ADVANCE OF THE CONICAL POINT INTO THE UNDISTURBED GROUND

SOILS ARE DESCRIBED BY THEIR COMPOSITION AND CONSISTENCY OR DENSENESS

**CONSISTENCY:** COHESIVE SOILS ARE DESCRIBED ON THE BASIS OF THEIR UNDRAINED SHEAR STRENGTH ( $c_u$ ) AS FOLLOWS:

$c_u$ (kPa)	0 - 12	12 - 25	25 - 50	50 - 100	100 - 200	> 200
	VERY SOFT	SOFT	FIRM	STIFF	VERY STIFF	HARD

**DENSENESS:** COHESIONLESS SOILS ARE DESCRIBED ON THE BASIS OF DENSENESS AS INDICATED BY SPT N VALUES AS FOLLOWS:

N (BLOWS/0.3m)	0 - 5	5 - 10	10 - 30	30 - 50	> 50
	VERY LOOSE	LOOSE	COMPACT	DENSE	VERY DENSE

ROCKS ARE DESCRIBED BY THEIR COMPOSITION AND STRUCTURAL FEATURES AND/OR STRENGTH

**RECOVERY:** SUM OF ALL RECOVERED ROCK CORE PIECES FROM A CORING RUN EXPRESSED AS A PERCENT OF THE TOTAL LENGTH OF THE CORING RUN

**MODIFIED RECOVERY:** SUM OF THOSE INTACT CORE PIECES, 100mm+ IN LENGTH EXPRESSED AS A PERCENT OF THE LENGTH OF THE CORING RUN. THE ROCK QUALITY DESIGNATION (RQD), FOR MODIFIED RECOVERY, IS:

RQD (%)	0 - 25	25 - 50	50 - 75	75 - 90	90 - 100
	VERY POOR	POOR	FAIR	GOOD	EXCELLENT

**JOINTING AND BEDDING:**

SPACING	50mm	50 - 300mm	0.3m - 1m	1m - 3m	> 3m
JOINTING	VERY CLOSE	CLOSE	MOD CLOSE	WIDE	VERY WIDE
BEDDING	VERY THIN	THIN	MEDIUM	THICK	VERY THICK

## ABBREVIATIONS AND SYMBOLS

### FIELD SAMPLING

S S	SPLIT SPOON	T P	THINWALL PISTON
WS	WASH SAMPLE	OS	OSTERBERG SAMPLE
S T	SLOTTED TUBE SAMPLE	R C	ROCK CORE
B S	BLOCK SAMPLE	P H	T W ADVANCED HYDRAULICALLY
C S	CHUNK SAMPLE	P M	T W ADVANCED MANUALLY
T W	THINWALL OPEN	F S	FOIL SAMPLE

### STRESS AND STRAIN

$u_w$	kPa	PORE WATER PRESSURE
$r_u$		PORE PRESSURE RATIO
$\sigma$	kPa	TOTAL NORMAL STRESS
$\sigma'$	kPa	EFFECTIVE NORMAL STRESS
$\tau$	kPa	SHEAR STRESS
$\sigma_1, \sigma_2, \sigma_3$	kPa	PRINCIPAL STRESSES
$\epsilon$	%	LINEAR STRAIN
$\epsilon_1, \epsilon_2, \epsilon_3$	%	PRINCIPAL STRAINS
E	kPa	MODULUS OF LINEAR DEFORMATION
G	kPa	MODULUS OF SHEAR DEFORMATION
$\mu$		COEFFICIENT OF FRICTION

### MECHANICAL PROPERTIES OF SOIL

$m_v$	$kPa^{-1}$	COEFFICIENT OF VOLUME CHANGE
$C_c$		COMPRESSION INDEX
$C_s$		SWELLING INDEX
$C_a$		RATE OF SECONDARY CONSOLIDATION
$c_v$	$m^2/s$	COEFFICIENT OF CONSOLIDATION
H	m	DRAINAGE PATH
$T_v$		TIME FACTOR
U	%	DEGREE OF CONSOLIDATION
$\sigma'_{v0}$	kPa	EFFECTIVE OVERBURDEN PRESSURE
$\sigma'_p$	kPa	PRECONSOLIDATION PRESSURE
$\tau_f$	kPa	SHEAR STRENGTH
$c'$	kPa	EFFECTIVE COHESION INTERCEPT
$\phi'$	°	EFFECTIVE ANGLE OF INTERNAL FRICTION
$c_u$	kPa	APPARENT COHESION INTERCEPT
$\phi_u$	°	APPARENT ANGLE OF INTERNAL FRICTION
$\tau_R$	kPa	RESIDUAL SHEAR STRENGTH
$\tau_r$	kPa	REMOULDED SHEAR STRENGTH
$S_f$		SENSITIVITY = $\frac{c_u}{\tau_r}$

### PHYSICAL PROPERTIES OF SOIL

$\rho_s$	$kg/m^3$	DENSITY OF SOLID PARTICLES	e	%	VOID RATIO	$e_{min}$	%	VOID RATIO IN DENSEST STATE
$\gamma_s$	$kN/m^3$	UNIT WEIGHT OF SOLID PARTICLES	n	%	POROSITY	$I_D$		DENSITY INDEX = $\frac{e_{max} - e}{e_{max} - e_{min}}$
$\rho_w$	$kg/m^3$	DENSITY OF WATER	w	%	WATER CONTENT	D	mm	GRAIN DIAMETER
$\gamma_w$	$kN/m^3$	UNIT WEIGHT OF WATER	$S_r$	%	DEGREE OF SATURATION	$D_n$	mm	n PERCENT - DIAMETER
$\rho$	$kg/m^3$	DENSITY OF SOIL	$w_L$	%	LIQUID LIMIT	$C_u$		UNIFORMITY COEFFICIENT
$\gamma$	$kN/m^3$	UNIT WEIGHT OF SOIL	$w_p$	%	PLASTIC LIMIT	h	m	HYDRAULIC HEAD OR POTENTIAL
$\rho_d$	$kg/m^3$	DENSITY OF DRY SOIL	$w_s$	%	SHRINKAGE LIMIT	q	$m^3/s$	RATE OF DISCHARGE
$\gamma_d$	$kN/m^3$	UNIT WEIGHT OF DRY SOIL	$I_p$	%	PLASTICITY INDEX = $w_L - w_p$	v	m/s	DISCHARGE VELOCITY
$\rho_{sat}$	$kg/m^3$	DENSITY OF SATURATED SOIL	$I_L$		LIQUIDITY INDEX = $\frac{w - w_p}{I_p}$	i		HYDRAULIC GRADIENT
$\gamma_{sat}$	$kN/m^3$	UNIT WEIGHT OF SATURATED SOIL	$I_C$		CONSISTENCY INDEX = $\frac{w_L - w}{I_p}$	k	m/s	HYDRAULIC CONDUCTIVITY
$\rho'$	$kg/m^3$	DENSITY OF SUBMERGED SOIL	$e_{max}$	%	VOID RATIO IN LOOSEST STATE	j	$kN/m^3$	SEEPAGE FORCE
$\gamma'$	$kN/m^3$	UNIT WEIGHT OF SUBMERGED SOIL						

# RECORD OF BOREHOLE No 1 1 OF 1 METRIC

W.P. 604-89-00 FORMERLY 49-71-02 LOCATION Coords: N 4 842 608.5, E 294 745.3 ORIGINATED BY BL  
 DIST 6 HWY 427 BOREHOLE TYPE Hollow Stem Auger COMPILED BY BRL  
 DATUM Geodetic DATE 79/07/09 CHECKED BY \_\_\_\_\_

SOIL PROFILE		SAMPLES			GROUND WATER CONDITIONS	ELEVATION SCALE	DYNAMIC CONE PENETRATION RESISTANCE PLOT					NATURAL MOISTURE CONTENT			UNIT WEIGHT	REMARKS & GRAIN SIZE DISTRIBUTION (%)
ELEV DEPTH	DESCRIPTION	NUMBER	TYPE	'N' VALUES			20	40	60	80	100	W <sub>p</sub>	W	W <sub>L</sub>		
166.8	Ground Surface														GR SA SI CL	
0.0	Glacial Till Heterogeneous Mixture of Clayey Silt, Some Sand and Gravel Very Stiff to Stiff  Brown Grey	1	SS	23												
		2	SS	18												
161.3		3	SS	6												
5.5	Sandy Silt to Silt Dense	4	SS	37												
		5	SS	36											0 0 93 7	
158.1	Glacial Till Heterogeneous Mixture of Sand, Silt, Some Gravel and Trace of Clay Very Dense	6	SS	120												
8.7		7	SS	60	/15cm										11 35 42 12	
		8	SS	90	/10cm											
		9	SS	97												31 48 16 5
151.1	Shale Fragments	10	SS	60	/5cm											
15.7	End of Borehole  Note: Borehole Caved in at 5.5 m Upon Completion															

+3, x5 Numbers refer to Sensitivity 20  
15-5 (%) STRAIN AT FAILURE  
10

RECORD OF BOREHOLE No 2

1 OF 1

METRIC

W.P. 804-89-00 FORMERLY 49-71-02 LOCATION Coords: N + 842 834.4, E 294 775.1 ORIGINATED BY BRL  
 DIST 6 HWY 427 BOREHOLE TYPE Hollow Stem Auger COMPILED BY BRL  
 DATUM Geodetic DATE 79/07/09 CHECKED BY

SOIL PROFILE		STRAT PLOT	SAMPLES		GROUND WATER CONDITIONS	ELEVATION SCALE	DYNAMIC CONE PENETRATION RESISTANCE PLOT					PLASTIC LIMIT w <sub>p</sub>	NATURAL MOISTURE CONTENT w	LIQUID LIMIT w <sub>L</sub>	WATER CONTENT (%) 7	UNIT WEIGHT 7 kN/m <sup>3</sup>	REMARKS & GRAIN SIZE DISTRIBUTION (%) GR SA SI CL	
ELEV DEPTH	DESCRIPTION		NUMBER	TYPE			'N' VALUES	20	40	60	80							100
162.9	Ground Surface																	
0.0	Glacial Till, Grey Very Stiff																	
161.7																		
1.2	Silt, Grey, Compact to Dense With Occasional Thin Clay Layers		1	SS	20													0 49 49 2
	Clayey Silt		2	SS	35													
158.3																		
4.6	Glacial Till Heterogeneous Mixture of Silt, Sand, Clay and Gravel Very Dense		3	SS	60	/13cm												6 35 49 10
			4	SS	60	/10cm												
			5	SS	70													
			6	SS	60	/10cm												
			7	SS	111	/23cm												23 48 29 0
	Shale Fragments																	
151.0																		
150.6	Weathered Shale		8	SS	80	/15cm												
12.3	End of Borehole																	
	Note: Borehole Caved in at 1.2 m Shortly After Completion of Boring																	

RECORD OF BOREHOLE No 3

1 OF 1

METRIC

W.P. 604-89-00 FORMERLY 49-71-02 LOCATION Coords: N 4 842 645.3, E 294 820.5 ORIGINATED BY BRL  
 DIST 6 HWY 427 BOREHOLE TYPE Hollow Stem Auger COMPILED BY BRL  
 DATUM Geodetic DATE 79/07/10 CHECKED BY \_\_\_\_\_

SOIL PROFILE		SAMPLES			GROUND WATER CONDITIONS	ELEVATION SCALE	DYNAMIC CONE PENETRATION RESISTANCE PLOT				PLASTIC LIMIT w <sub>p</sub>	NATURAL MOISTURE CONTENT w	LIQUID LIMIT w <sub>L</sub>	UNIT WEIGHT γ kN/m <sup>3</sup>	REMARKS & GRAIN SIZE DISTRIBUTION (%) GR SA SI CL	
ELEV DEPTH	DESCRIPTION	STRAT PLOT	NUMBER	TYPE			'N' VALUES	20	40	60						80
167.0	Ground Surface															
0.0	Glacial Till Heterogeneous Mixture of Clayey Silt, Sand and Gravel Very Stiff		1	SS	18											
			2	SS	19											
161.2			3	SS	13											
5.8	Silt, Grey Dense		4	SS	48											
158.2			5	SS	40											
8.8	Glacial Till Heterogeneous Mixture of Sand, Silt, Clay and Gravel Grey, Very Dense		6	SS	60	/13cm									0 0 (100)	
			7	SS	97											
			8	SS	75	/15cm										
	Uniform Fine Sand		9	SS	60	/10cm										
150.7			10	SS	54											0 90 (10)
16.3 149.8	Weathered Shale		11	SS	70	/8cm										
17.1	End of Borehole															

+3, x5: Numbers refer to Sensitivity 20 15-5 (x) STRAIN AT FAILURE 10

**METRIC**  
 DIMENSIONS ARE IN METRES  
 AND / OR MILLIMETRES UNLESS  
 OTHERWISE SHOWN. STATIONS  
 IN KILOMETRES + METRES.

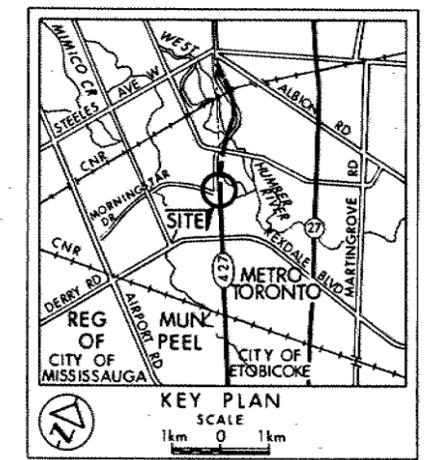
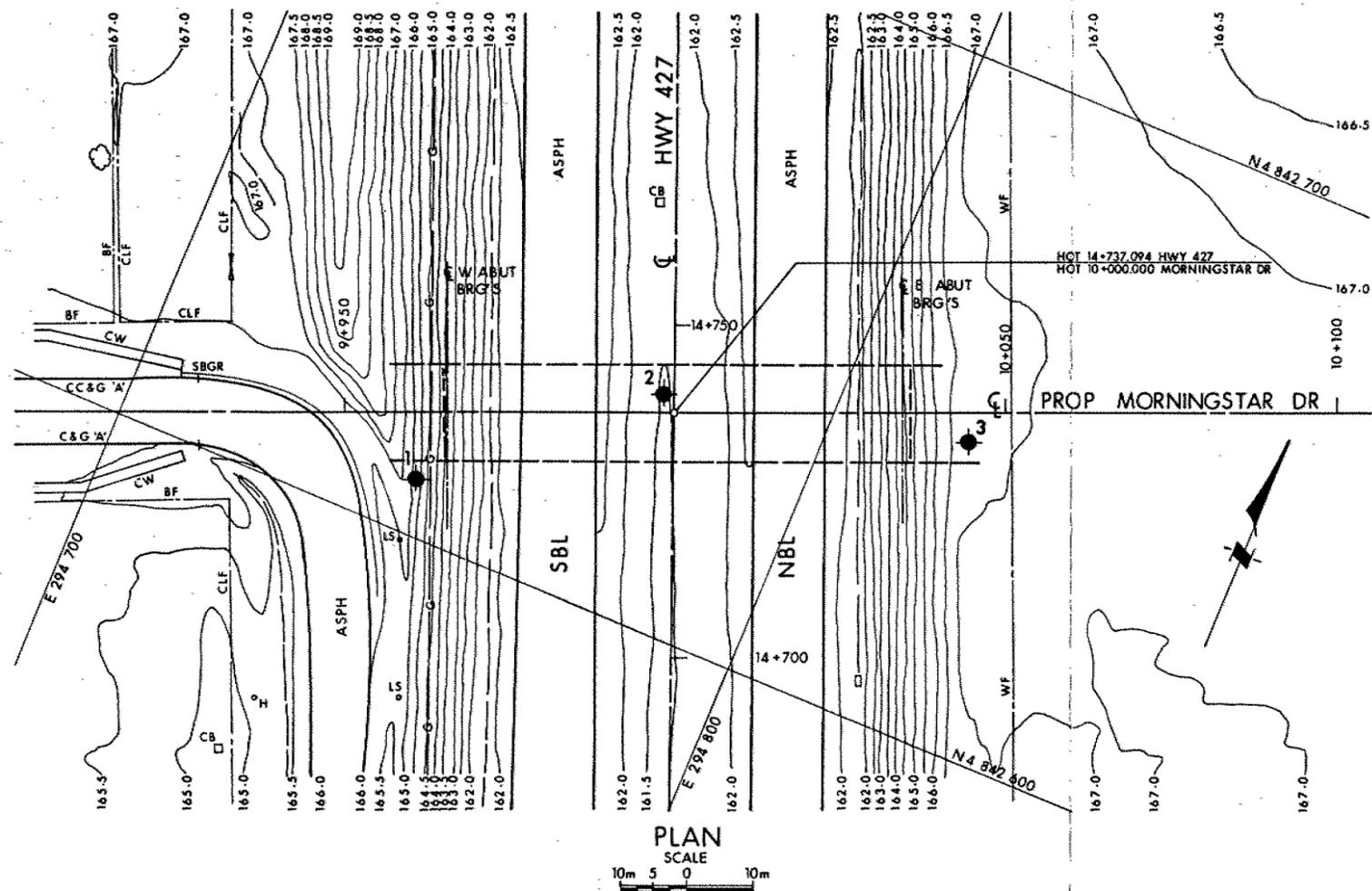
CONT No  
 WP No 604-89-01



MORNINGSTAR DR UNDERPASS  
 AT HWY 427

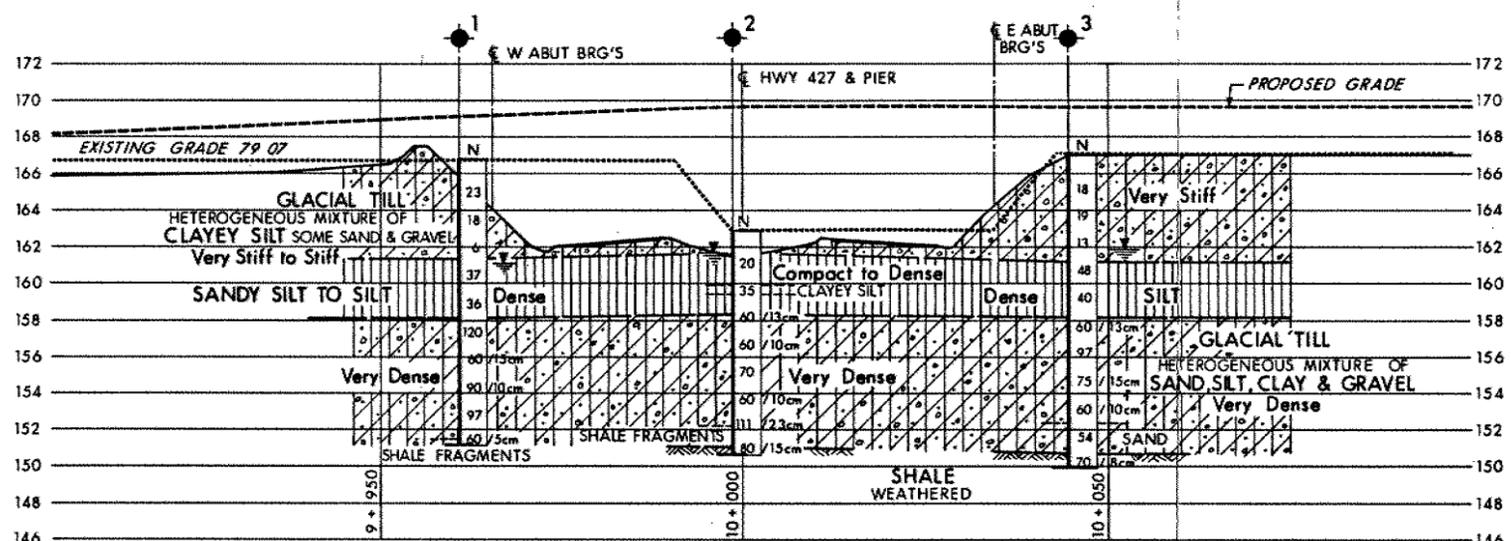
SHEET

BORE HOLE LOCATIONS & SOIL STRATA



**LEGEND**

- Bore Hole
- ⊕ Dynamic Cone Penetration Test (Cone)
- ⊕ Bore Hole & Cone
- N Blows/0.3m (Std Pen Test, 475 J/blow)
- CONE Blows/0.3m (60° Cone, 475 J/blow)
- W.L. at time of investigation 79 07



No	ELEVATION	CO-ORDINATES	
		NORTH	EAST
1	166.8	4 842 608.5	294 745.3
2	162.9	4 842 634.4	294 775.1
3	167.0	4 842 645.3	294 820.5

**NOTE**  
 The boundaries between soil strata have been established only at Bore Hole locations. Between Bore Holes the boundaries are assumed from geological evidence.

NOTE: The complete foundation investigation and design report for this project and other related documents may be examined at the Engineering Materials Office, Downsview. Information contained in this report and related documents is specifically excluded in accordance with the conditions of Section GC 201 of OPS Gen Cond.

REV.	DATE	BY	DESCRIPTION

Geocres No 30M12-140

HWY No 427	DIST 6
SUBMD B1 CHECKED	DATE 92 07 03
DRAWN DT CHECKED	APPROVED
SITE 37-1083	DWG 6048901-A

